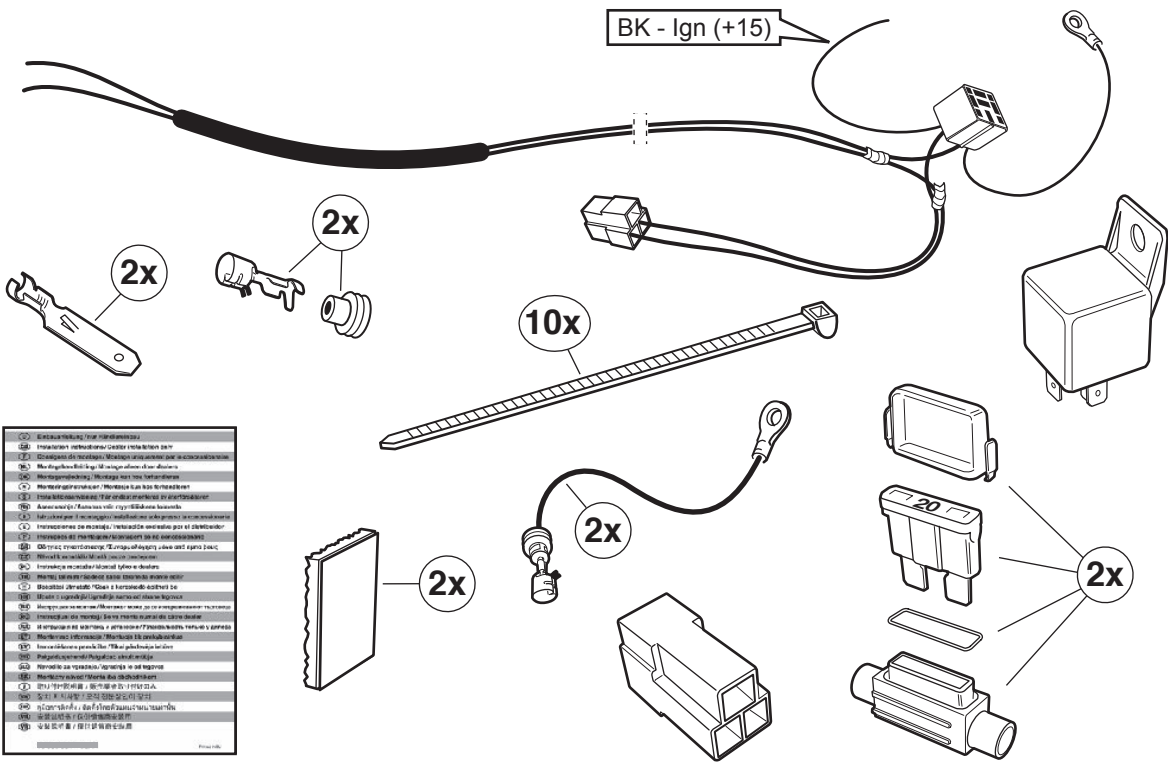


- (D)** Einbauanleitung / nur Händlereinbau
- (GB)** Installation instructions / Dealer installation only
- (F)** Consignes de montage / Montage uniquement par le concessionnaire
- (NL)** Montagehandleiding / Montage alleen door dealers
- (DK)** Montagevejledning / Montage kun hos forhandleren
- (N)** Monteringsinstruksjon / Montasje kun hos forhandleren
- (S)** Installationsanvisning / Får endast monteras av återförsäljaren
- (FIN)** Asennusohje / Asennus vain myyntiliikkeen toimesta
- (I)** Istruzioni per il montaggio / Installazione solo presso la concessionaria
- (E)** Instrucciones de montaje / Instalación exclusiva por el distribuidor
- (P)** Instruções de montagem / Montagem só no concessionário
- (GR)** Οδηγίες εγκατάστασης / Συναρμολόγηση μόνο από εμπόρους
- (CZ)** Návod k montáži / Montáž pouze prodejcem
- (PL)** Instrukcja montażu / Montaż tylko u dealera
- (TR)** Montaj talimatı / Sadece satıcı tarafında monte edilir
- (H)** Beépítési útmutató / Csak a kereskedő építési be
- (HR)** Upute o ugradnji / Ugradnja samo od strane trgovca
- (BUL)** Инструкция за монтаж / Монтажът може да се извърши само от търговеца
- (RO)** Instrucțiuni de montaj / Se va monta numai de către dealer
- (RUS)** Инструкция по монтажу и установке / Устанавливать только у дилера
- (LT)** Montavimo informacija / Montuoja tik prekybininkas
- (LV)** Iemontēšanas pamācība / Tikai pārdevēja iebūve
- (EST)** Paigaldusjuhend / Paigaldab ainult müüja
- (SLO)** Navodilo za vgradnjo / Vgradnja le od trgovca
- (SK)** Montážny návod / Montáž iba obchodníkom
- (J)** 取り付け説明書 / 販売業者取り付けのみ
- (ROK)** 장치 지시사항 / 오직 전문상인이 장치
- (THA)** คู่มือการติดตั้ง / ติดตั้งโดยตัวแทนจำหน่ายเท่านั้น
- (VR)** 安装说明书 / 仅供销售商安装用
- (VR)** 安裝說明書 / 僅供銷售商安裝用

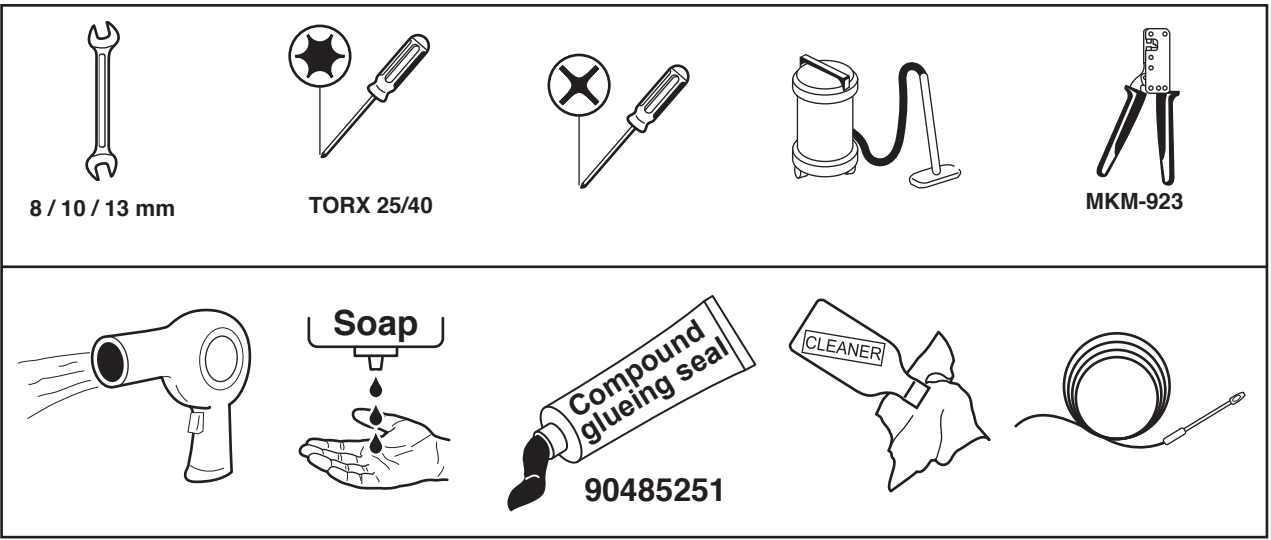


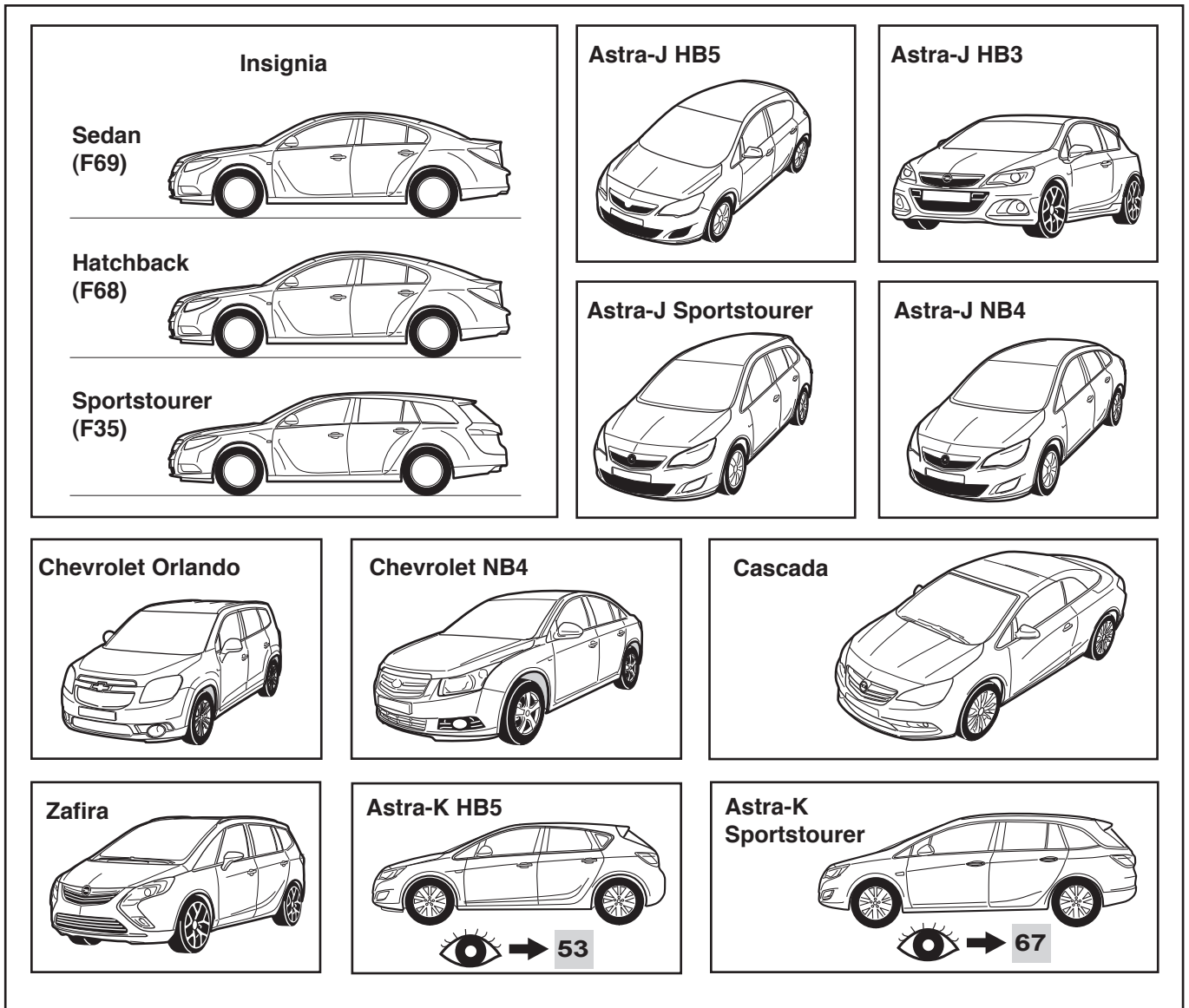
OPEL Insignia Sedan / Hatchback / Sportstourer
OPEL Astra-J HB5 / HB3 / Sportstourer / NB4
OPEL Zafira
CHEVROLET NB4
CHEVROLET Orlando
OPEL Cascada
OPEL Astra-K HB5
OPEL Astra-K Sportstourer

13 313 408



02	Abgleich des Ventiltriebssystems
03	Einbau des Ventiltriebssystems
04	Einbau des Ventiltriebssystems
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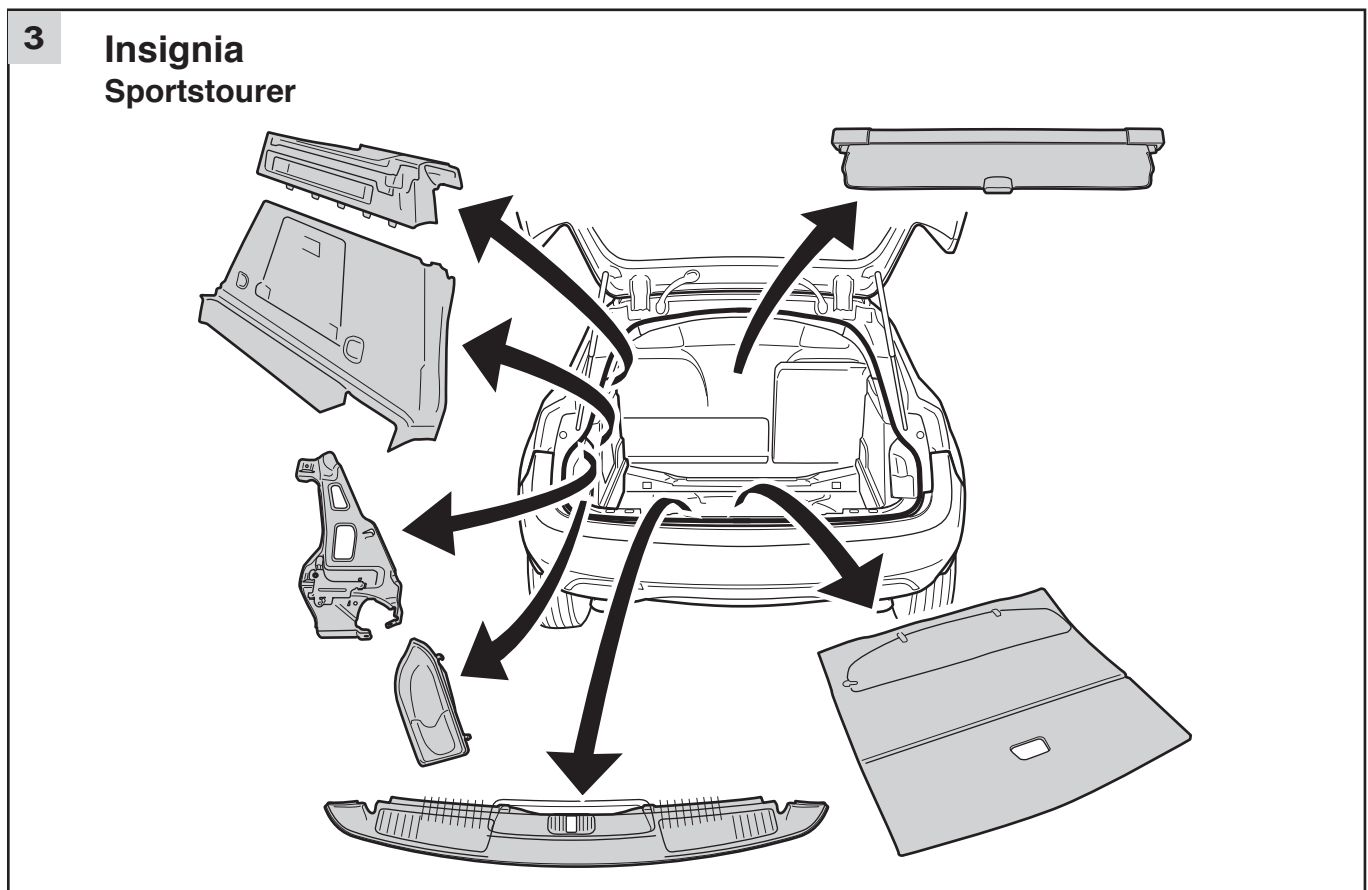
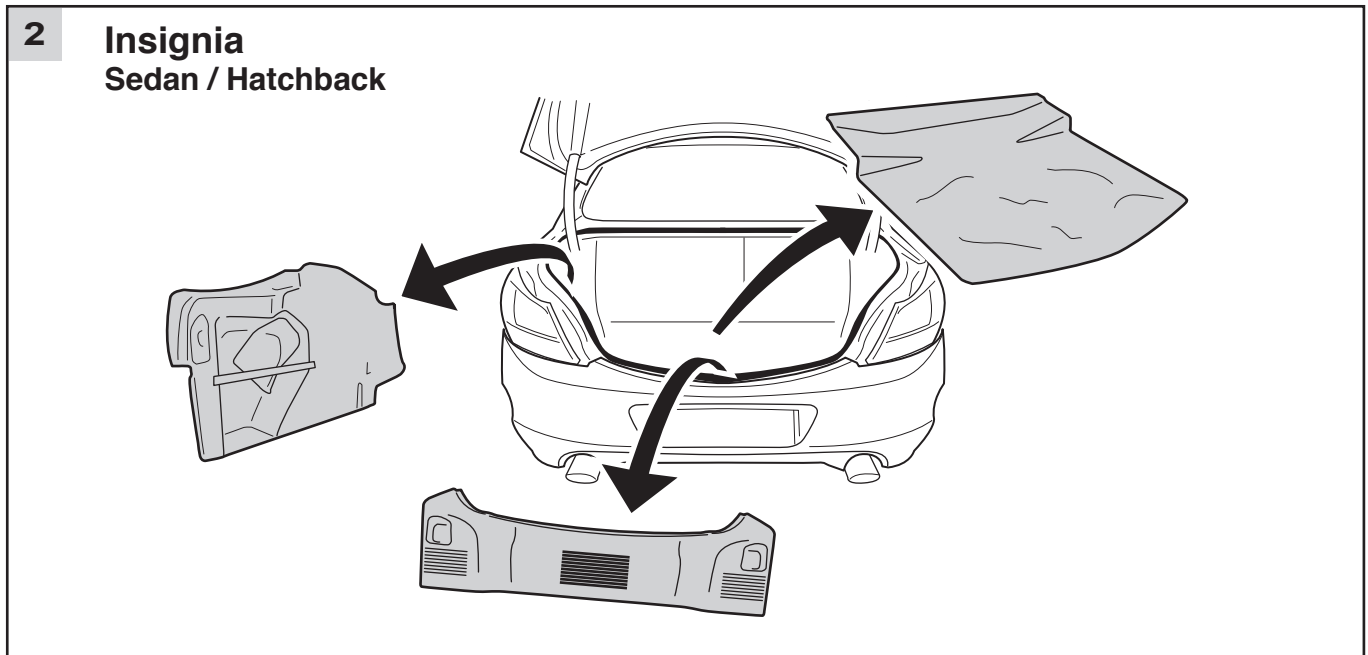
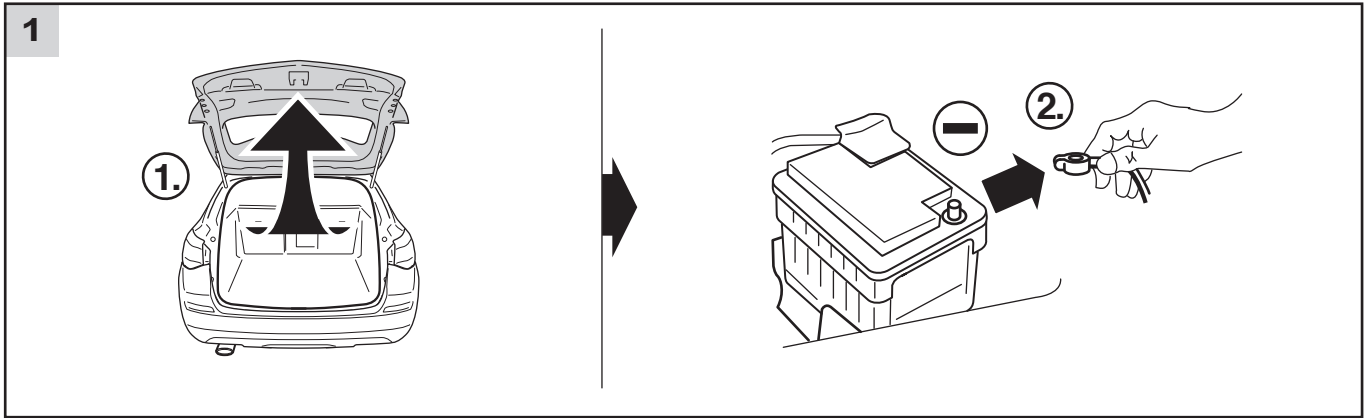




Color Table

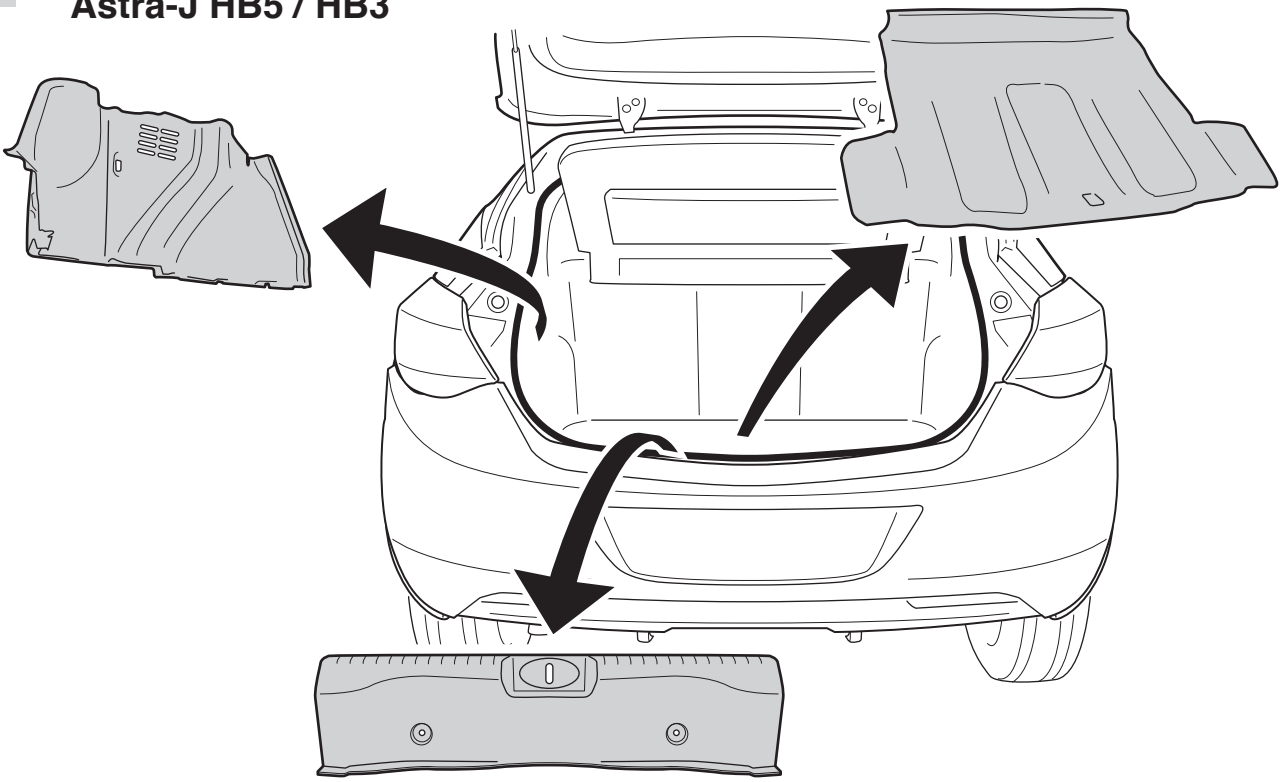
	GB	D	E	F	I	P	NL	DK
BU	Blue	Blau	Azul	Bleu	Blu	Azul	Blauw	Blå
BK	Black	Schwarz	Negro	Noir	Nero	Preto	Zwart	Sort
BN	Brown	Braun	Marrón	Marron	Marrone	Castanho	Bruin	Brun
GN	Green	Grün	Verde	Vert	Verde	Verde	Groen	Grøn
GY	Grey	Grau	Gris	Gris	Grigio	Cinzeno	Grijs	Grå
NO	Natural colour	Naturfarben	Color natural	Nature	Colori naturali	Cores naturais	Naturel	Naturfarvet
OG	Orange	Orange	Naranja	Orange	Arancione	Laranja	Oranje	Orange
PK	Pink	Rosa	Rosa	Rose	Rosa	Rosa	Rosé	Rosa
RD	Red	Rot	Rojo	Rouge	Rosso	Vermelho	Rood	Rød
WH	White	Weiß	Bianco	Blanc	Bianco	Branco	Wit	Hvid
YE	Yellow	Gelb	Amarillo	Jaune	Giallo	Amarelo	Geel	Gul
VT	Violet	Violett	Violeta	Violet	Viola	Violeta	Violet	Violet

	N	S	SF	CZ	H	PL	GR
BU	Blå	Blå	Sininen	Modrá	Kék	Niebieska	Μπλε
BK	Sort	Svart	Musta	Černá	Fekete	Czarna	Μαύρο
BN	Brun	Brun	Ruskea	Hnědá	Barna	Brązowa	Καφέ
GN	Grøn	Grøn	Vihreä	Zelená	Zöld	Zielona	Πράσινο
GY	Grå	Grå	Harmaa	Šedá	Szürke	Szara	Γκρι
NO	Naturfarger	Naturfarger	Luonnonväri	Přírodní barva	Természetes színű	Barwy naturalne	Φυσικά χρώματα
OG	Orange	Orange	Oranssi	Oranžová	Narancs	Pomarańczowa	Πορτοκαλί
PK	Rosa	Rosa	Rosa	Růžová	Rózsaszín	Różowa	Ροζ
RD	Rød	Röd	Punainen	Červená	Piros	Czerwona	Κόκκινο
WH	Hvit	Vit	Valkoinen	Bílá	Fehér	Biała	Λευκό
YE	Gul	Gul	Keltainen	Žlutá	Sárga	Żółta	Κίτρινο
VT	Fiolet	Violett	Violetti	Fialová	Ibolyakék	Fioletowa	Μοβ



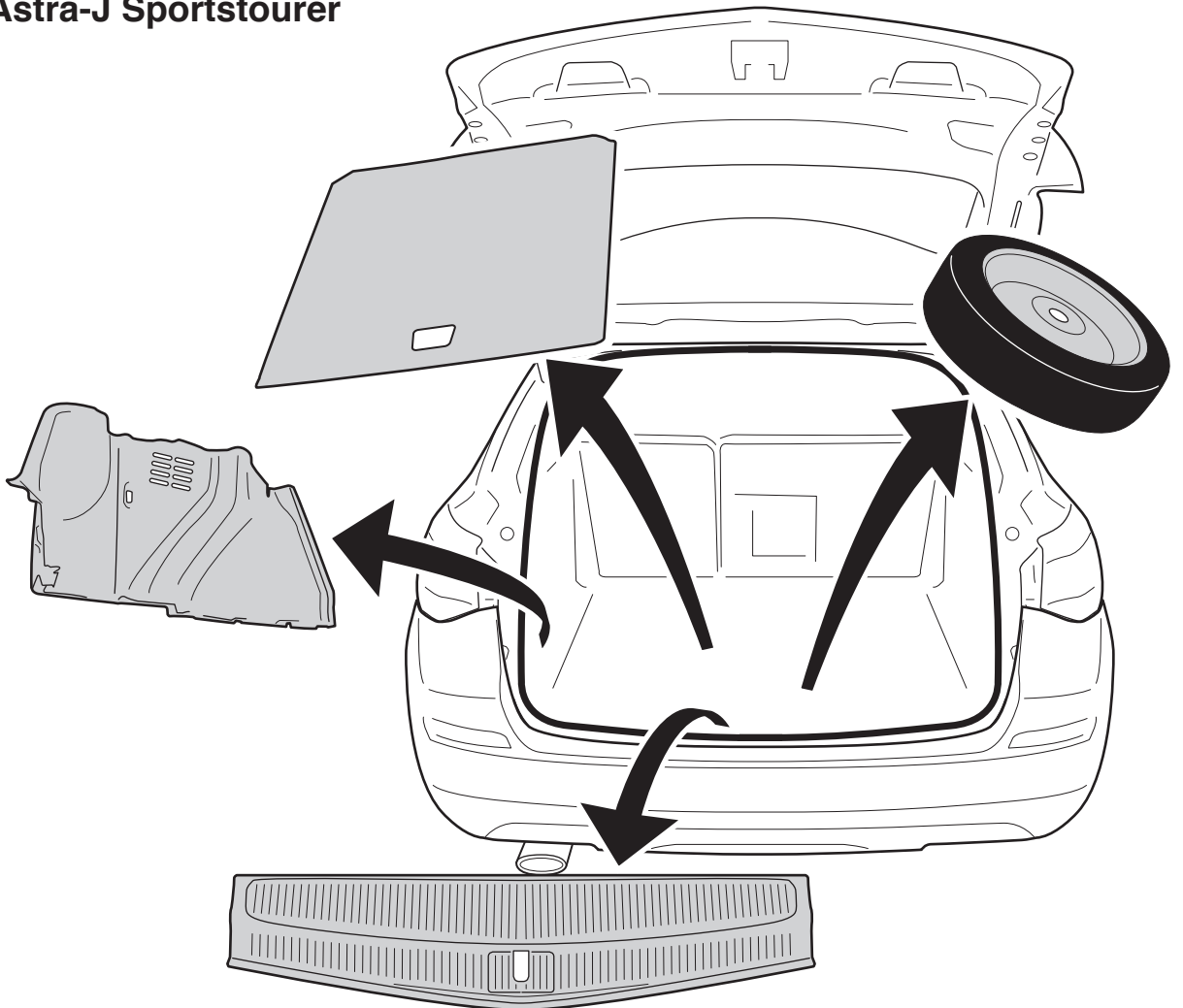
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Astra-J HB5 / HB3



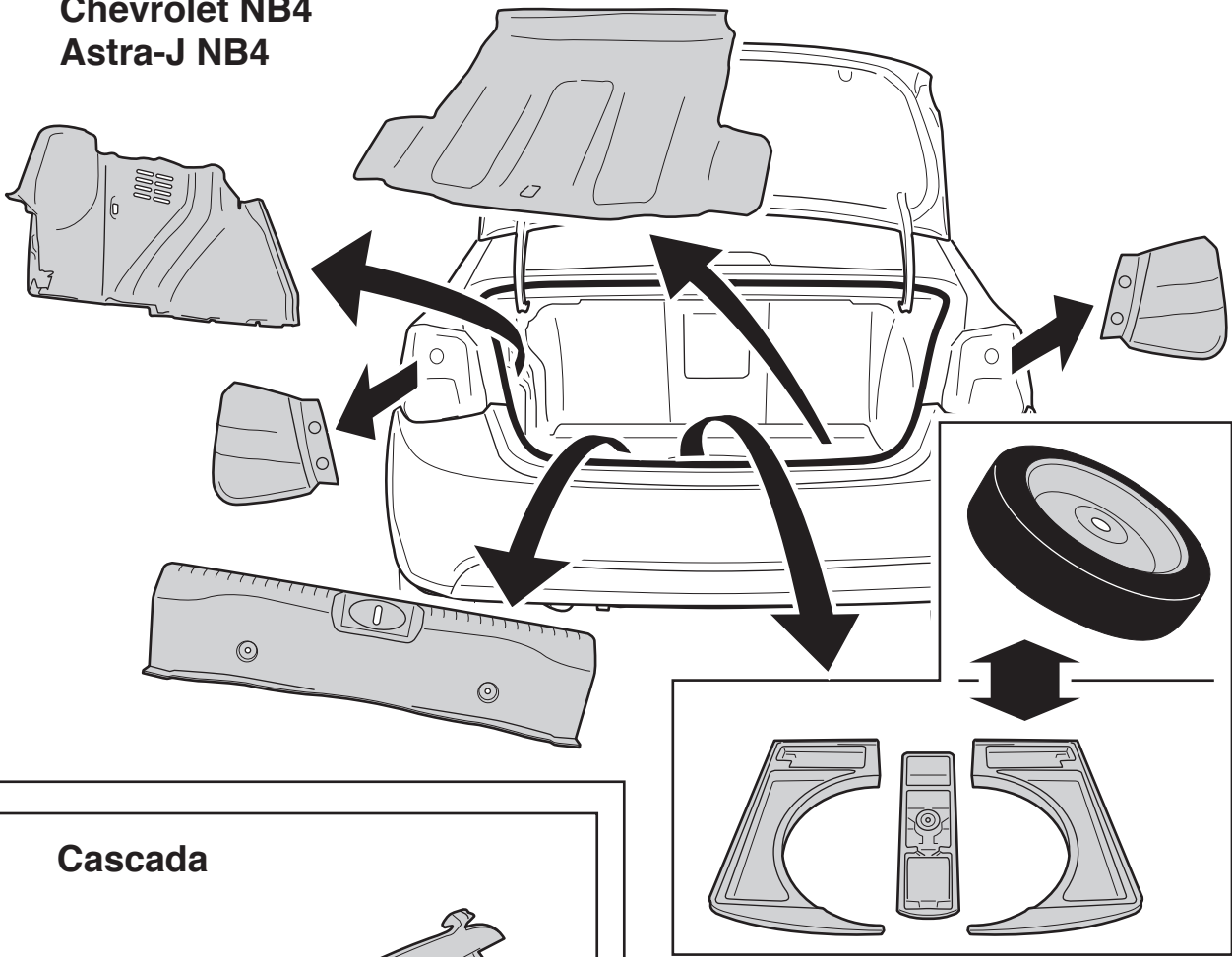
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Astra-J Sportstourer



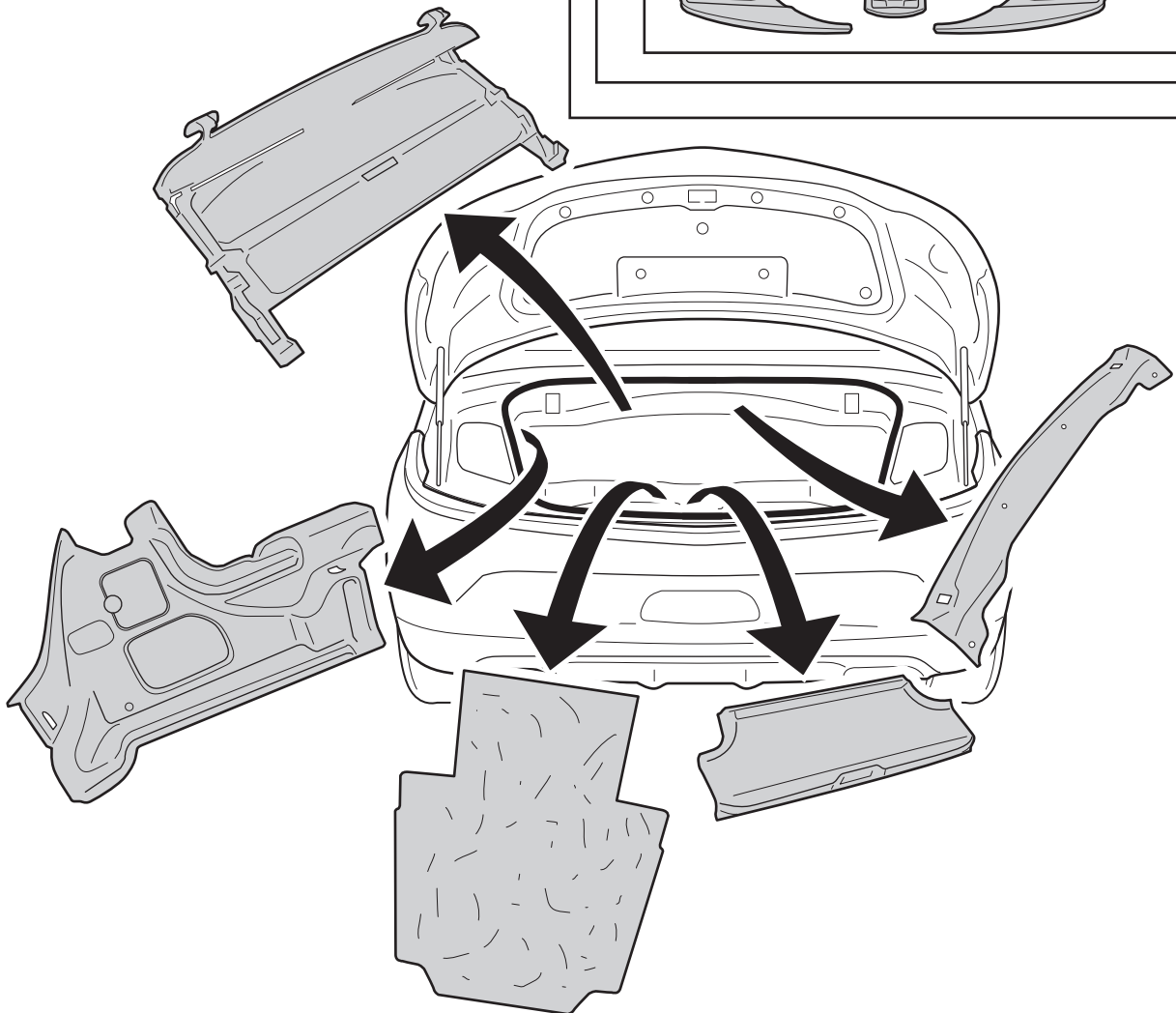
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**Chevrolet NB4
Astra-J NB4**



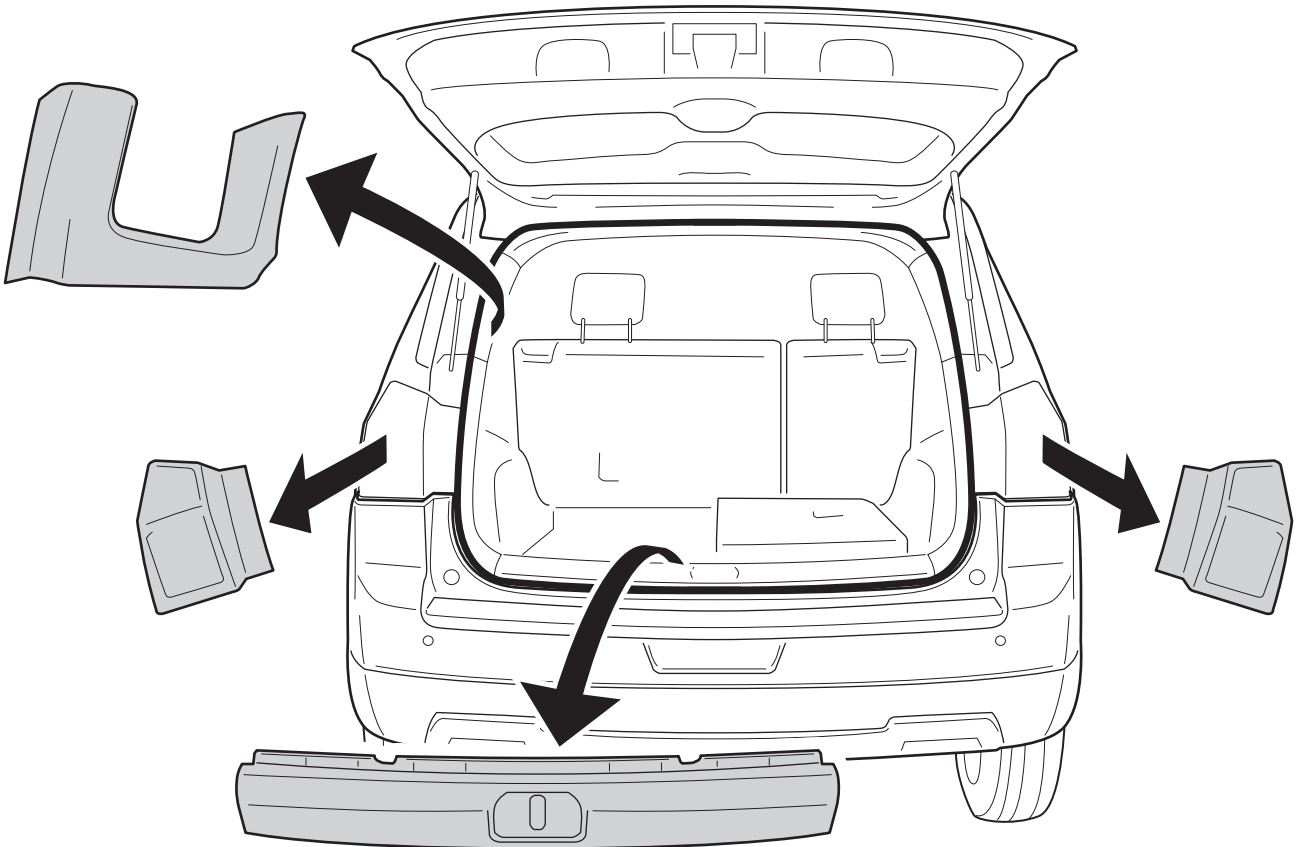
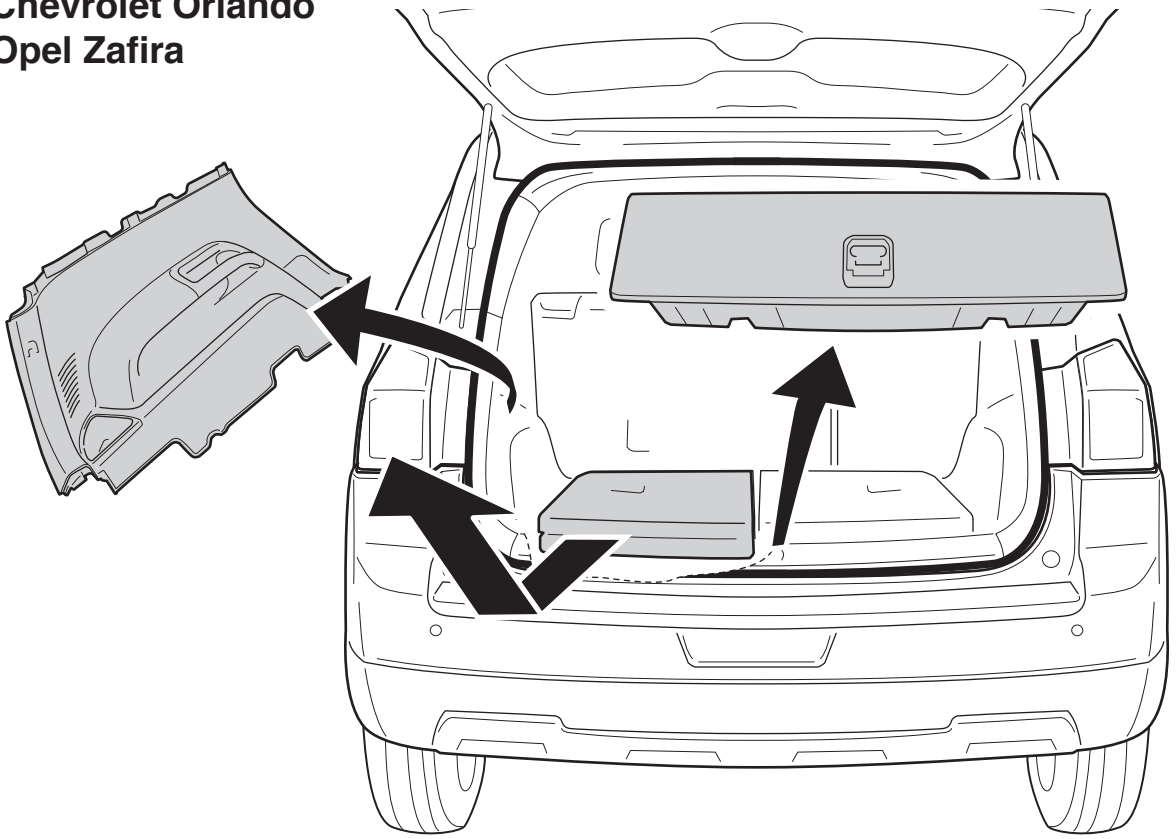
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Cascada



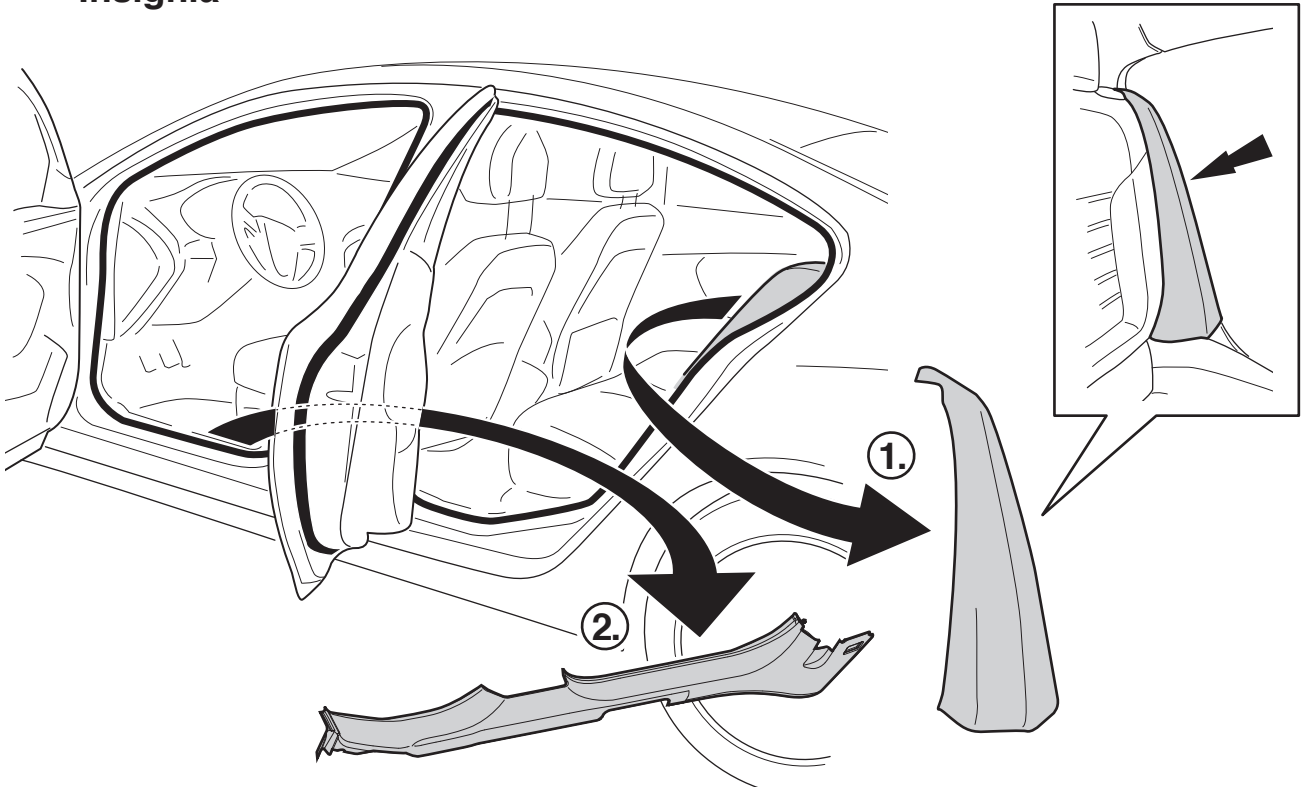
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**Chevrolet Orlando
Opel Zafira**



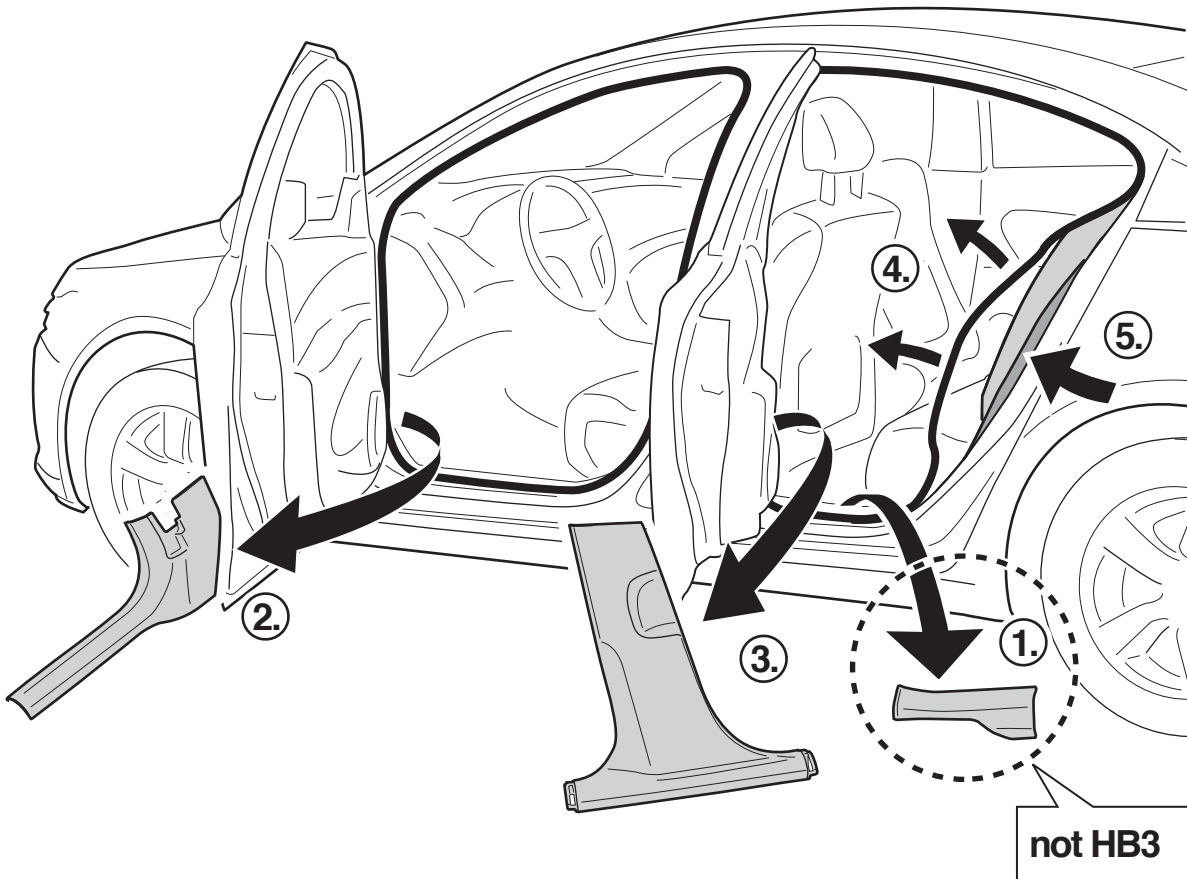
9

Insignia



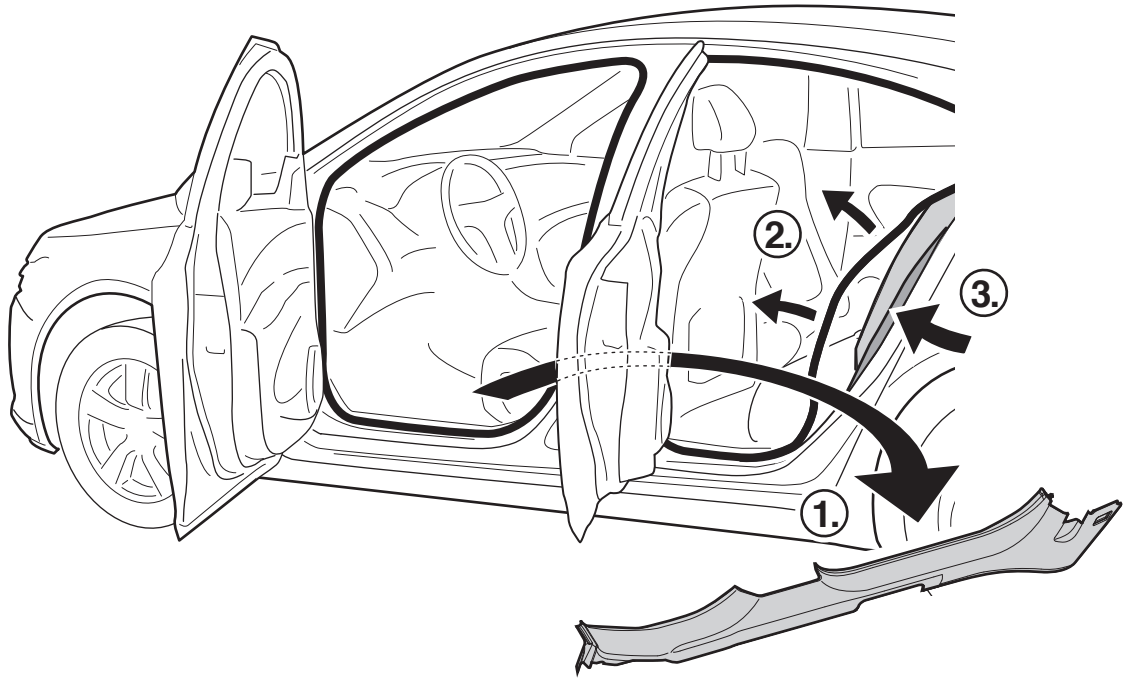
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Opel Astra-J HB5 / HB3, Opel Zafira Chevrolet Orlando, Chevrolet NB4



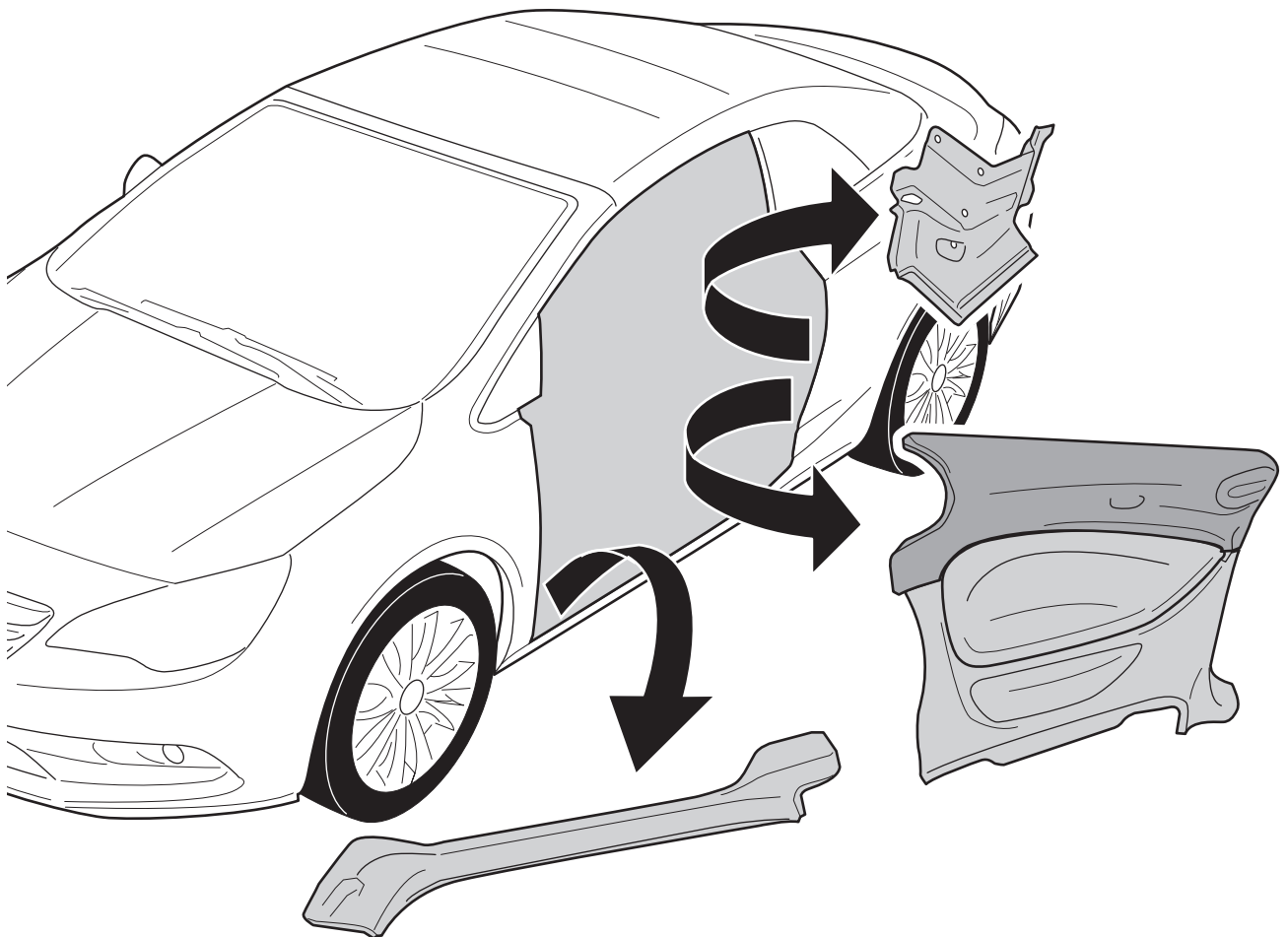
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Astra-J Sportstourer / NB4

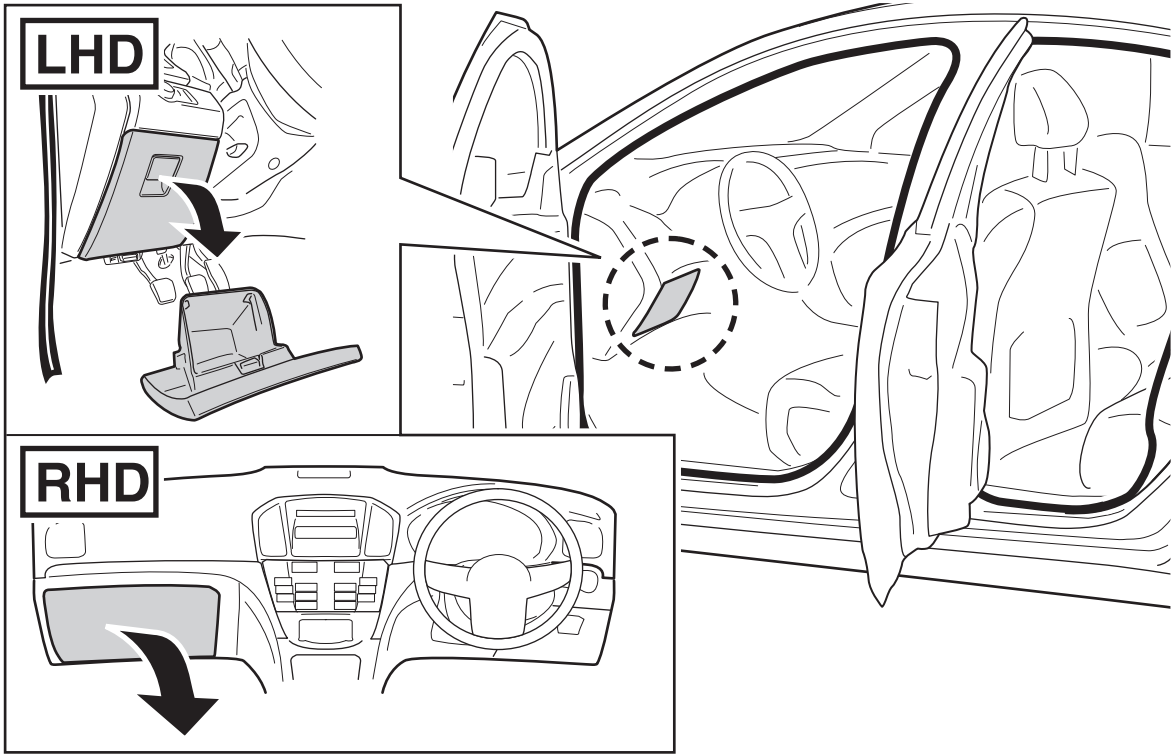


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Cascada

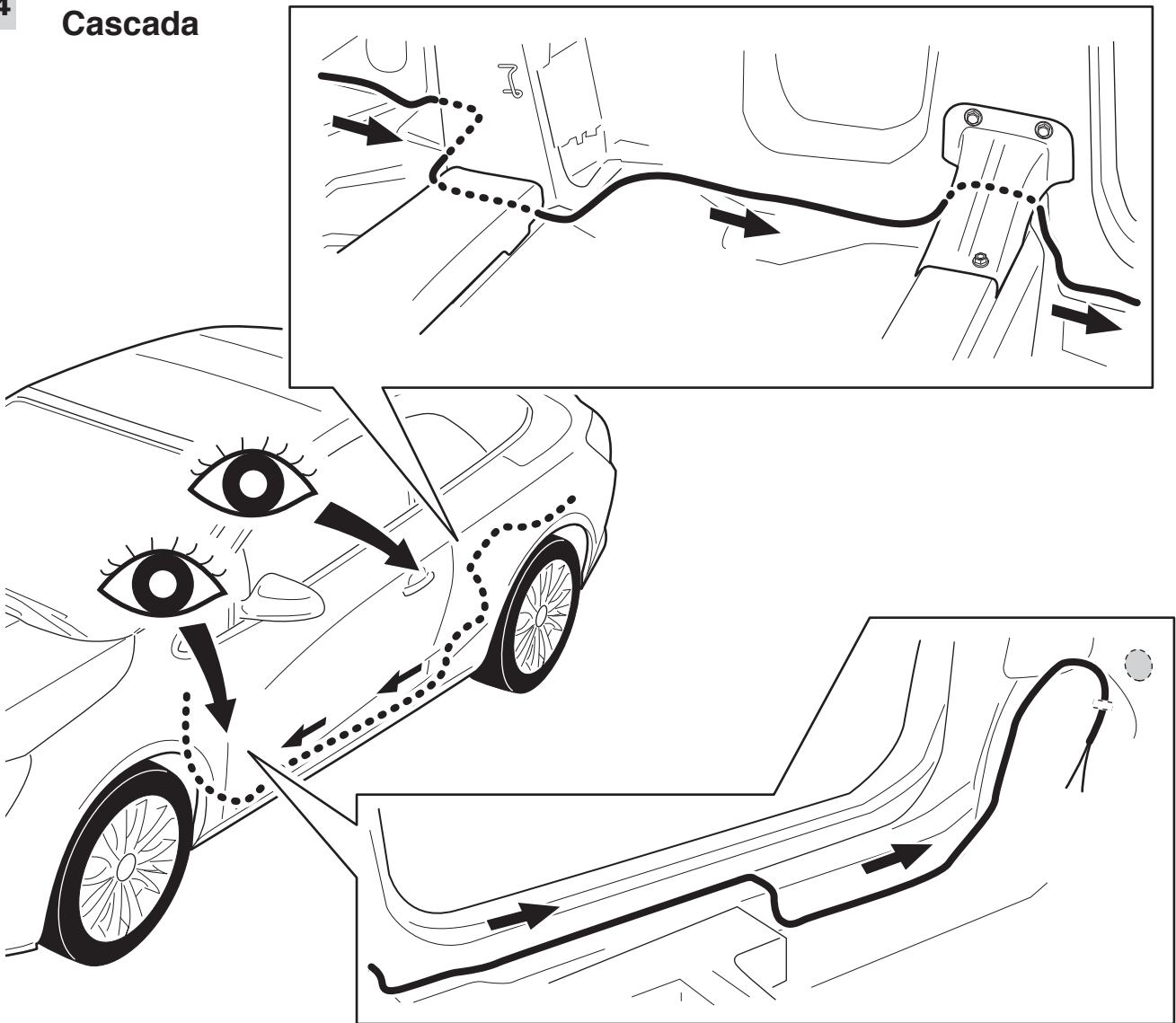


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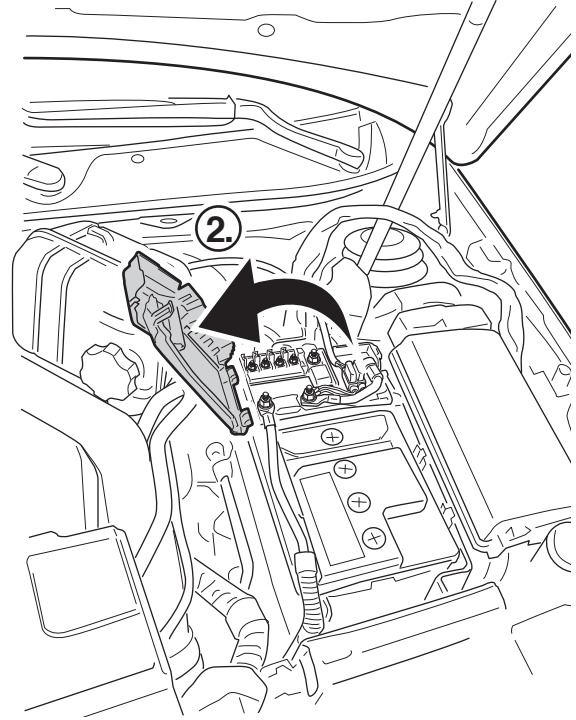
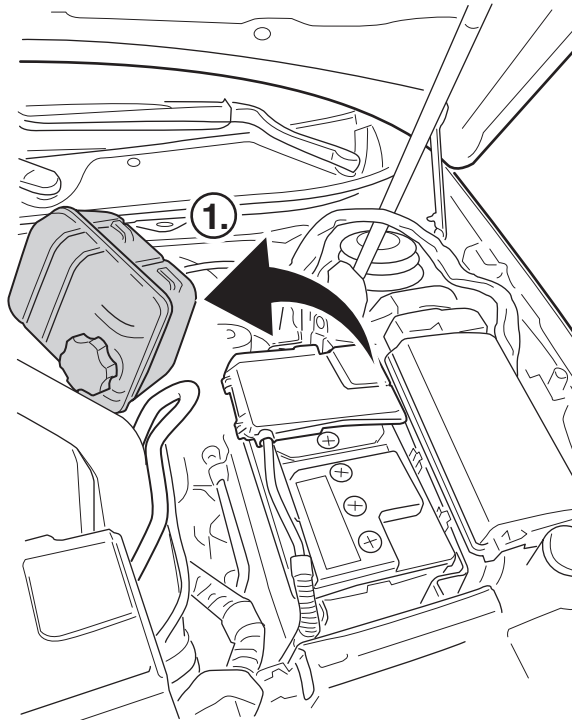
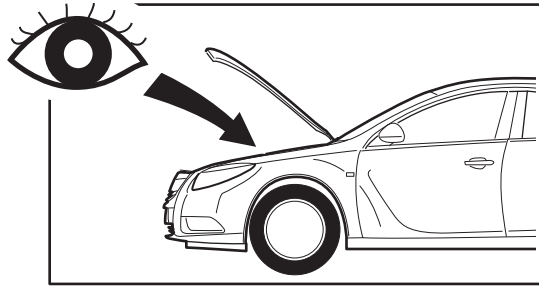


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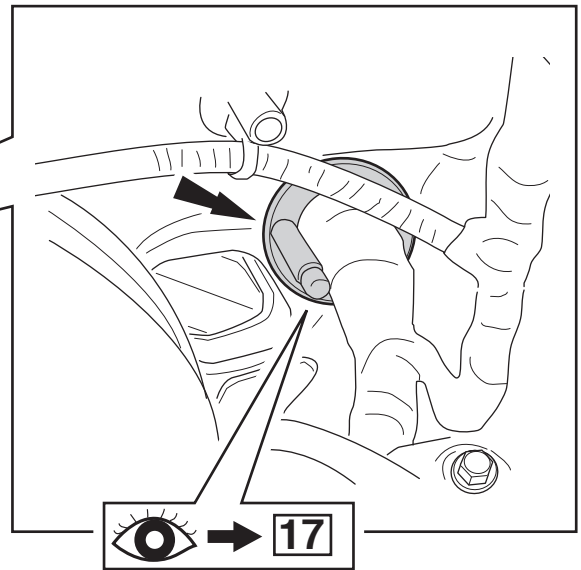
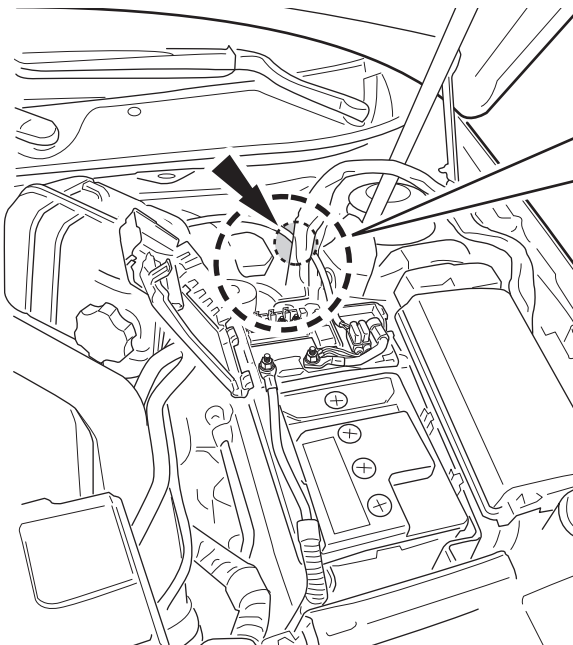
Cascada



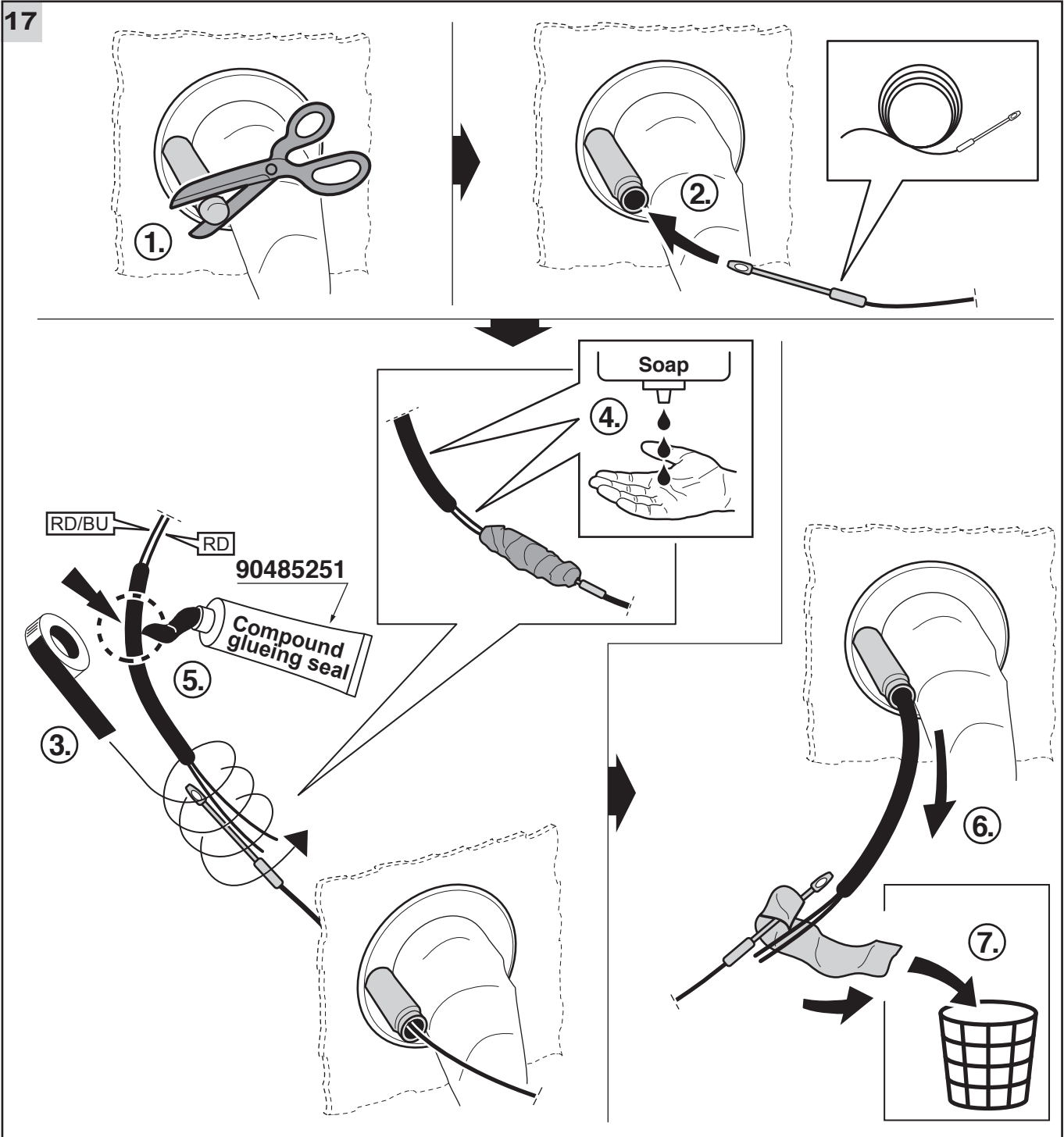
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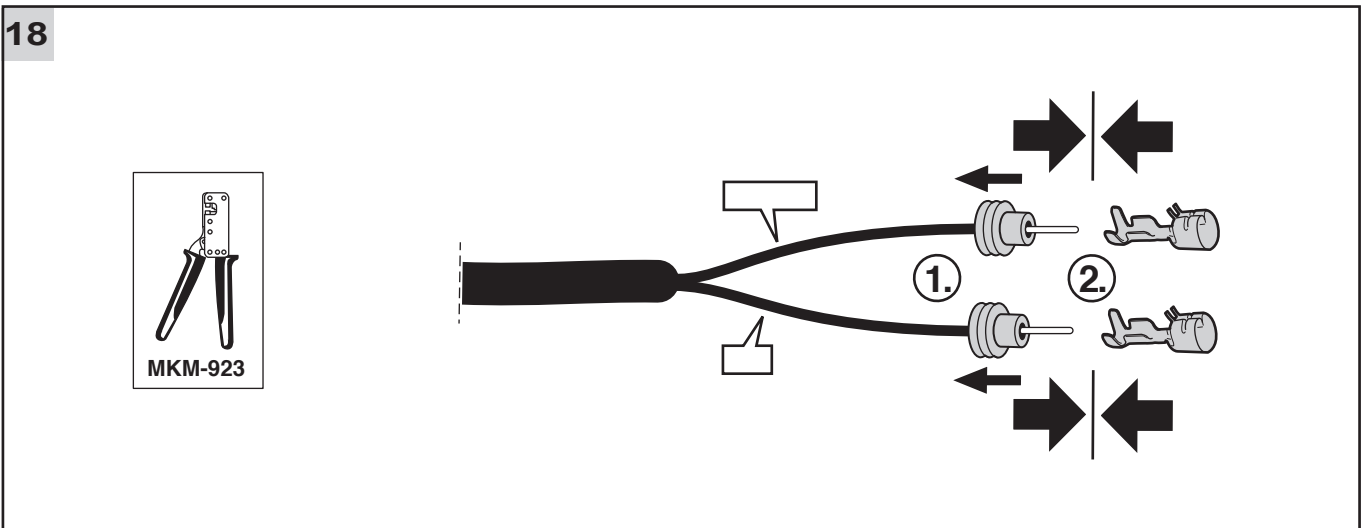
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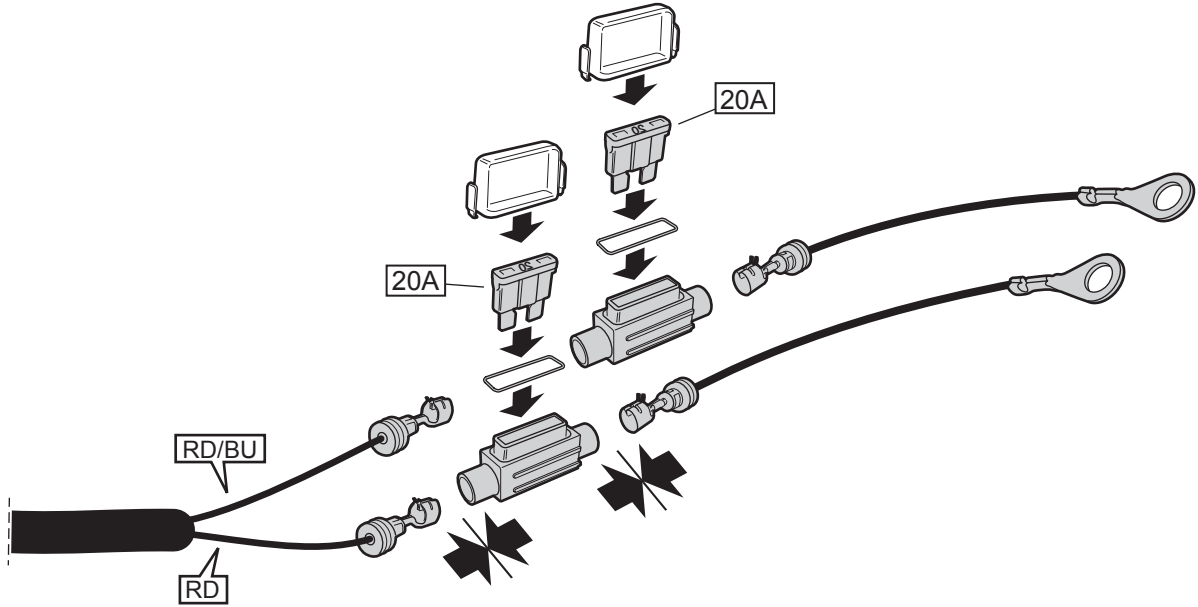
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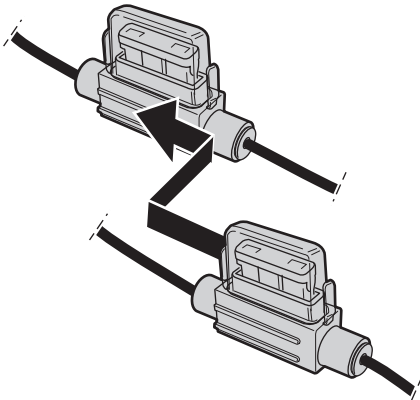
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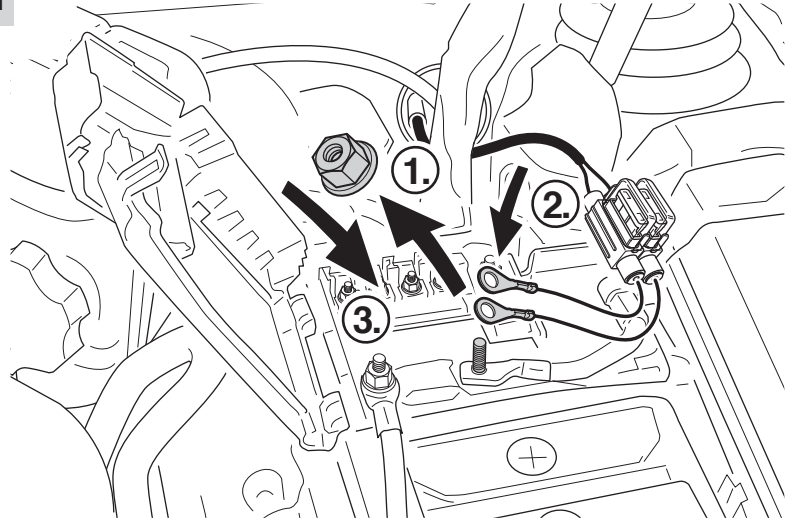
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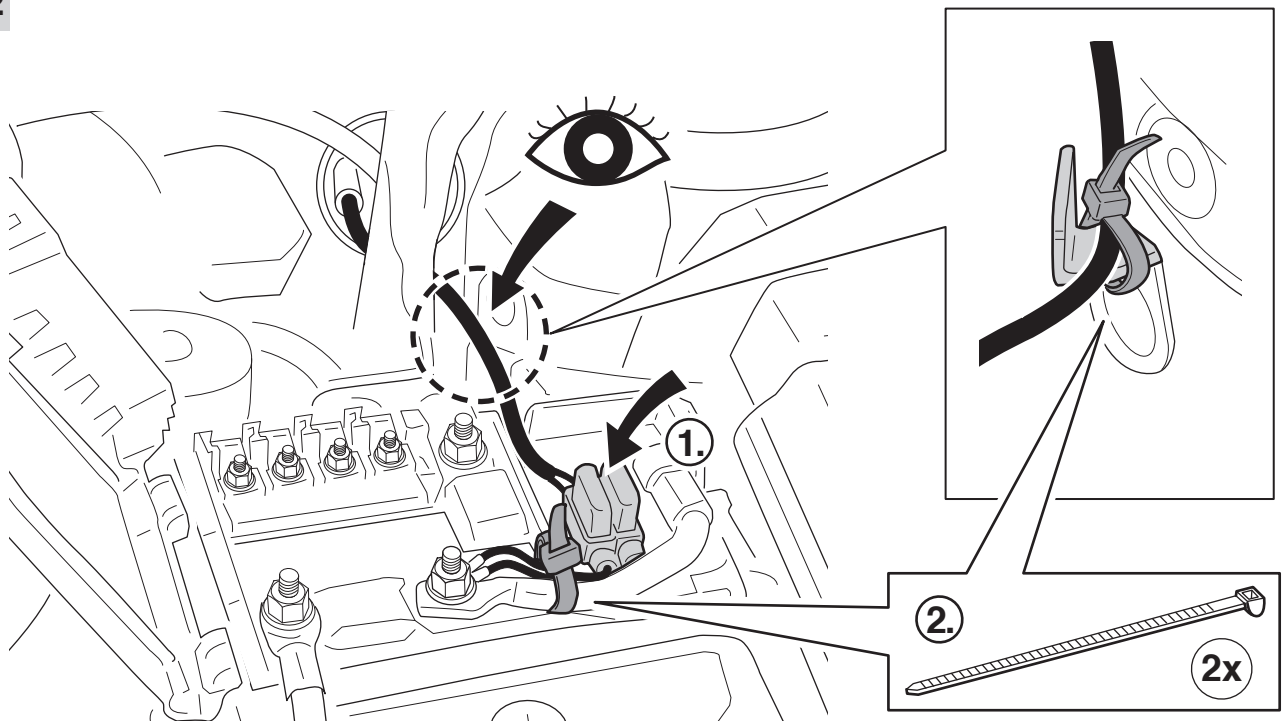
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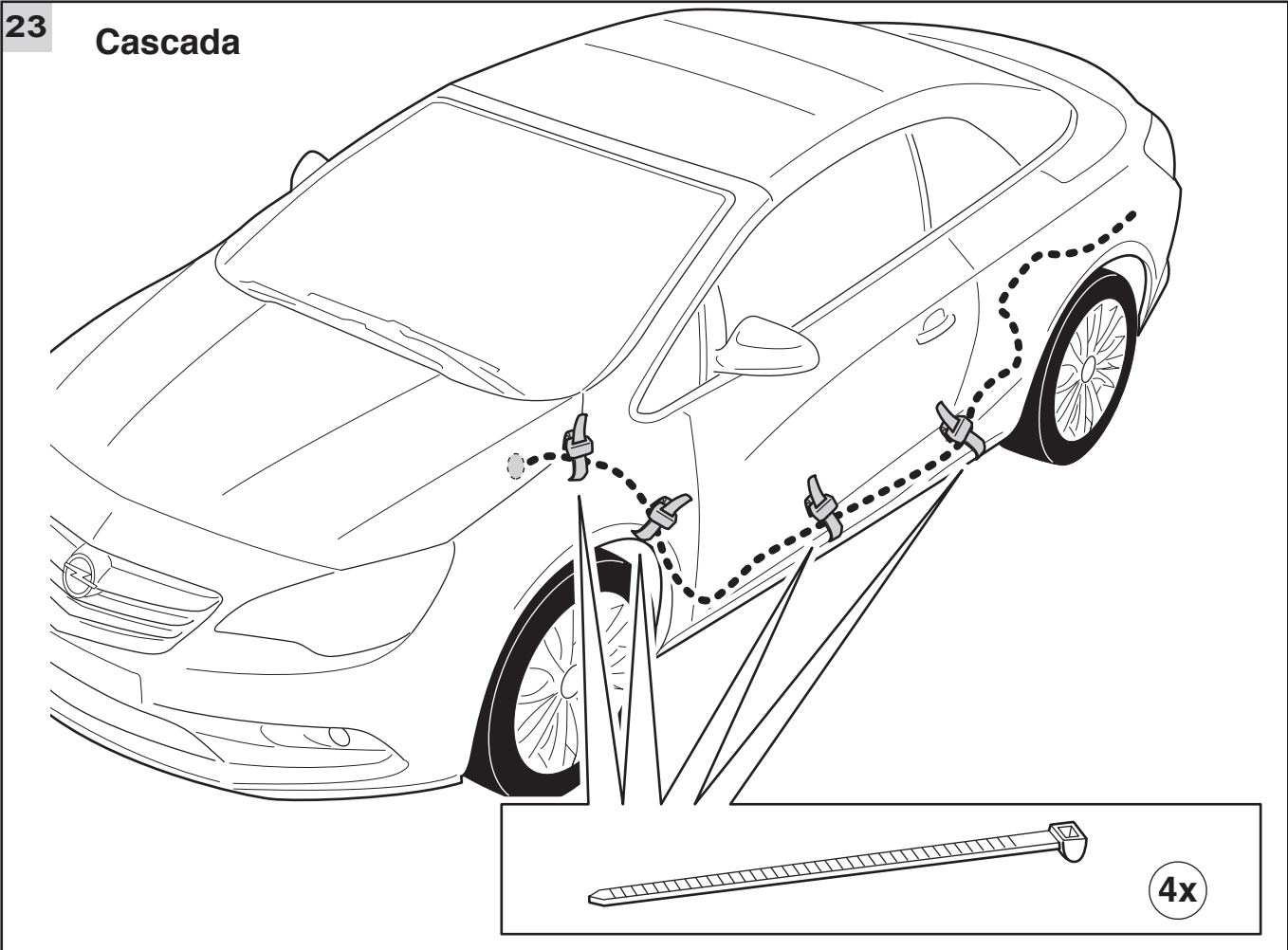
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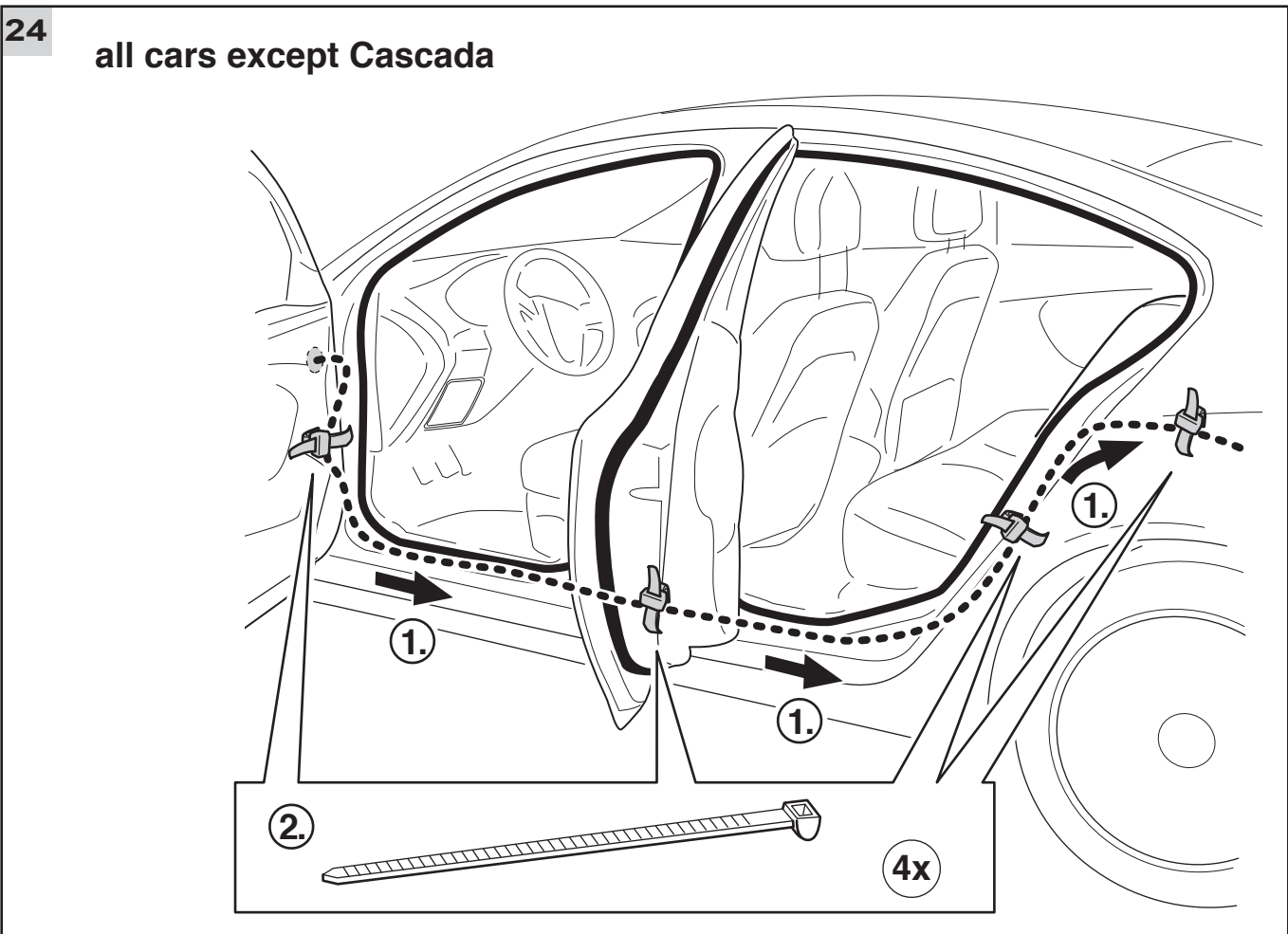
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23 Cascada

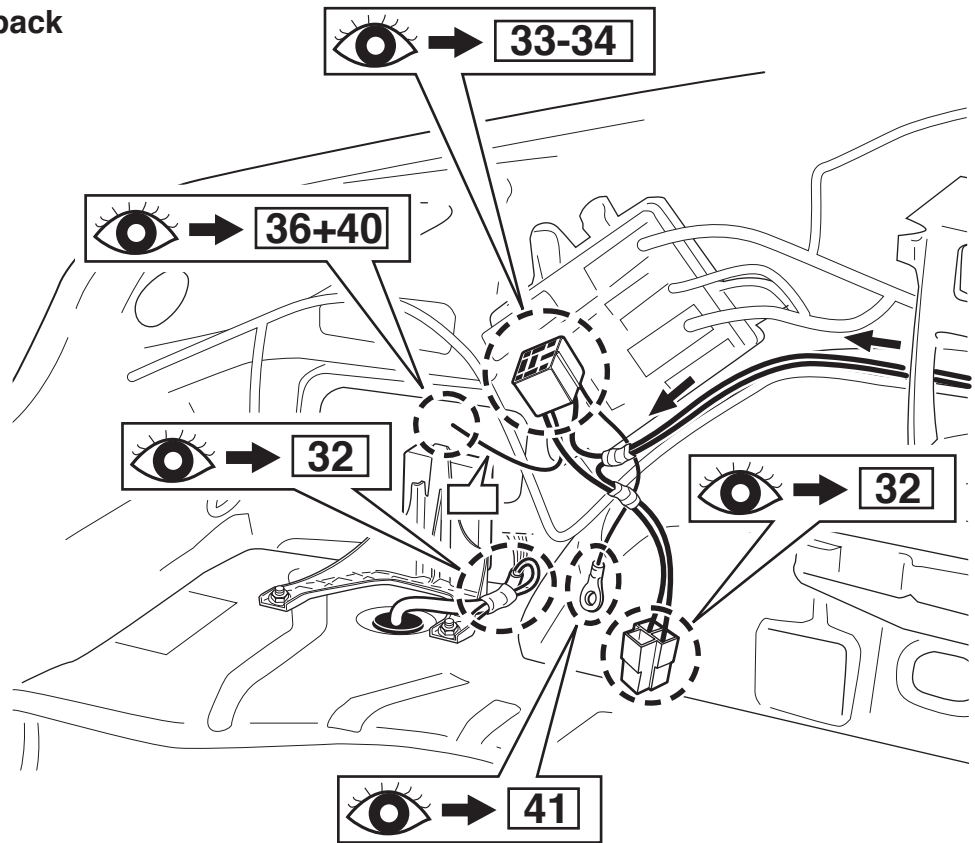
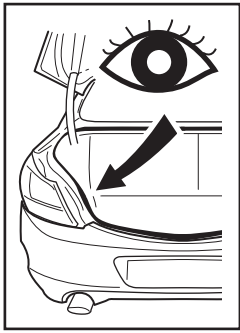


24 all cars except Cascada



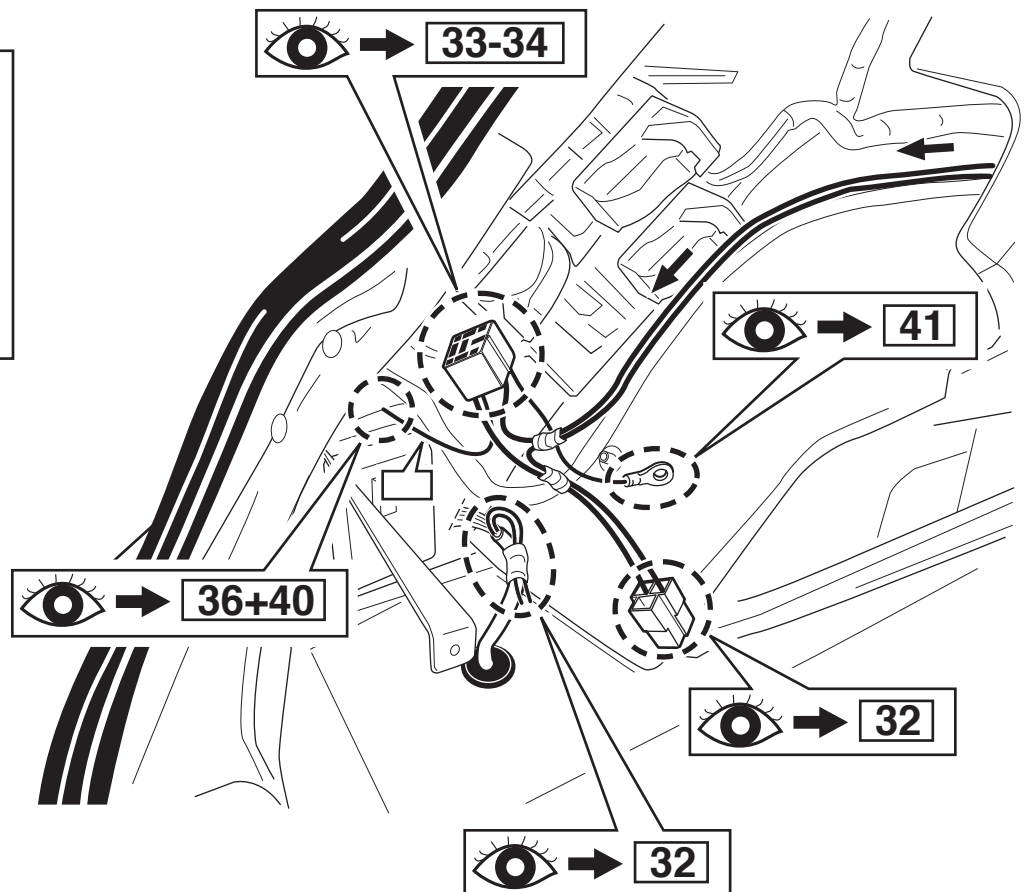
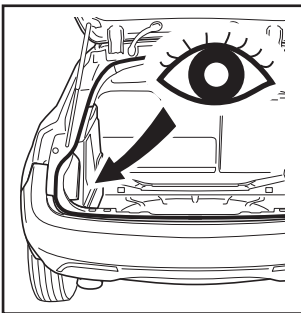
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Insignia
Sedan / Hatchback



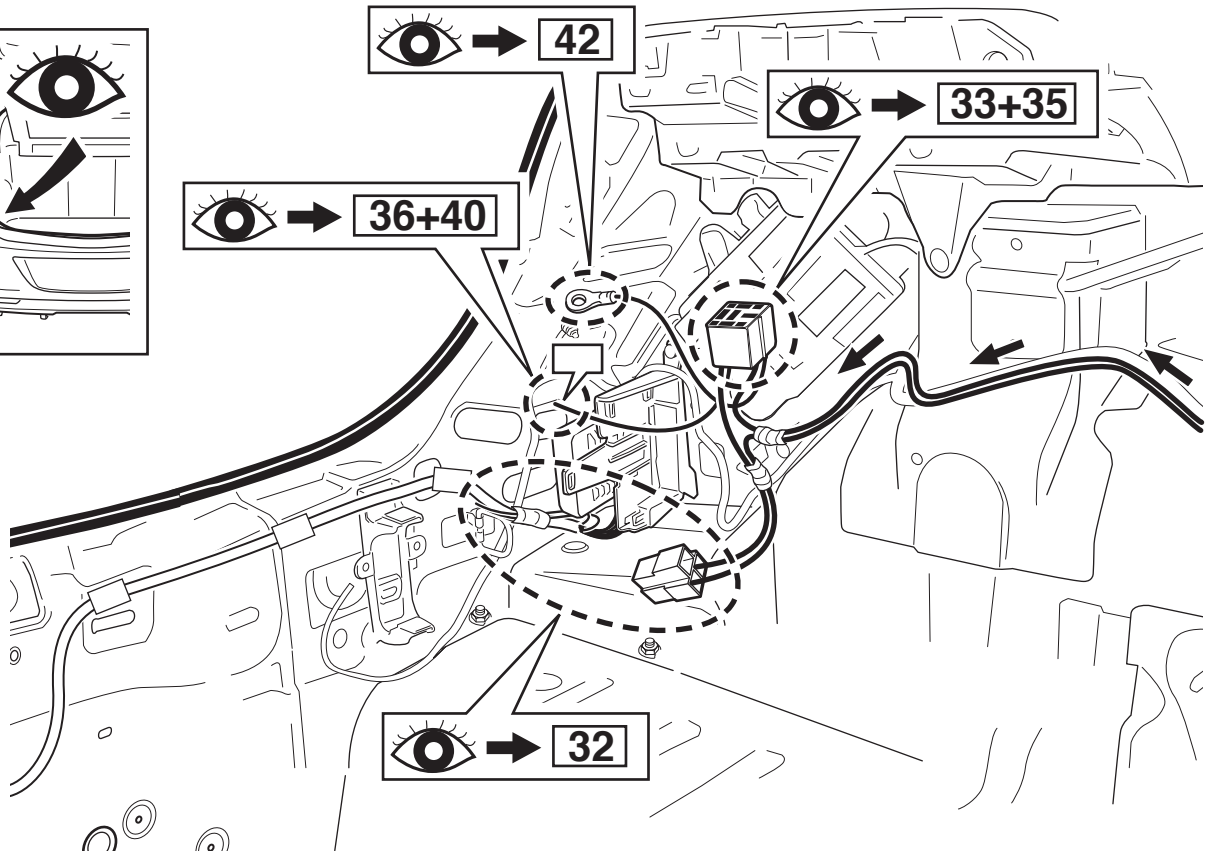
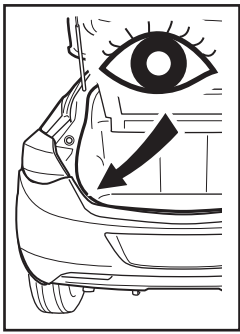
26

Insignia
Sportstourer



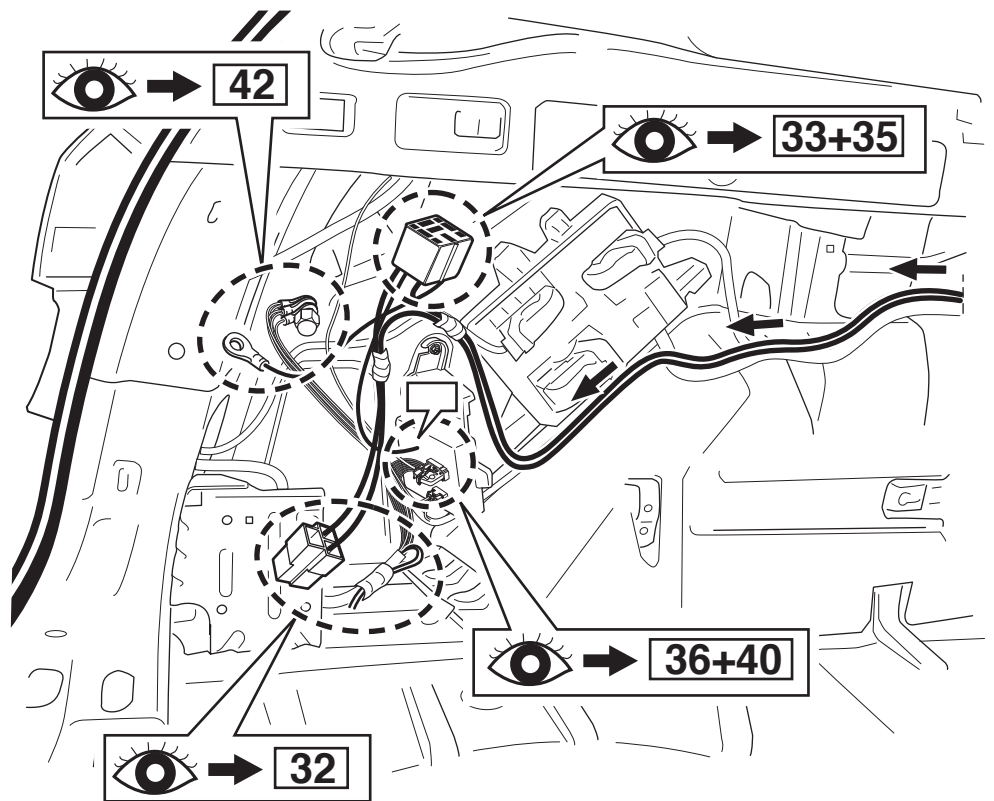
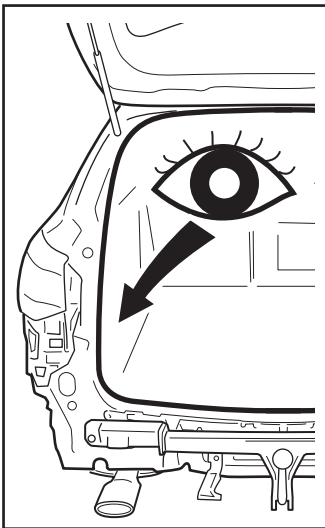
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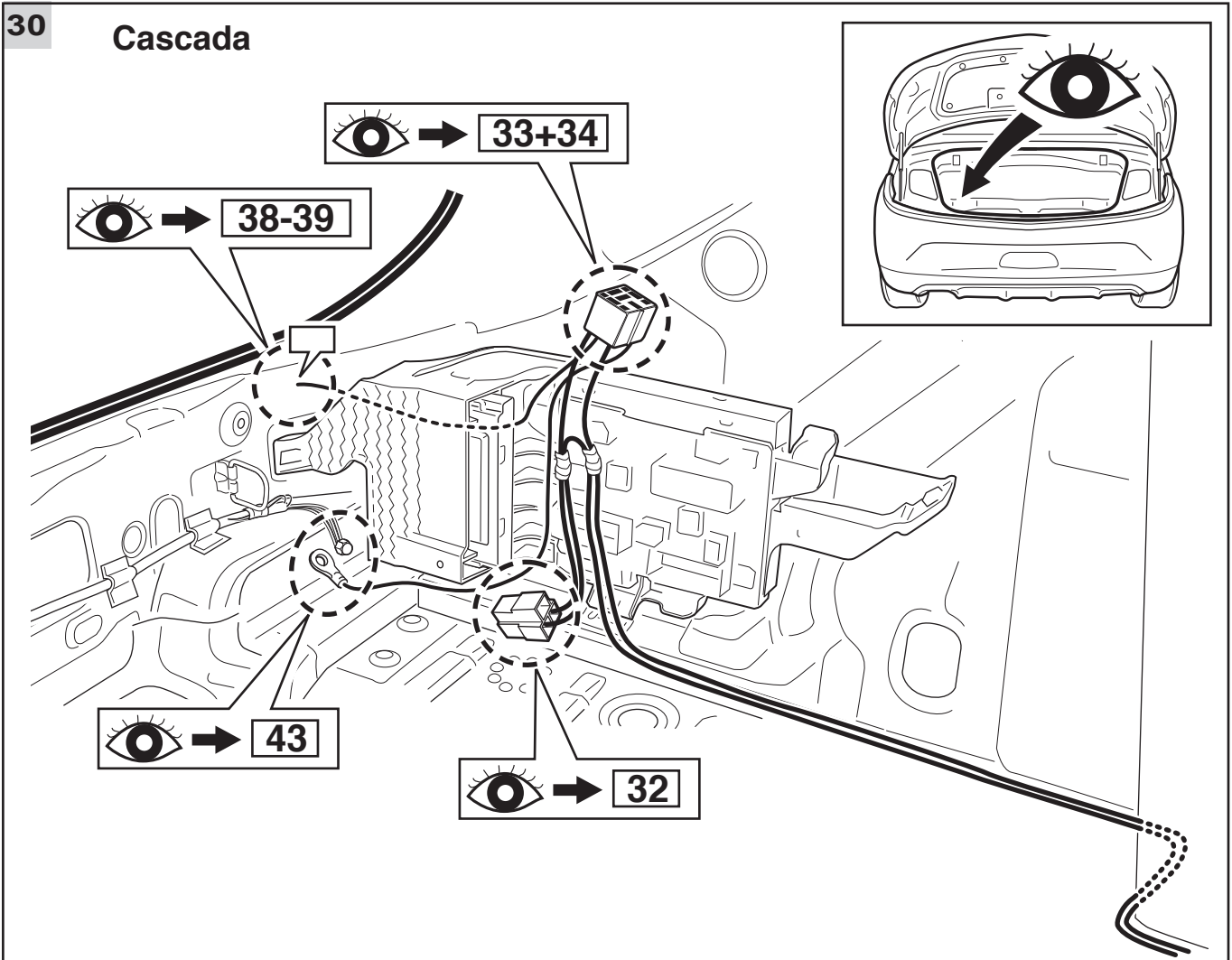
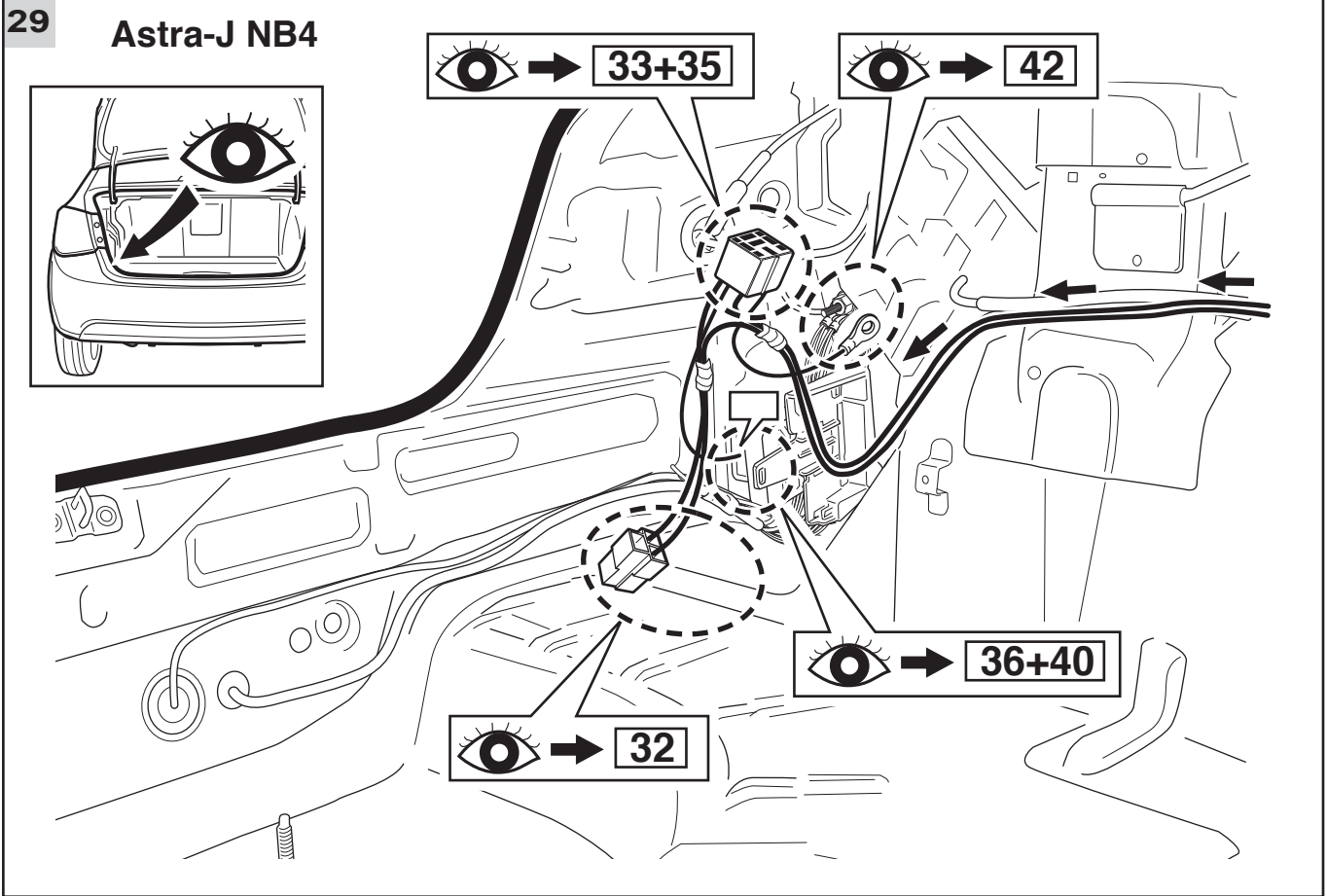
Astra-J HB5 / HB3, Zafira

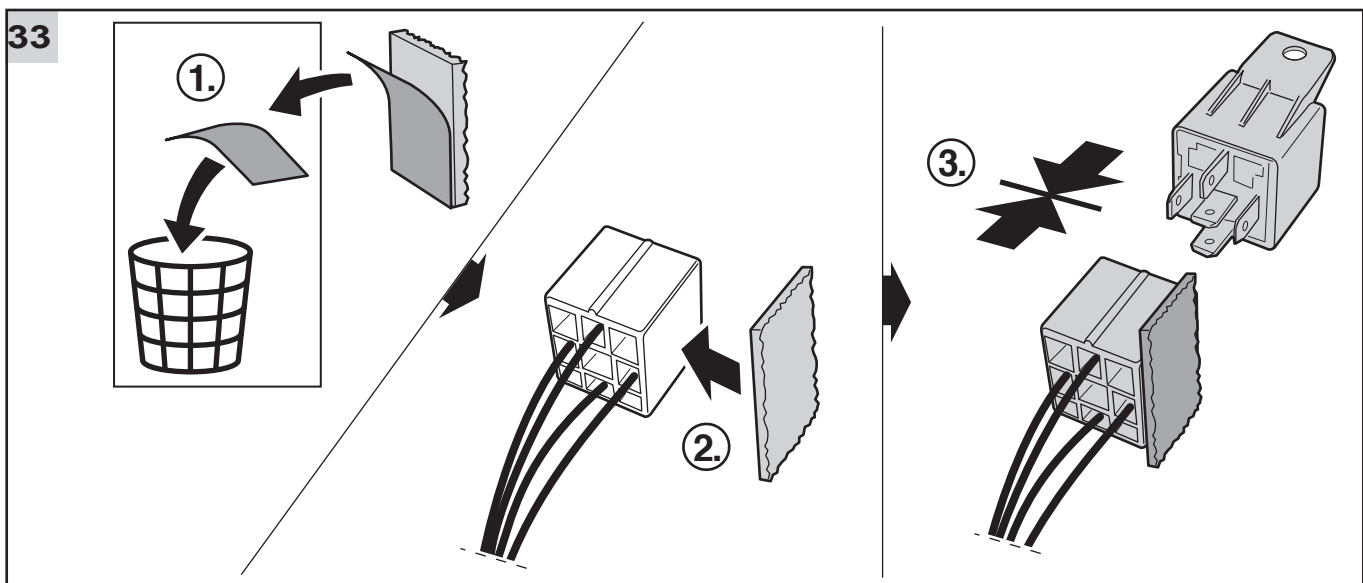
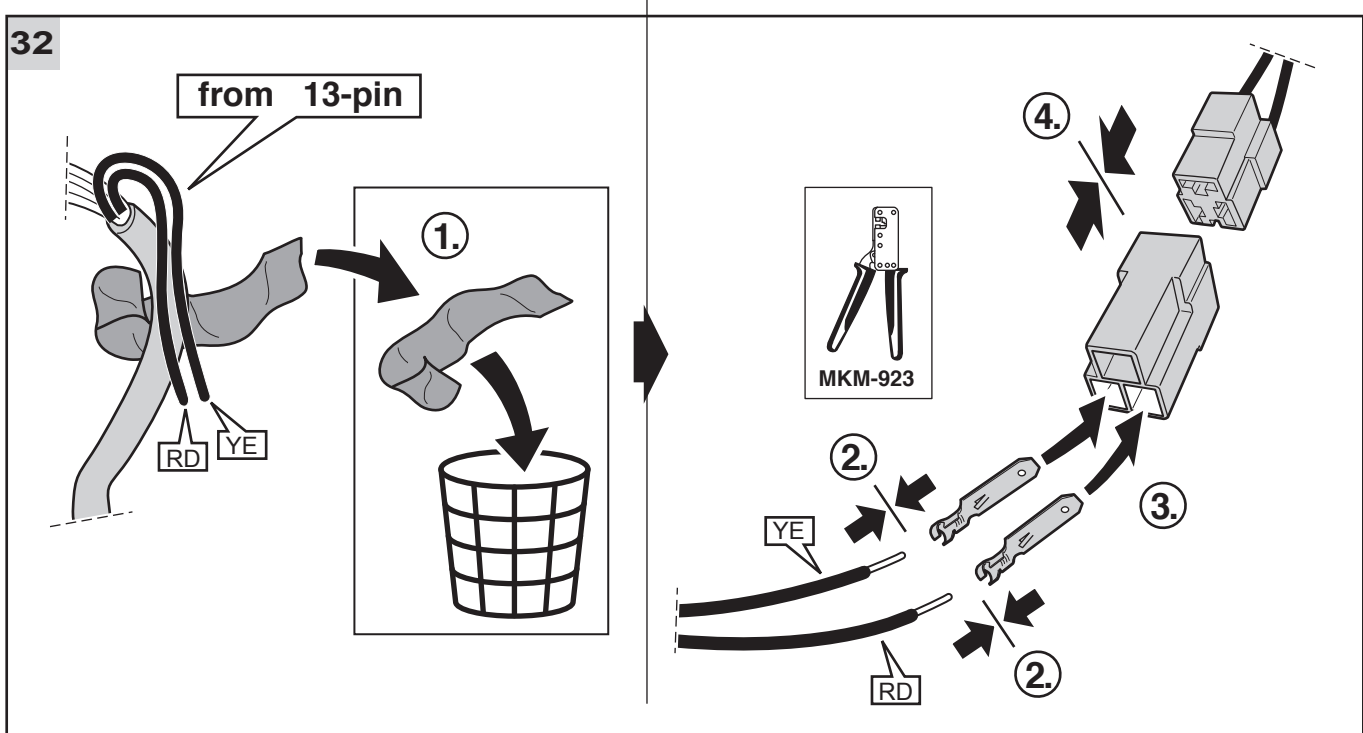
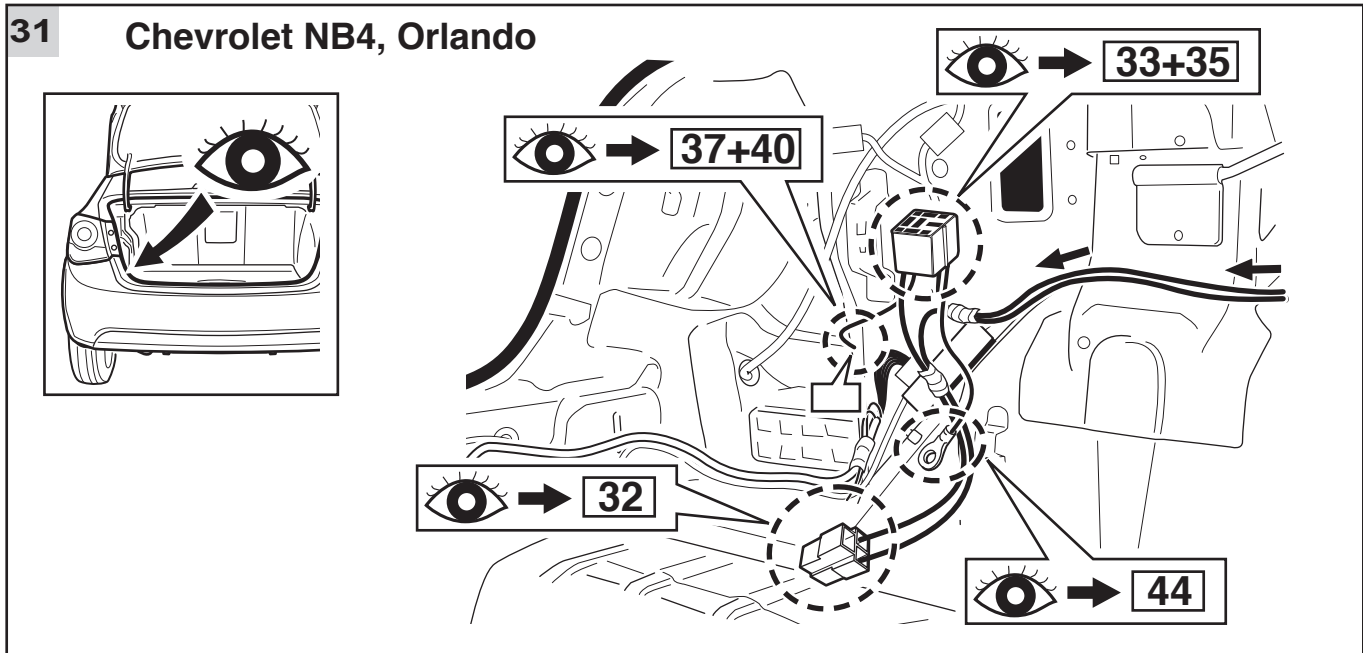


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Astra-J Sportstourer

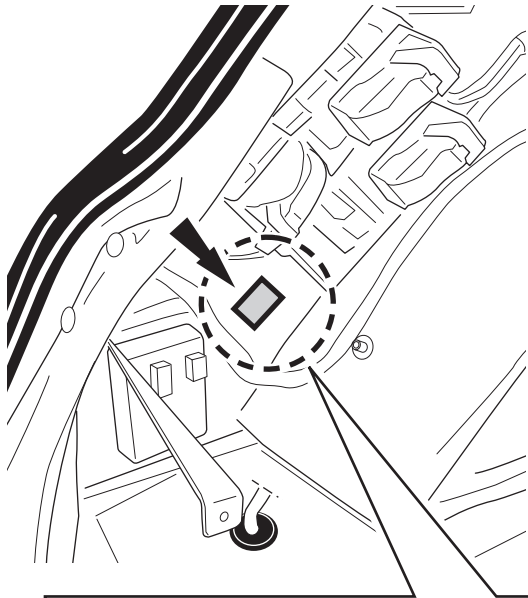




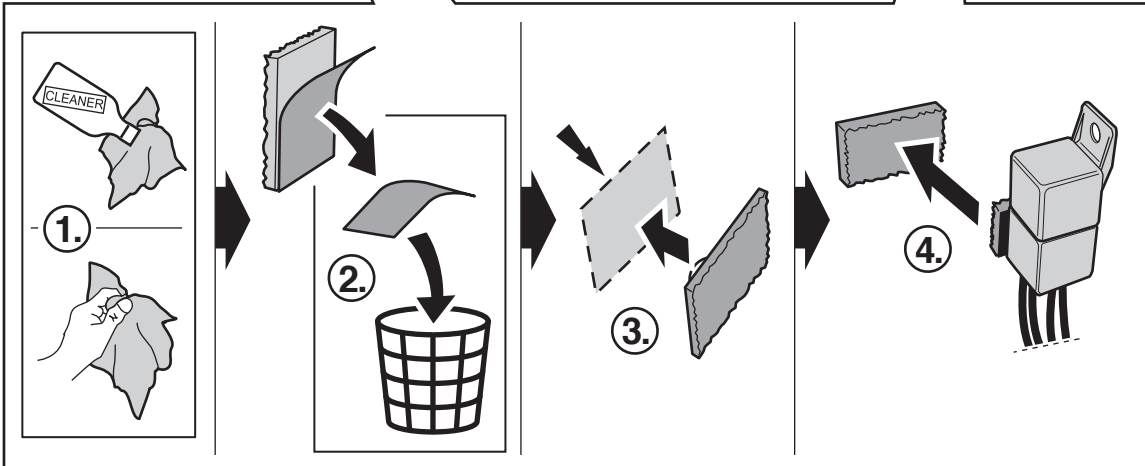
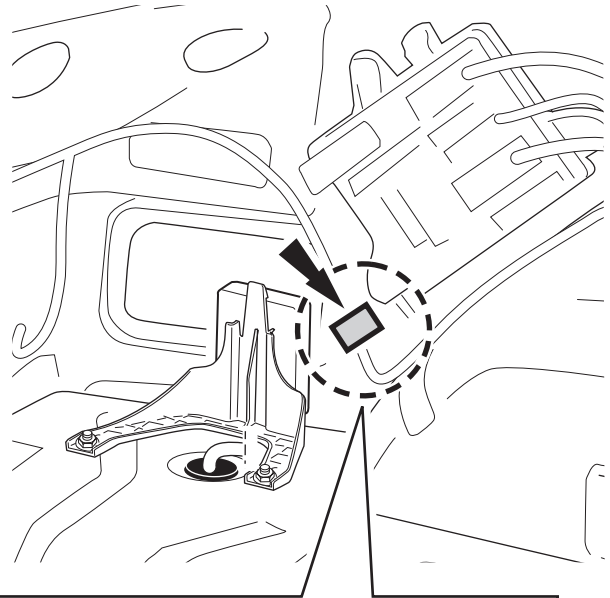


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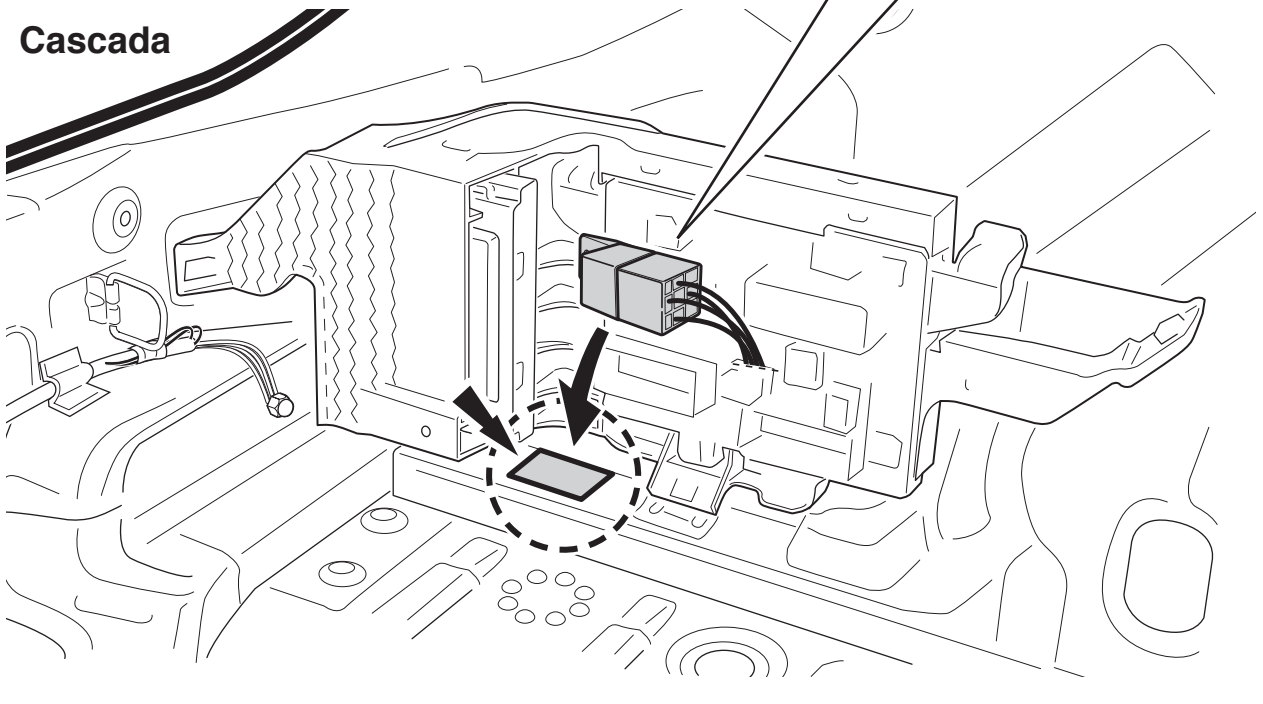
Insignia Sportstourer



Insignia Sedan / Hatchback

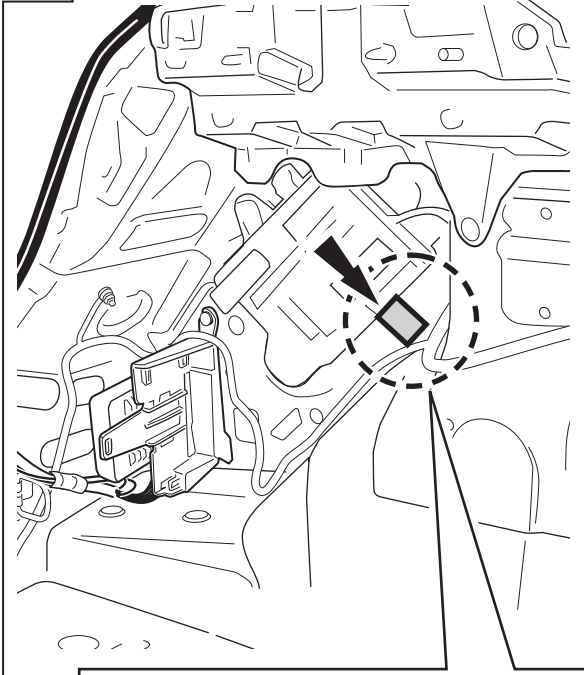


Cascada

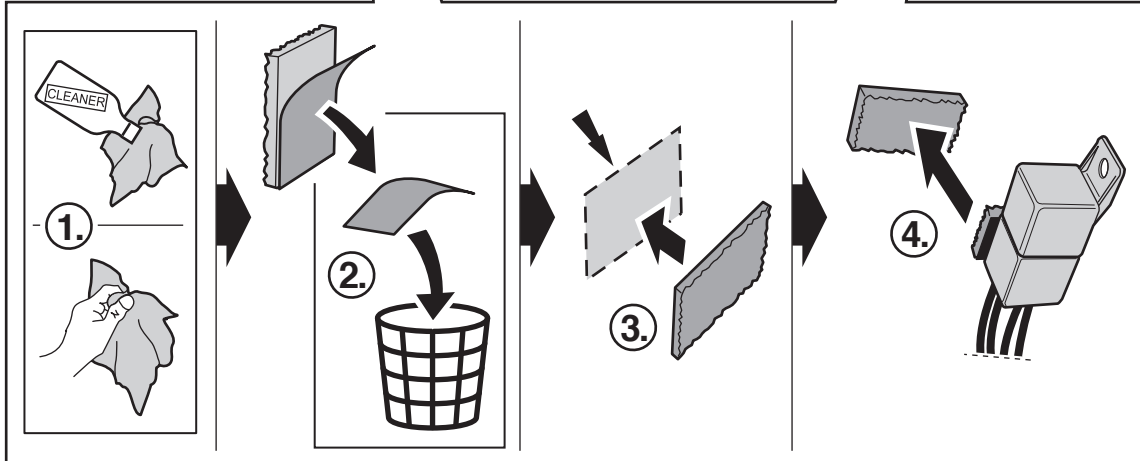


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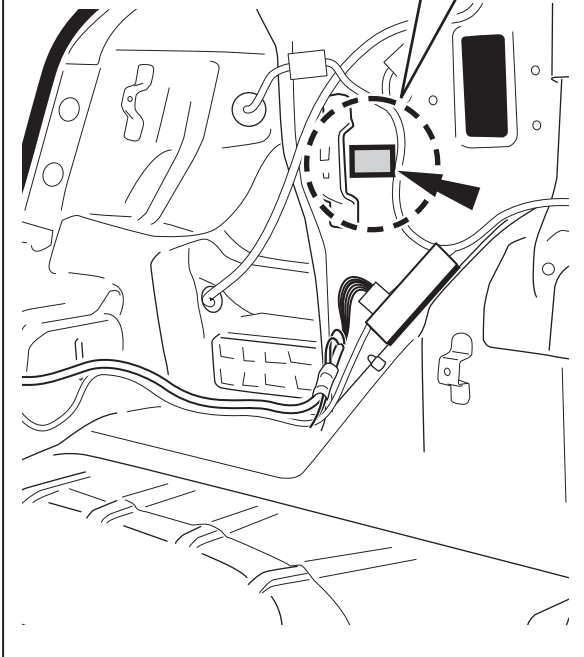
Astra-J HB5 / HB3, Zafira



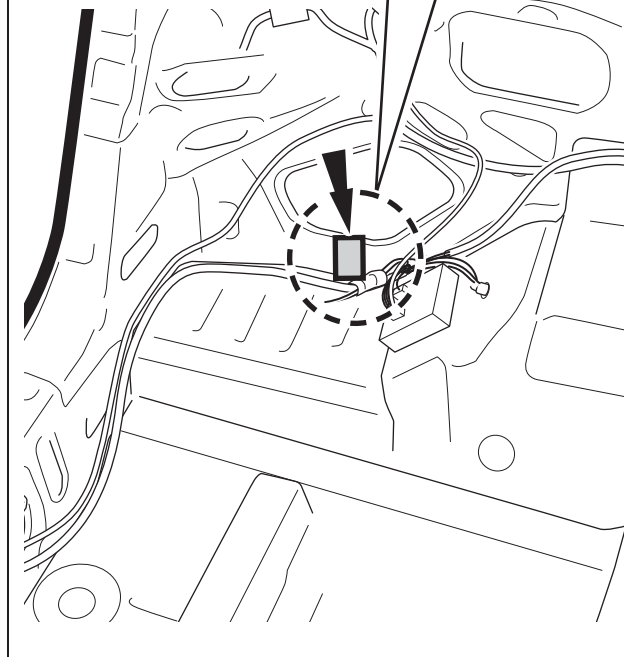
Astra-J Sportstourer / NB4



Chevrolet NB4

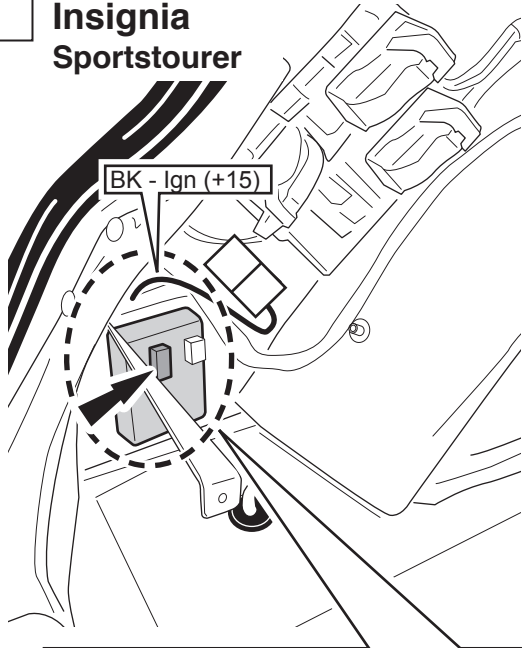


Chevrolet Orlando

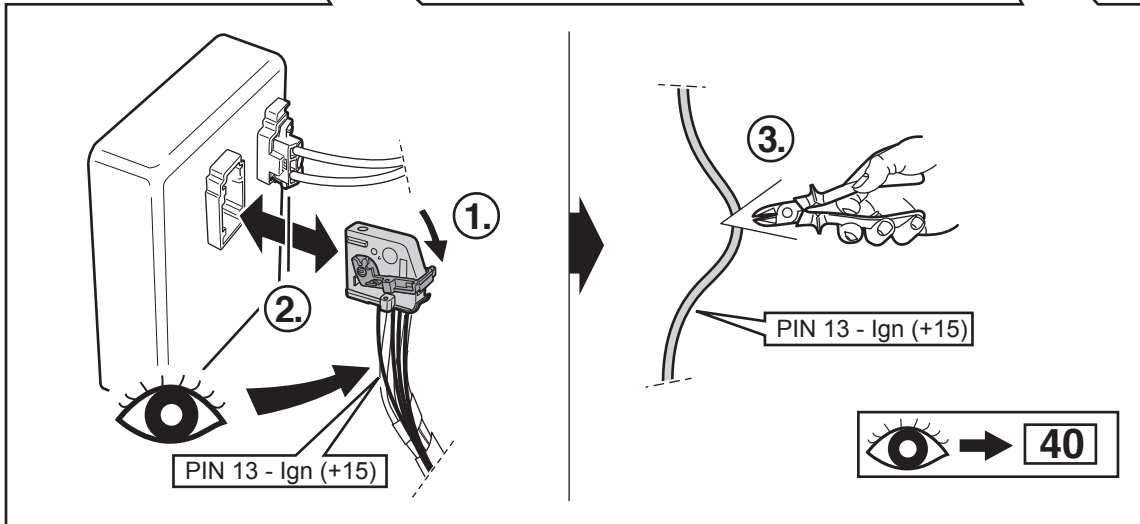
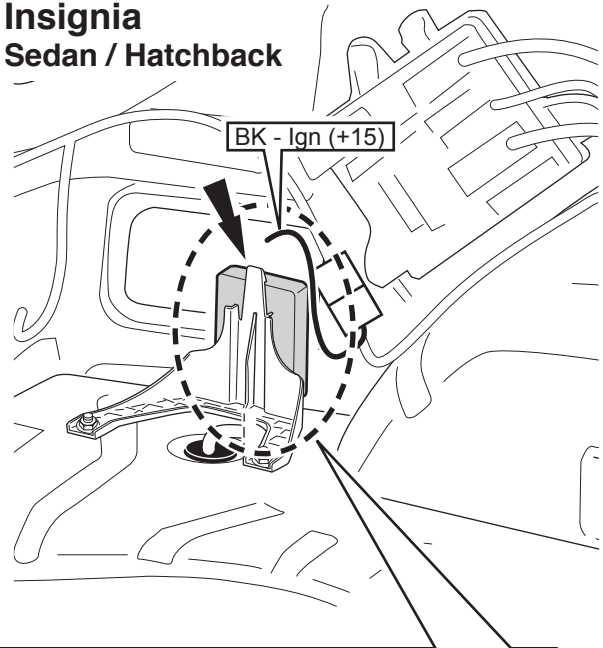


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Insignia Sportstourer



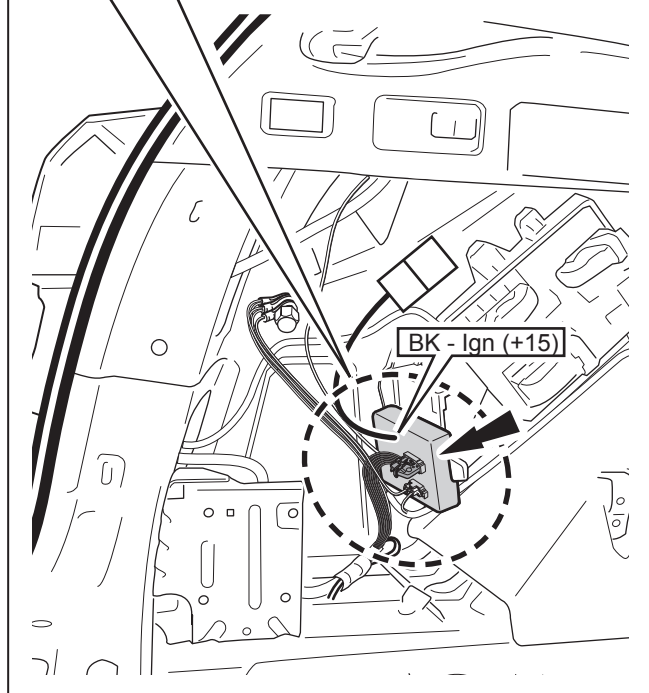
Insignia Sedan / Hatchback



Astra-J HB5 / HB3, Zafira

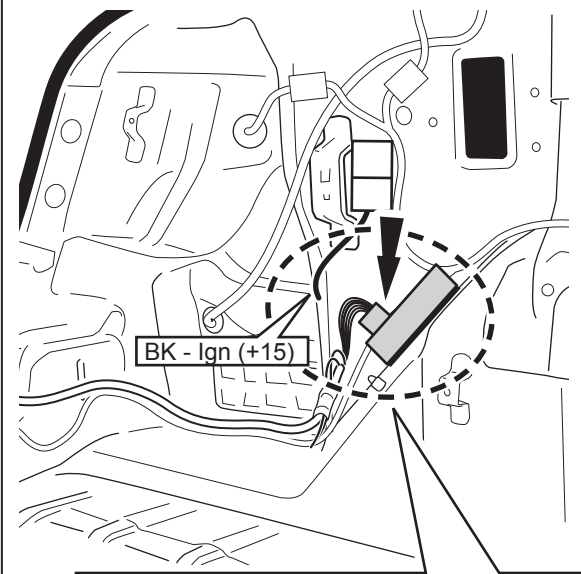


Astra-J Sportstourer / NB4

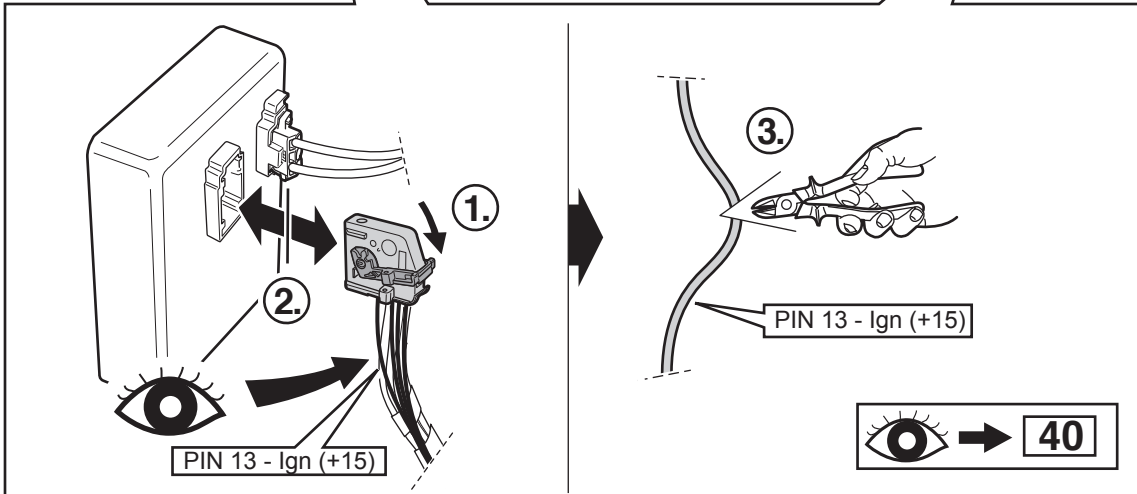
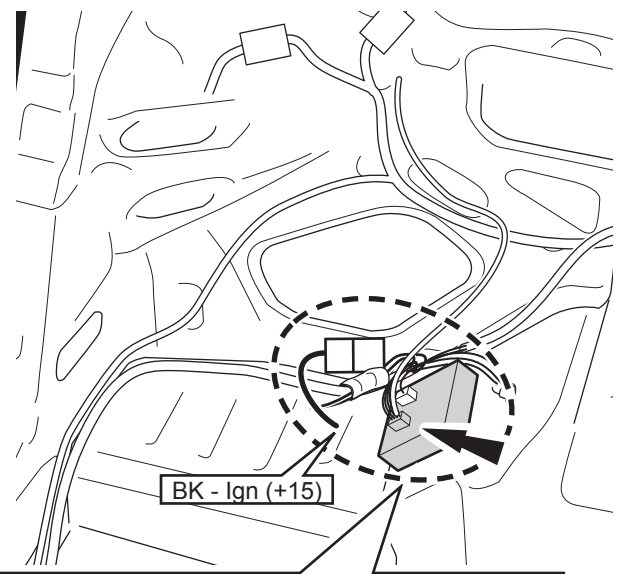


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Chevrolet NB4

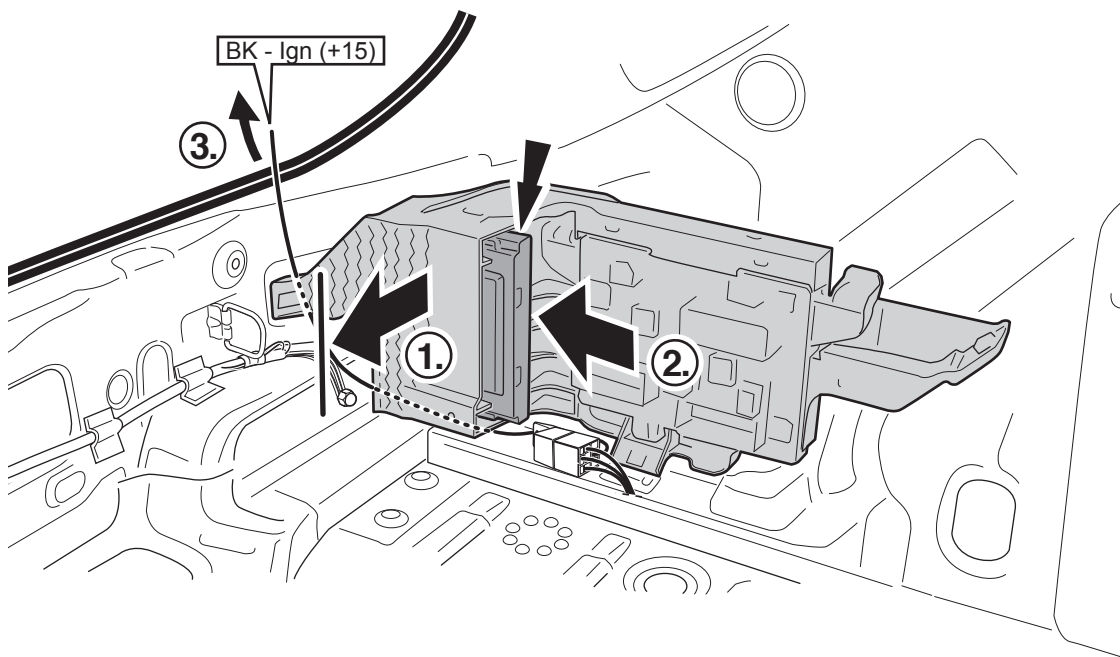


Chevrolet Orlando



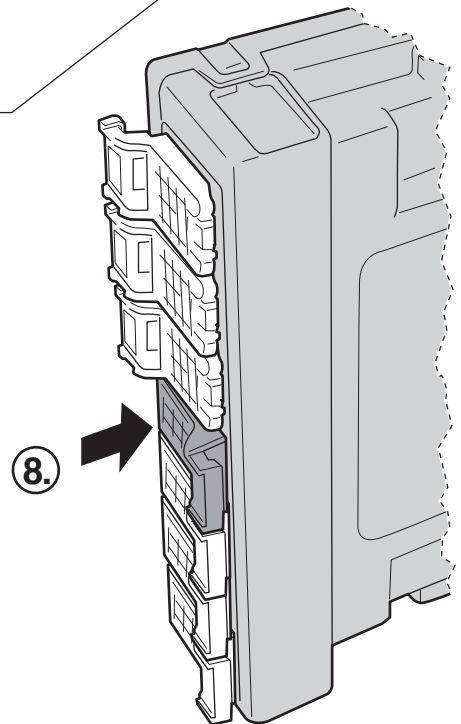
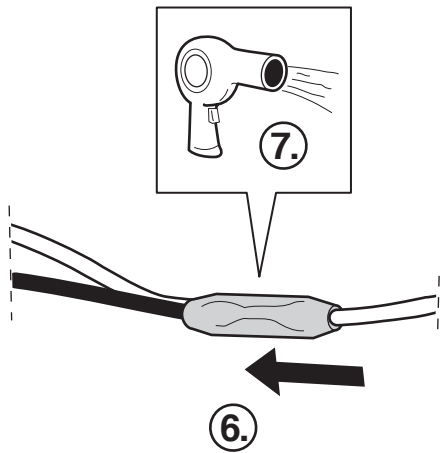
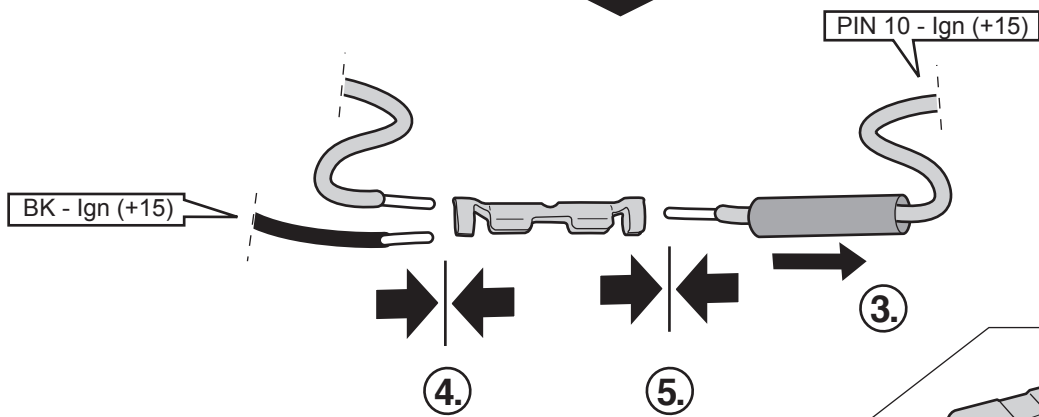
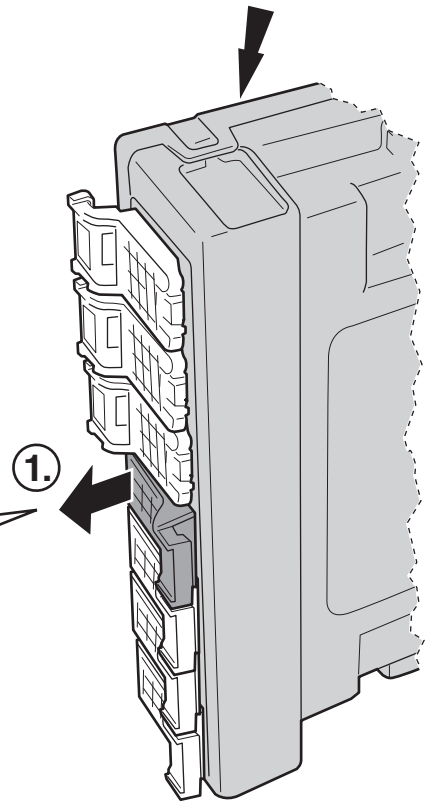
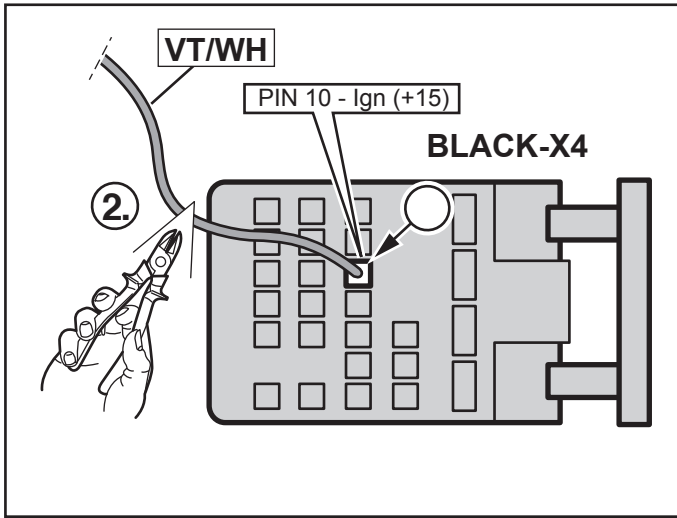
38

Cascada

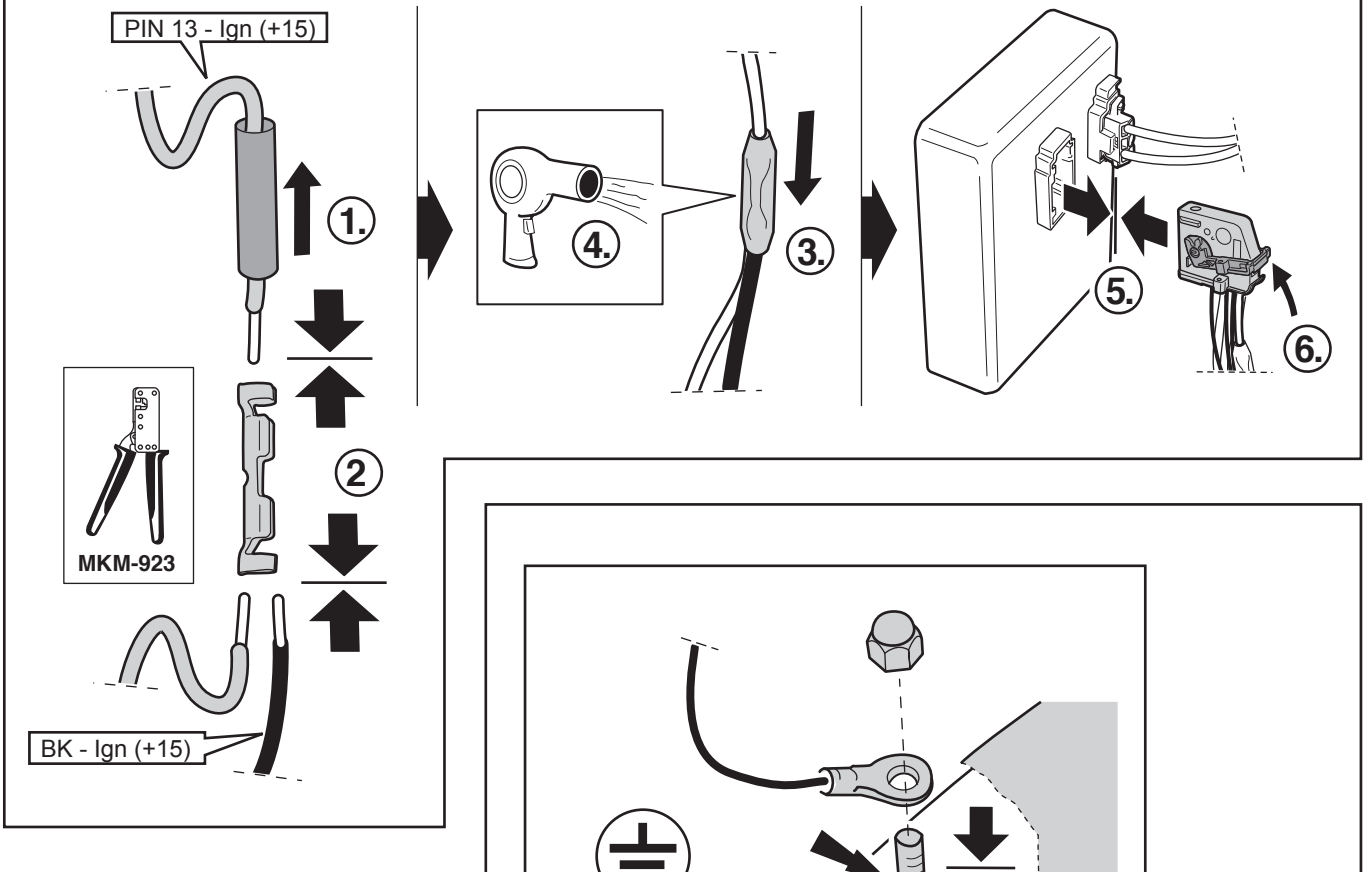


39

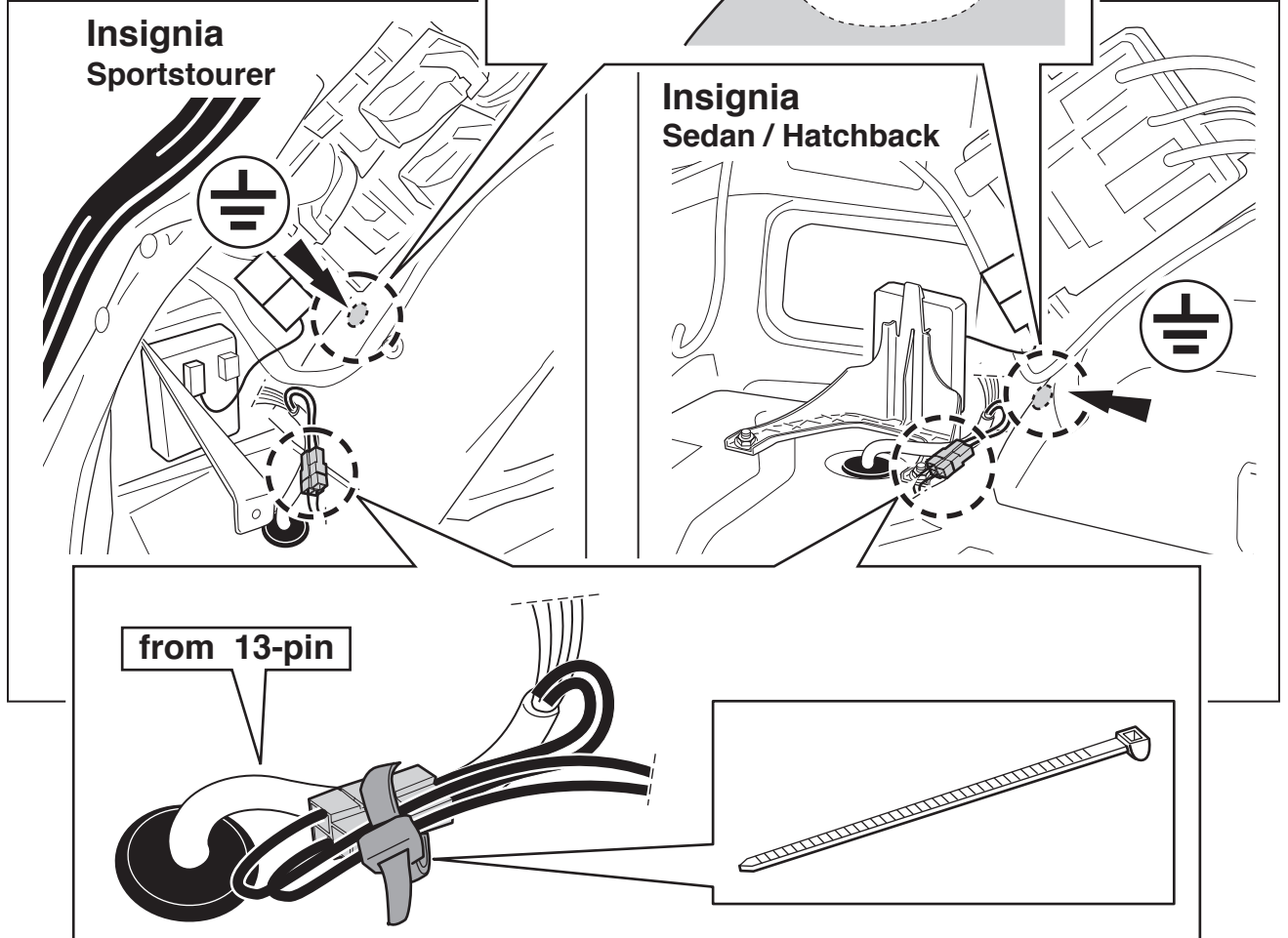
Cascada

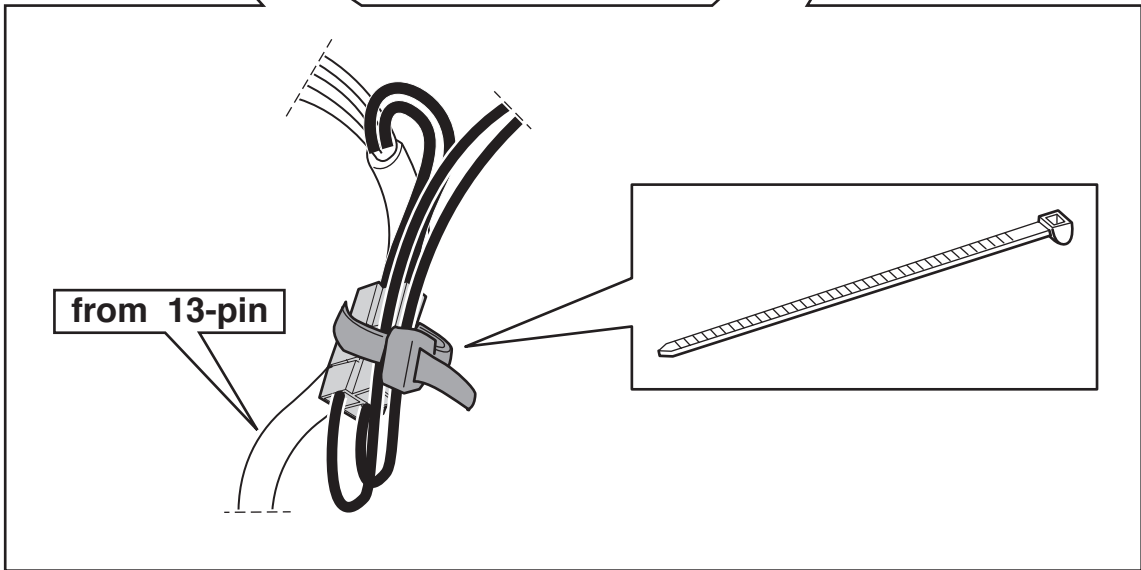
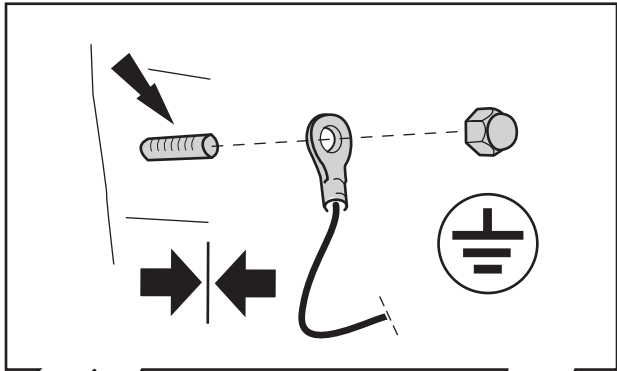
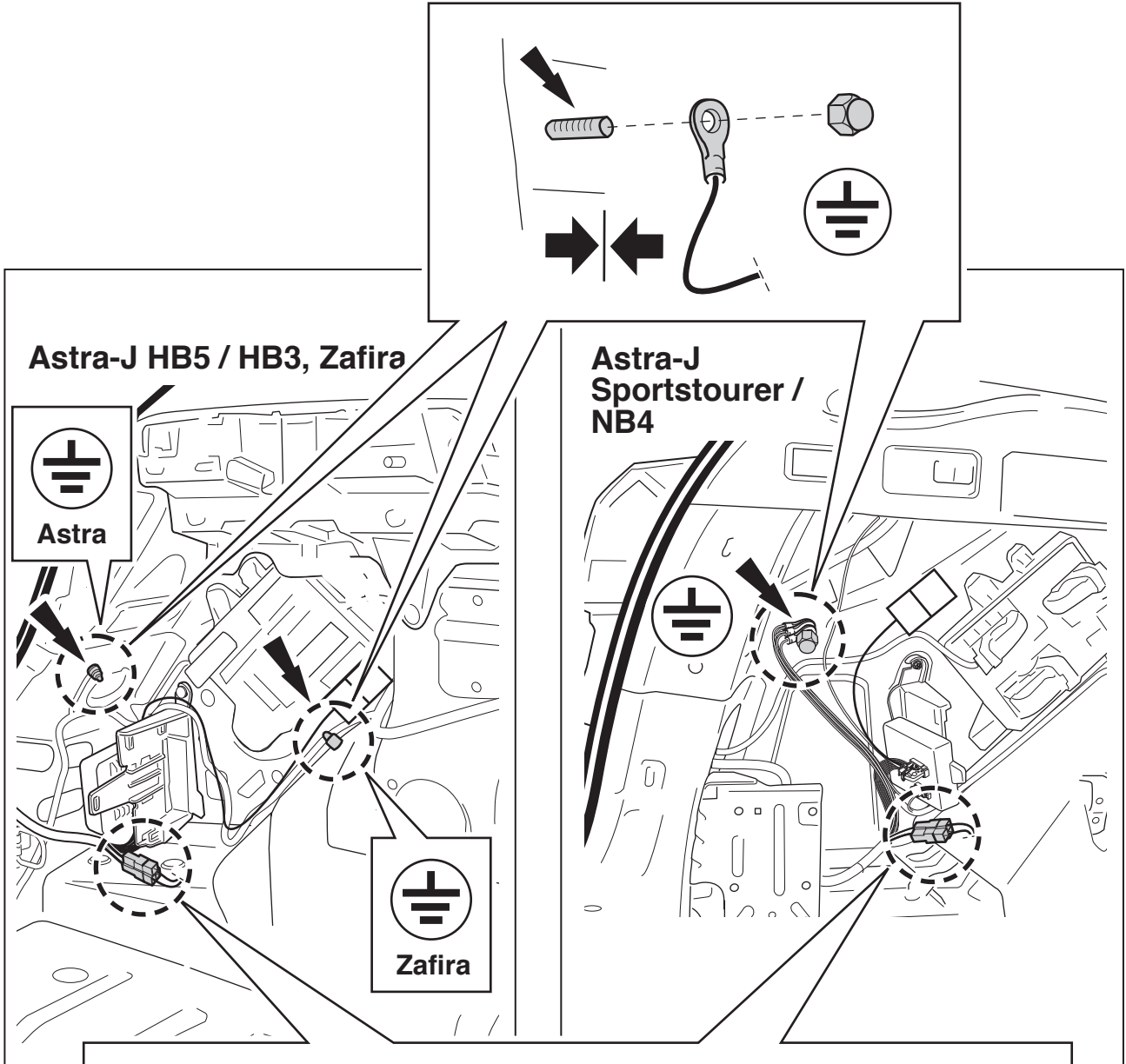


40 all cars except Cascada



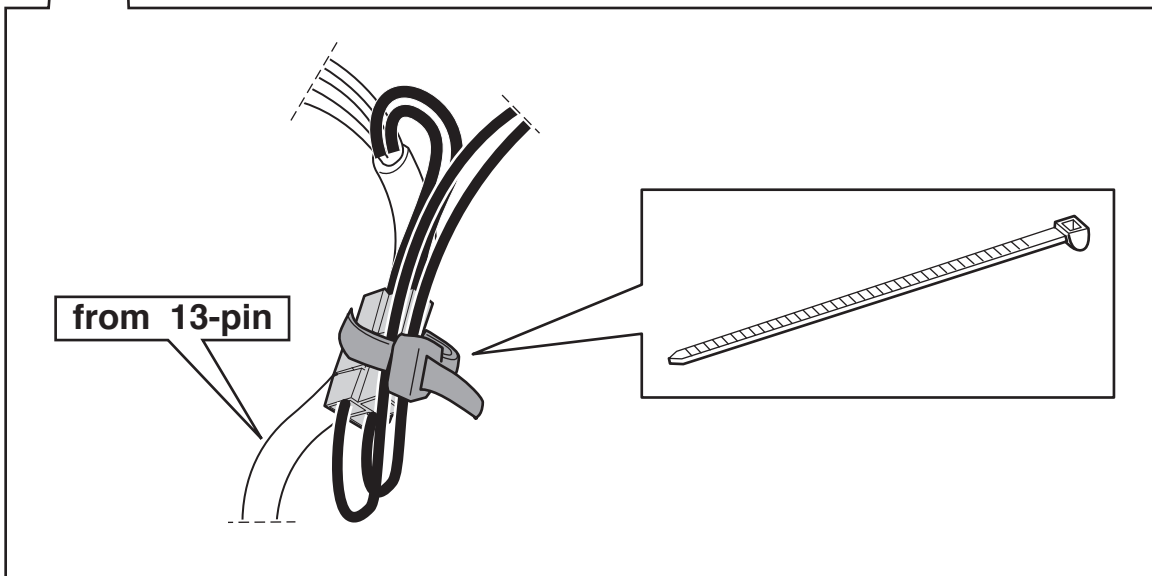
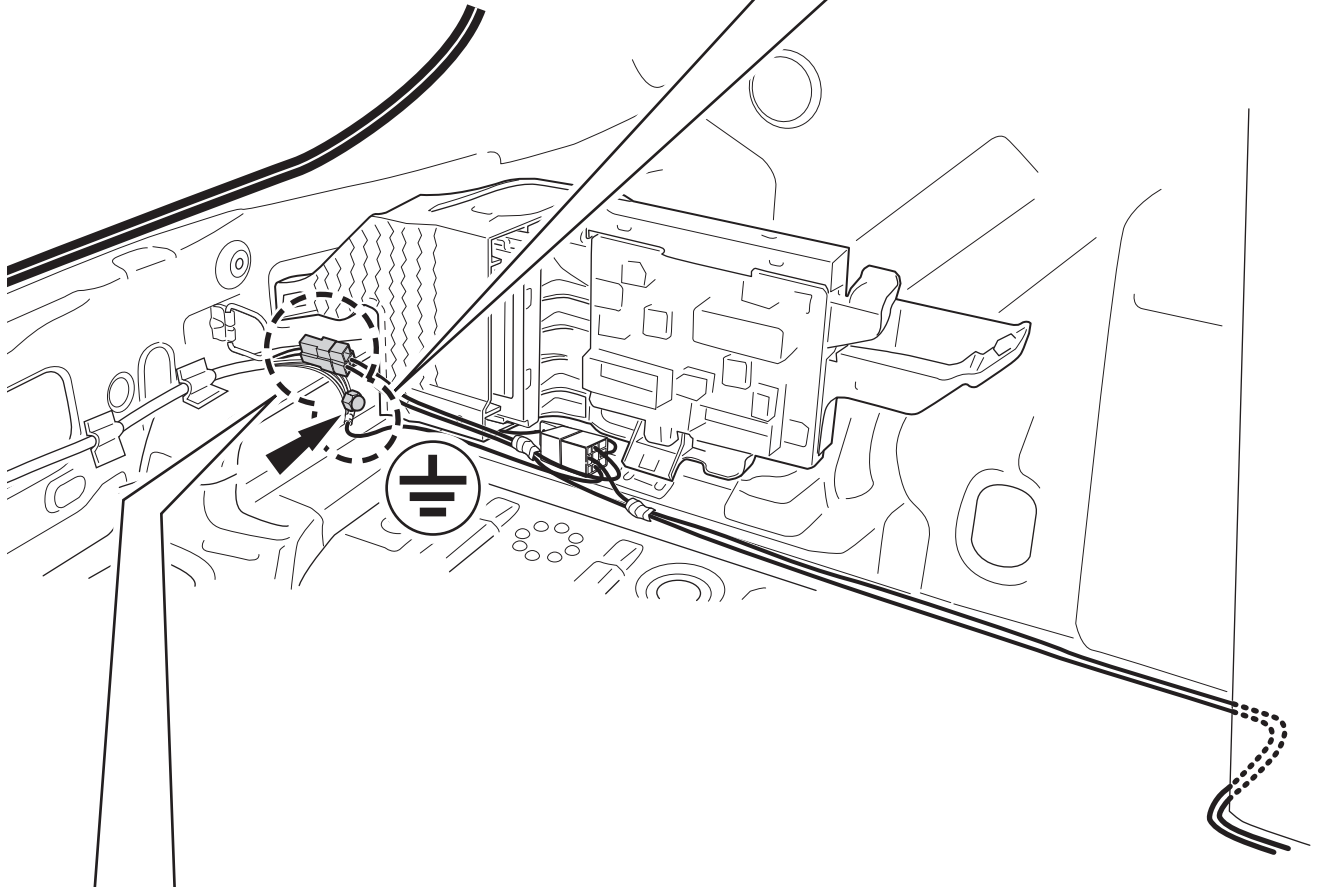
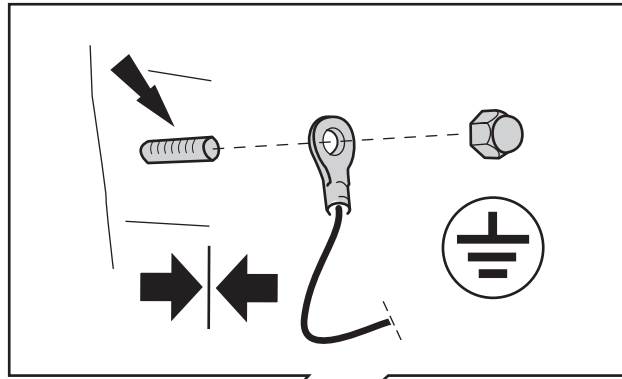
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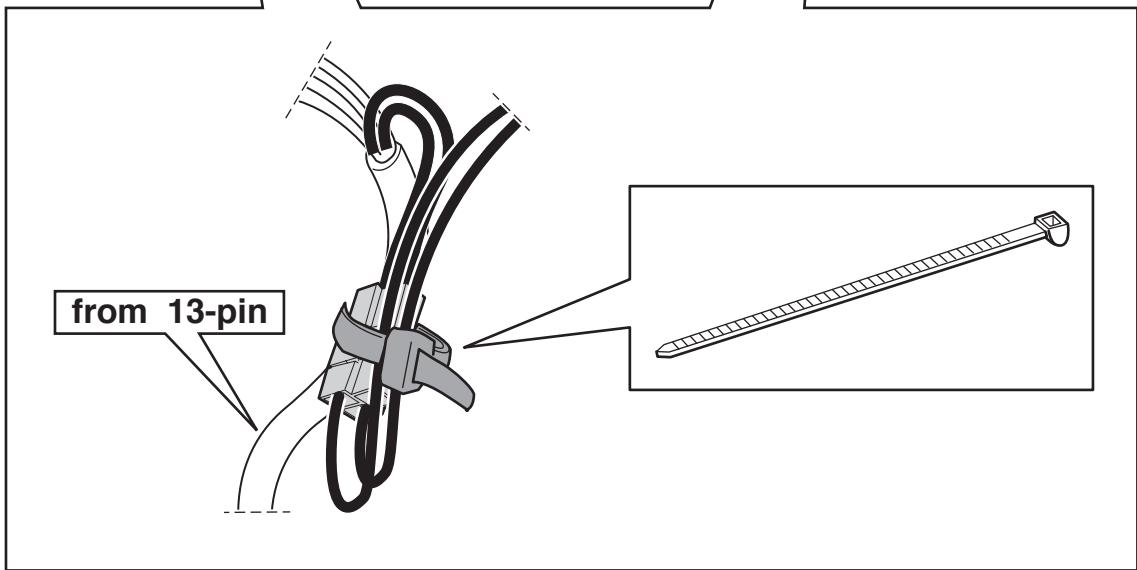
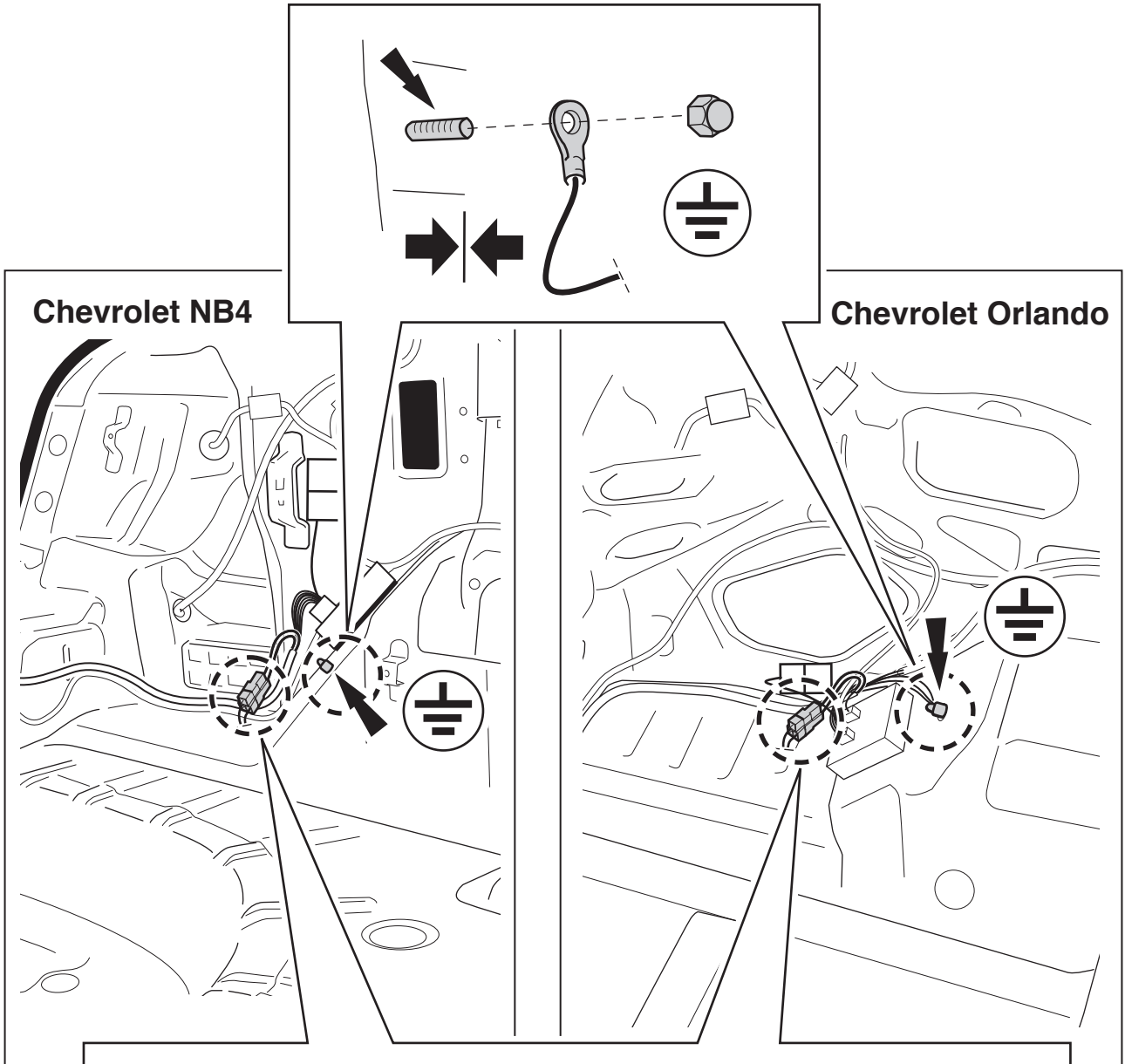


43

Cascada

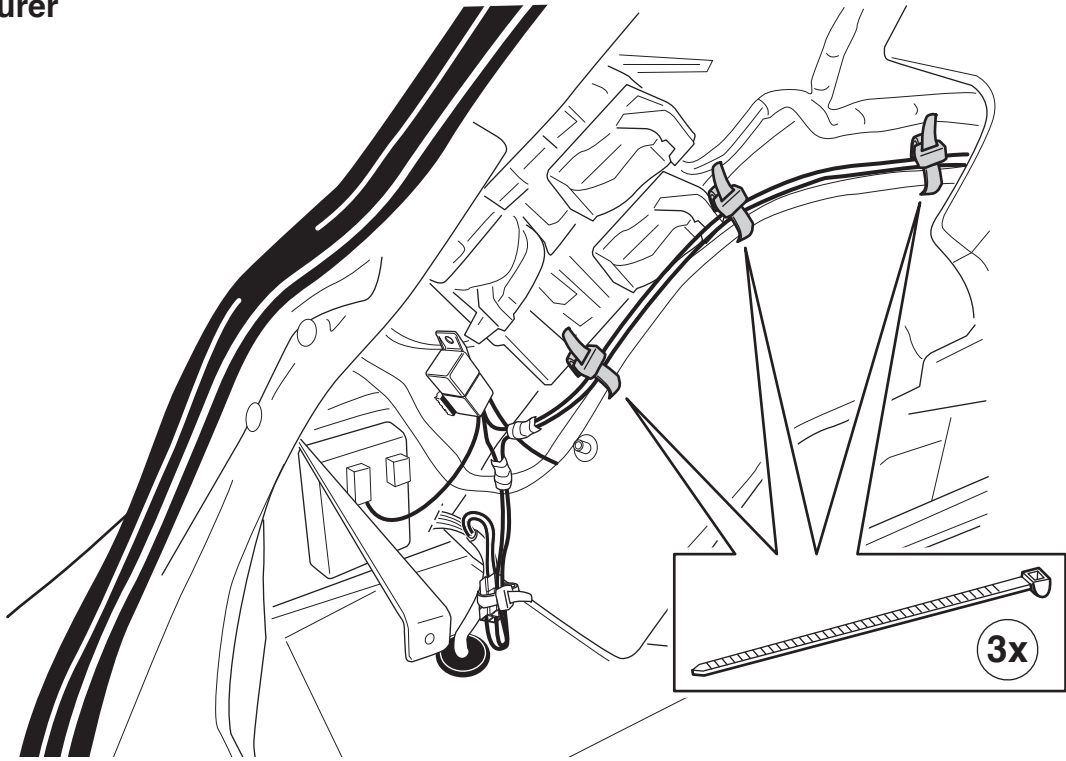


44



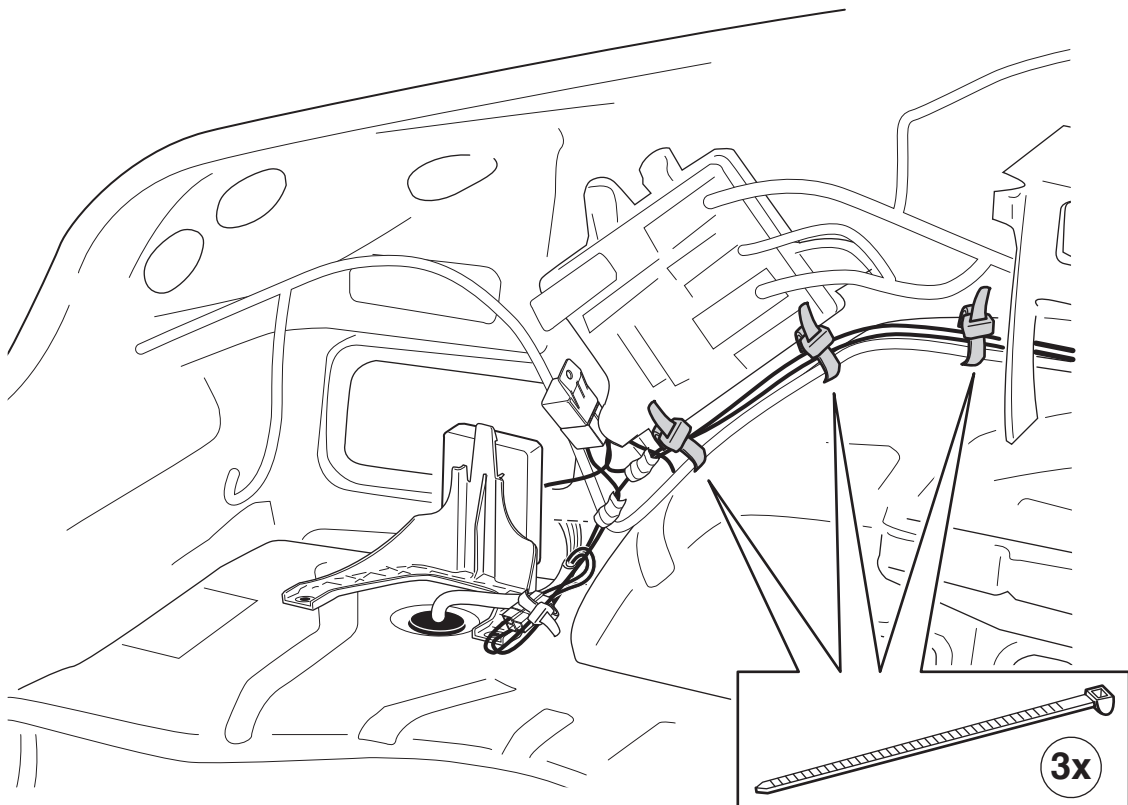
45

**Insignia
Sportstourer**



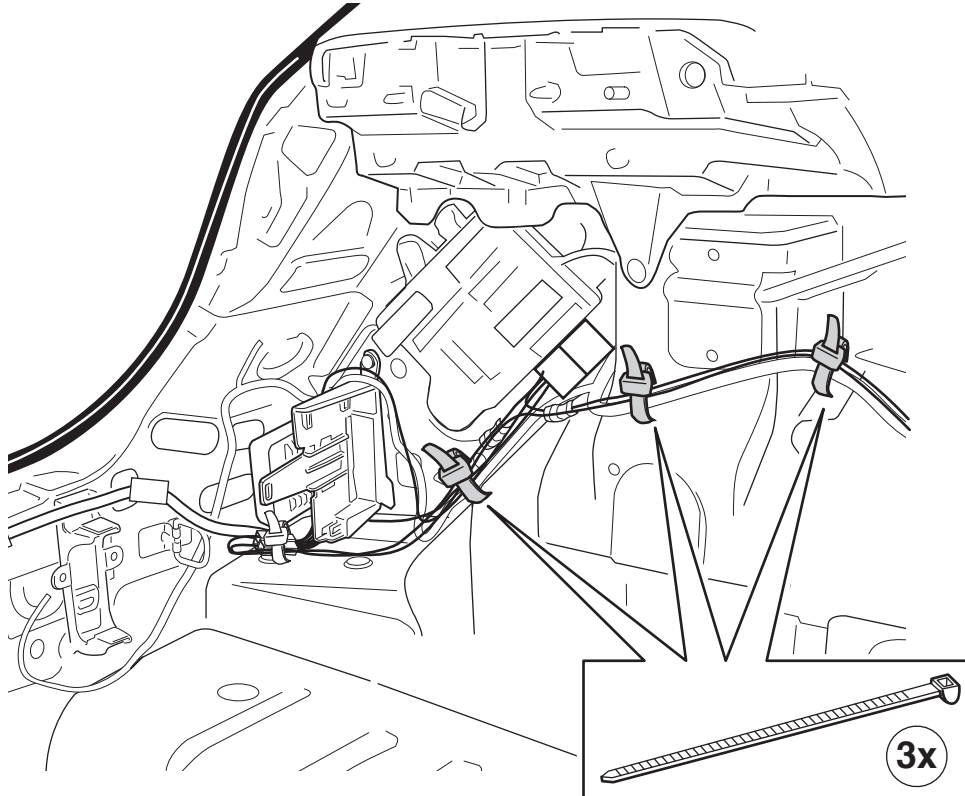
46

**Insignia
Sedan / Hatchback**



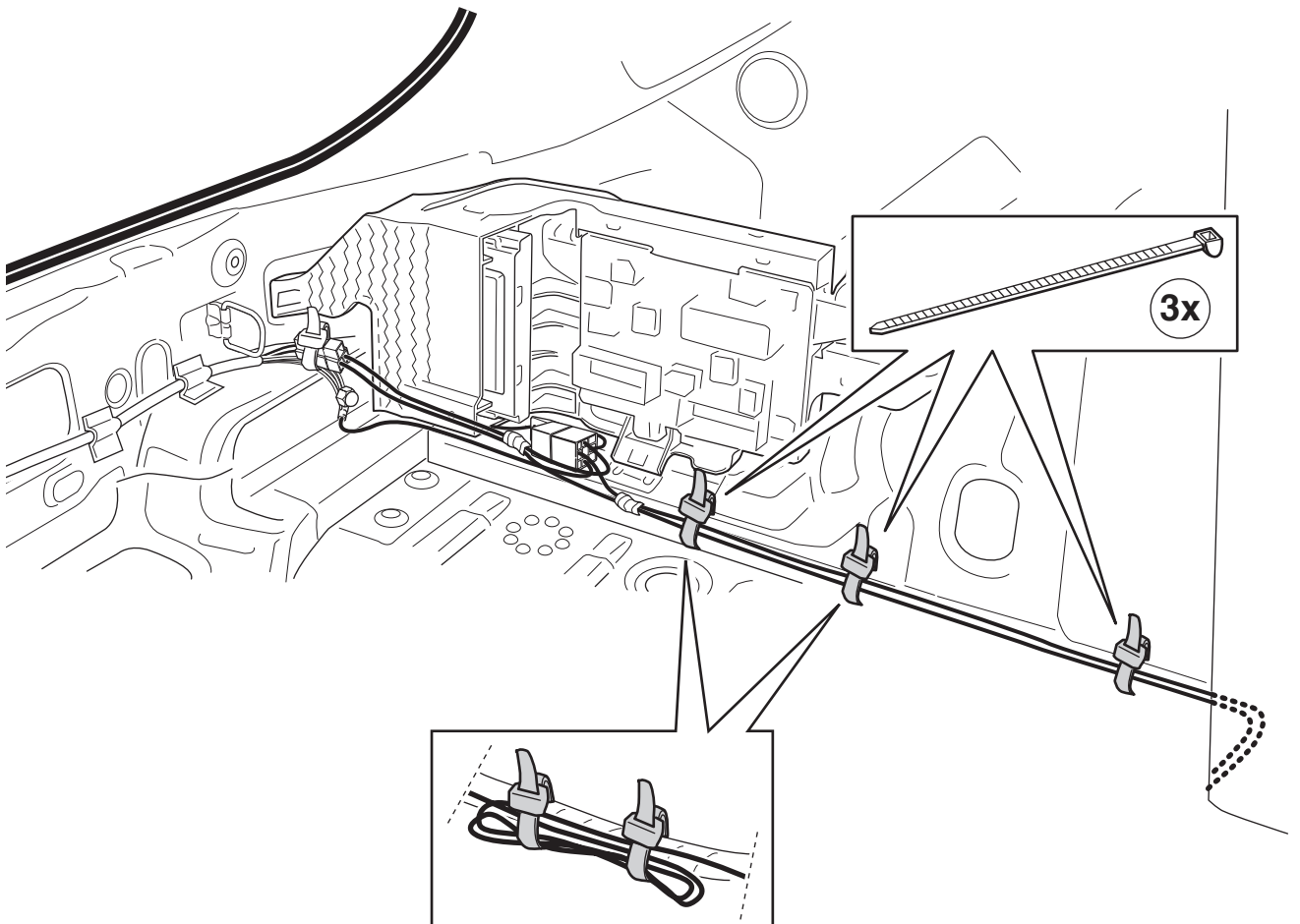
47

Astra-J HB5 / HB3 / NB4 / Sportstourer, Zafira



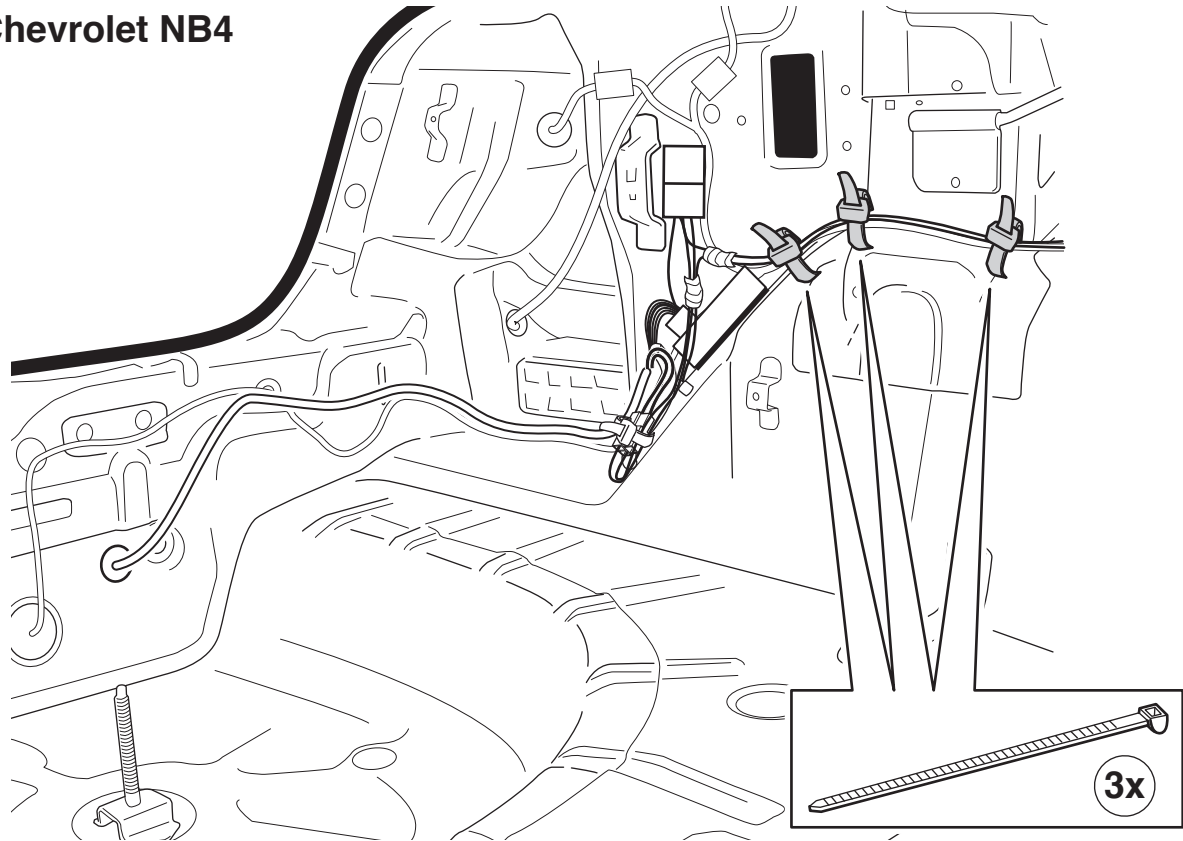
48

Cascada



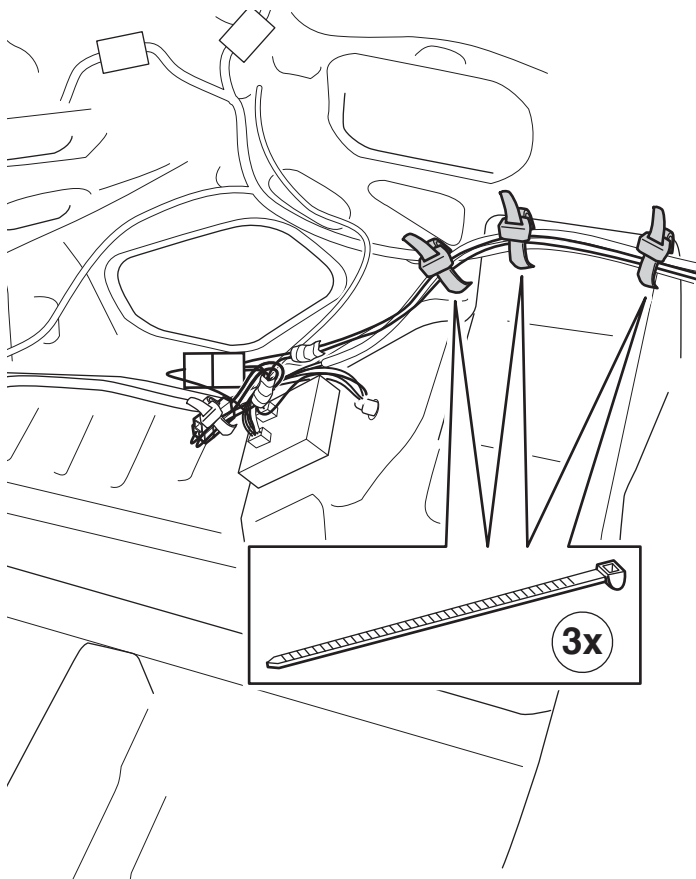
49

Chevrolet NB4

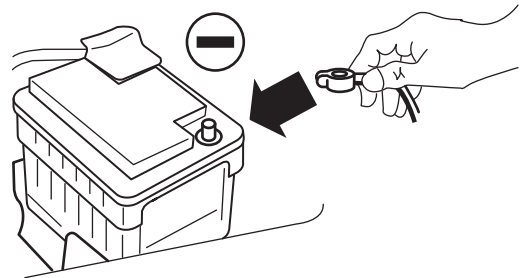


50

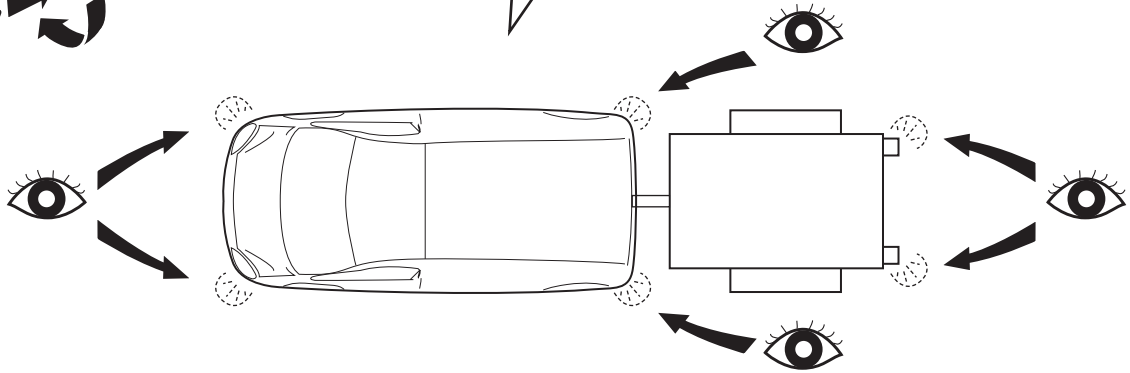
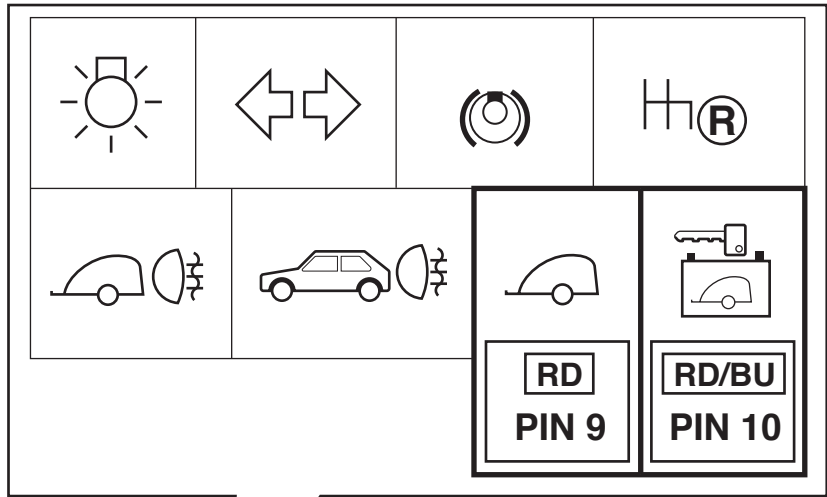
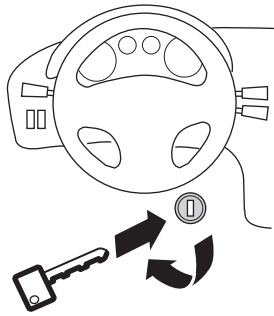
Chevrolet Orlando



51



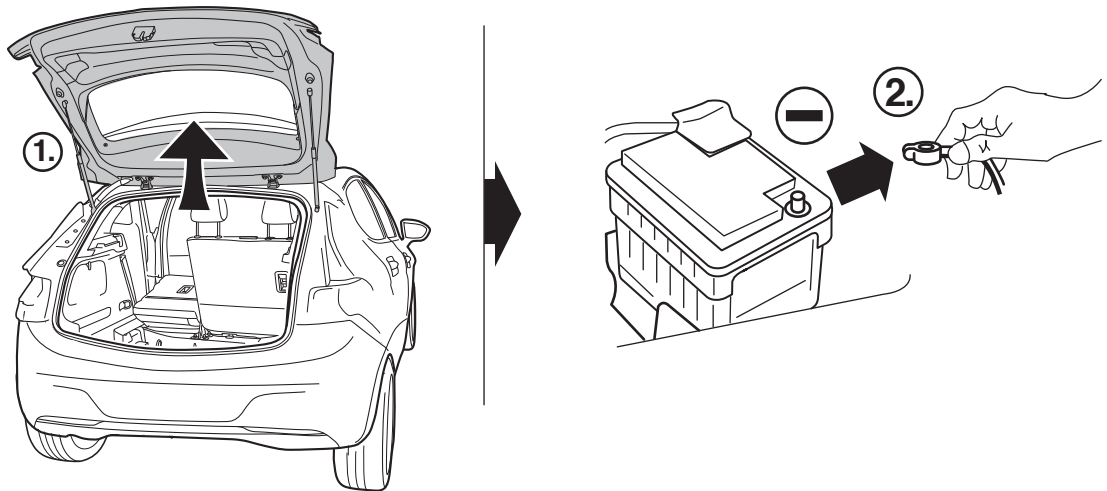
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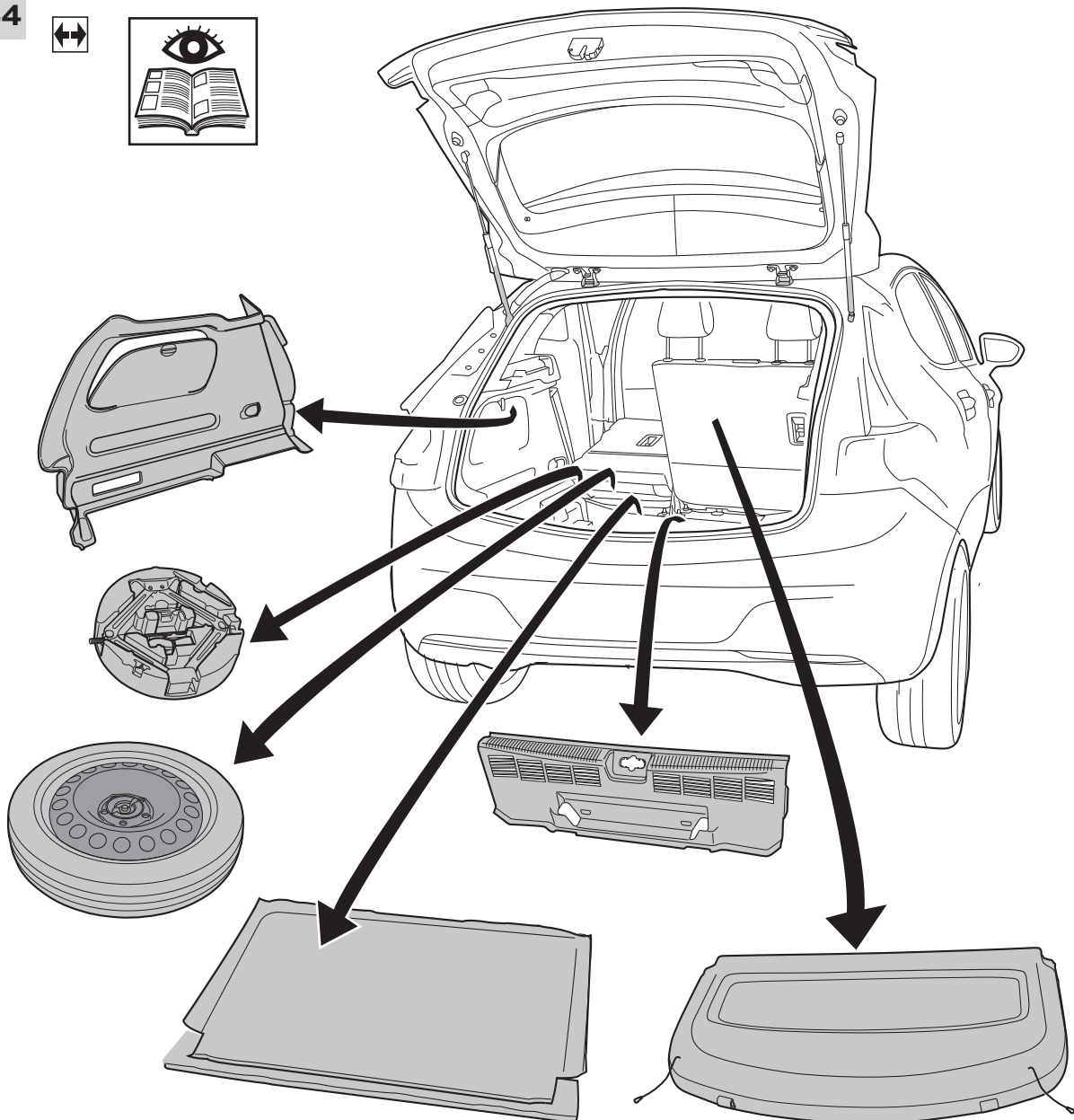
53



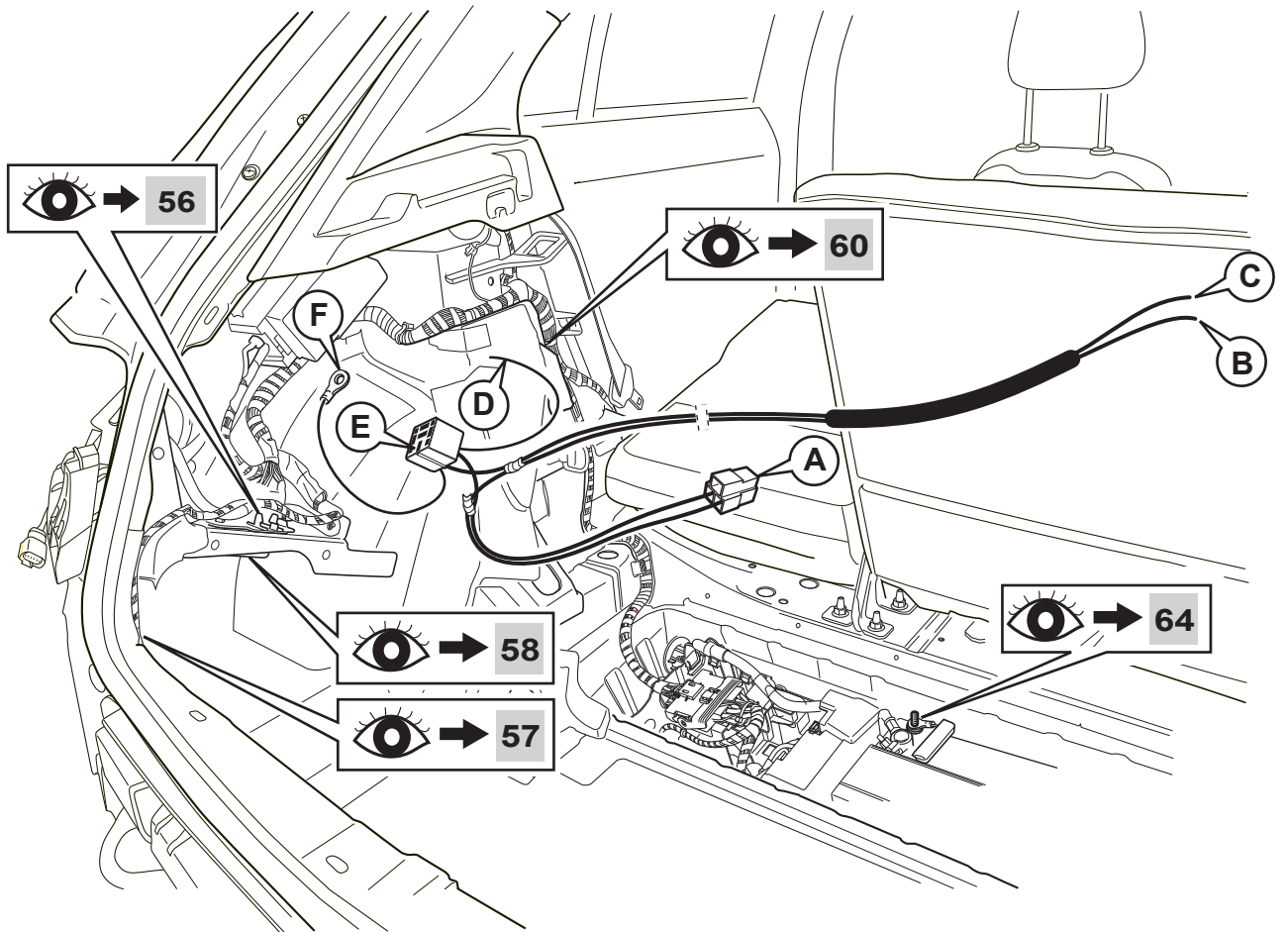
Opel Astra-K HB5



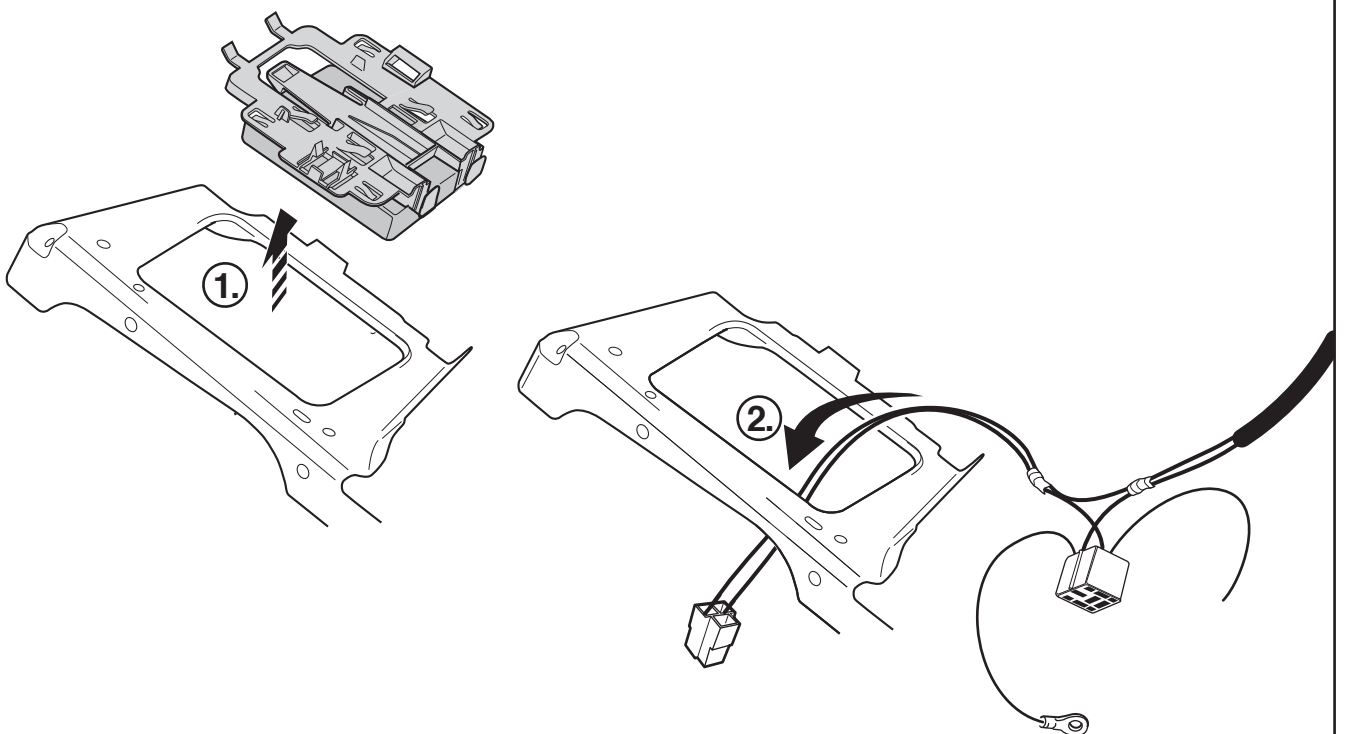
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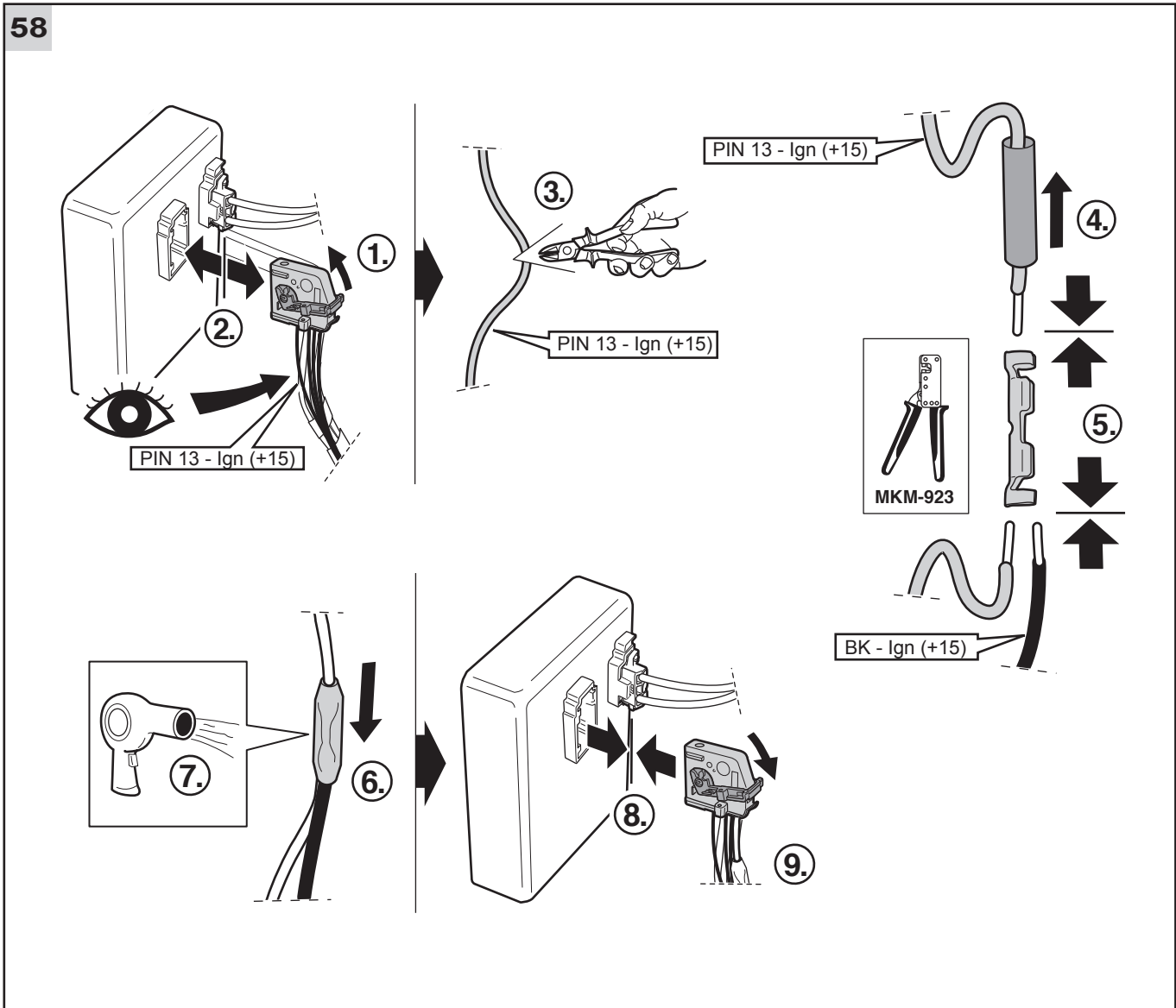
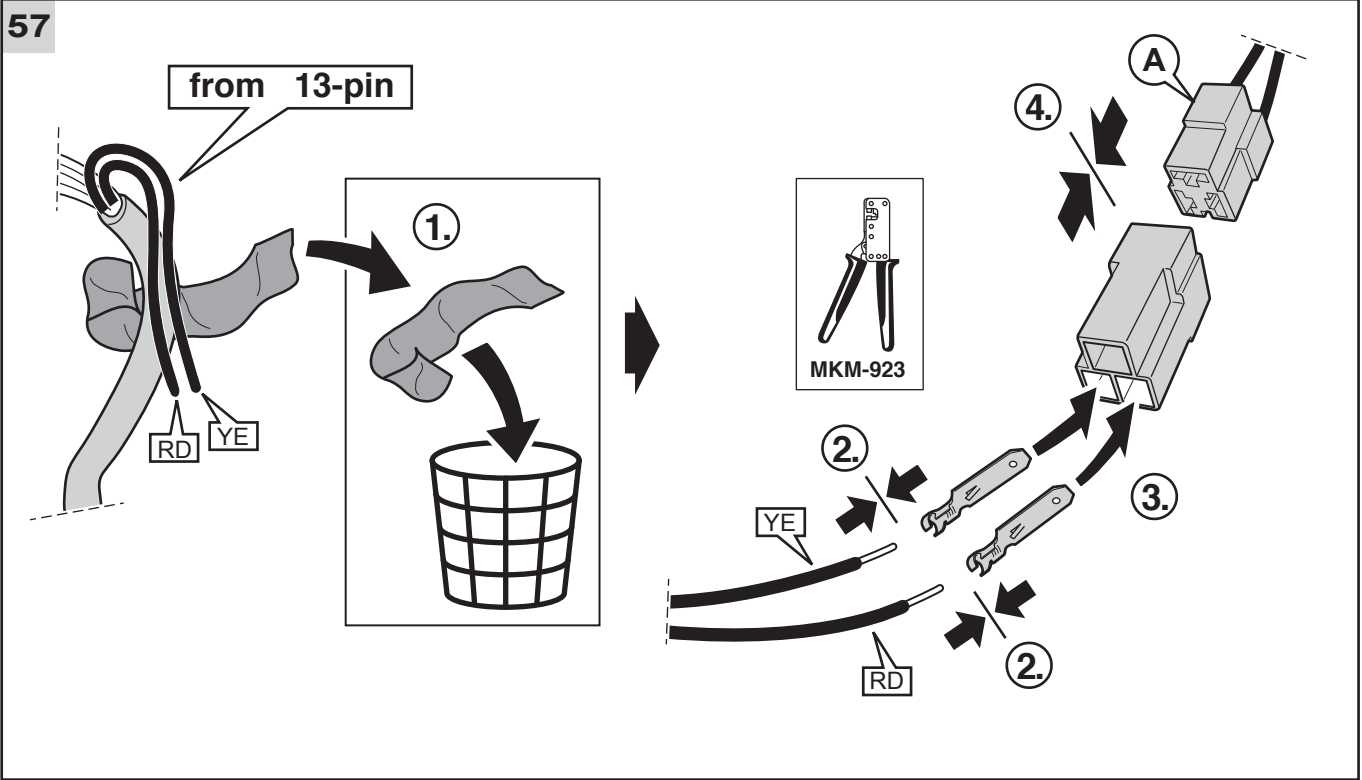


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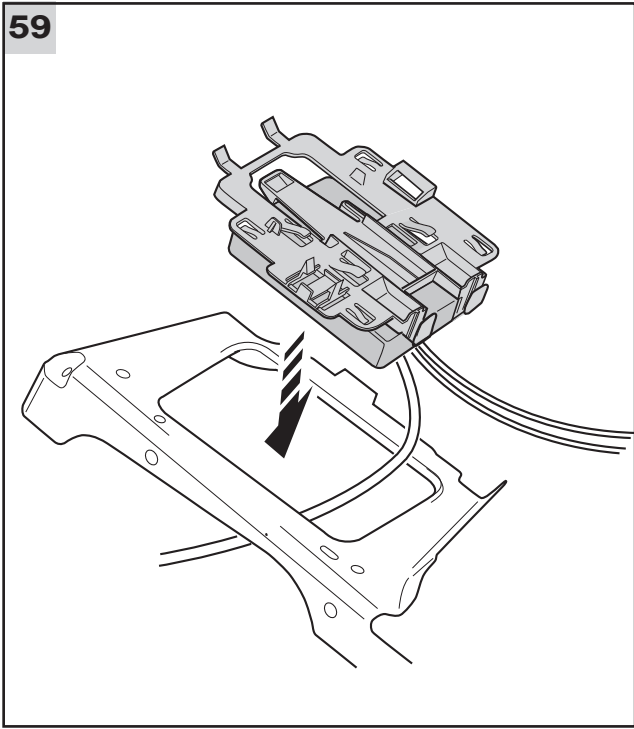


56

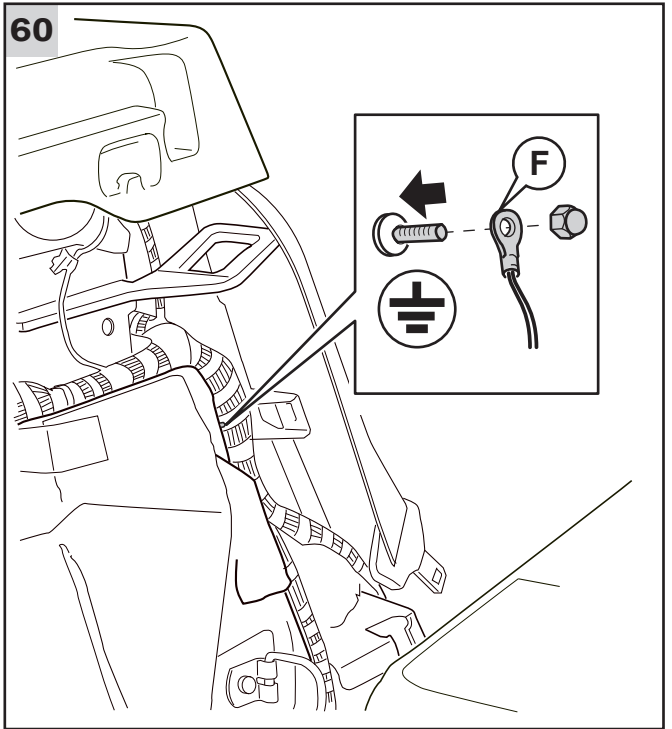




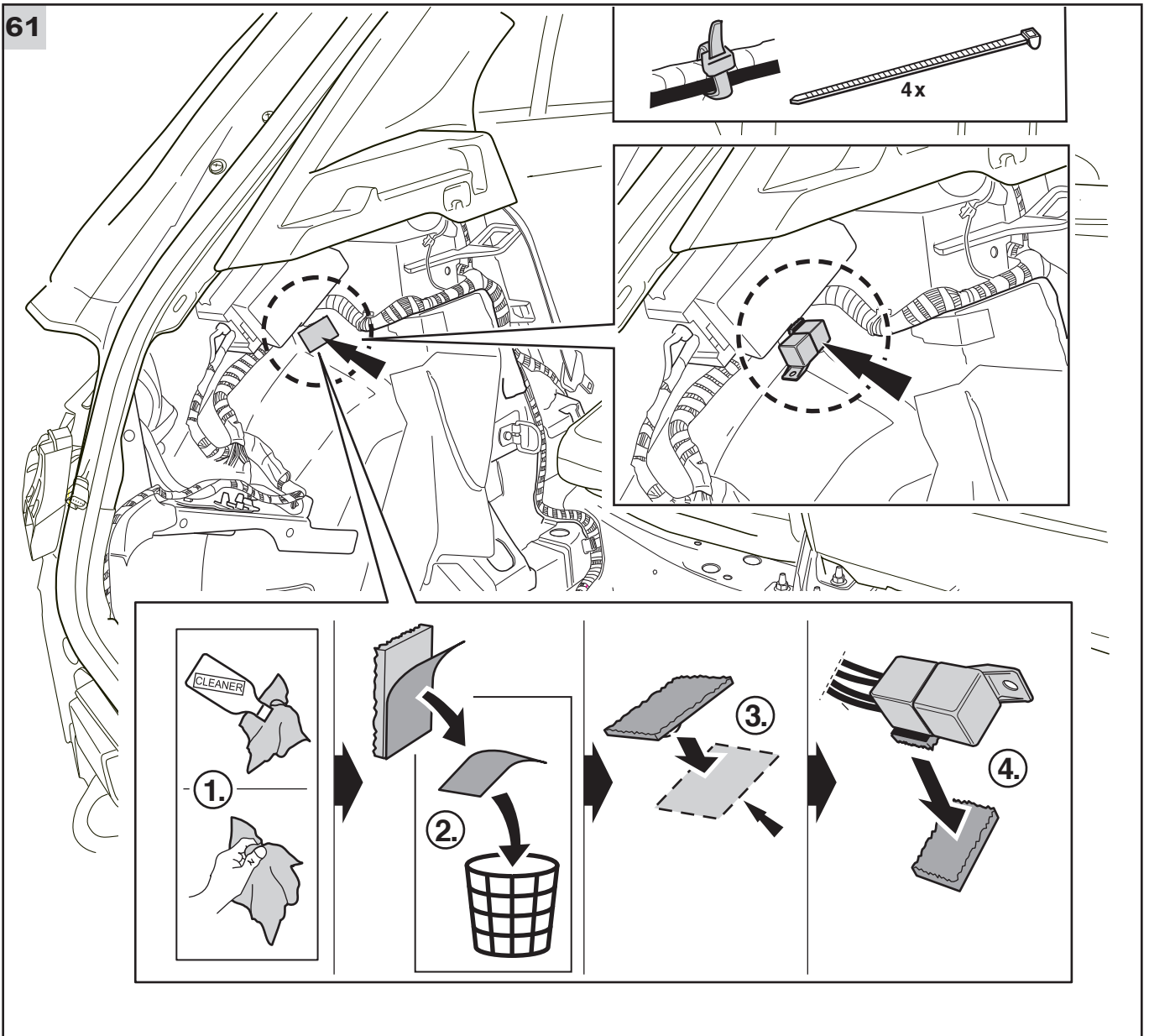
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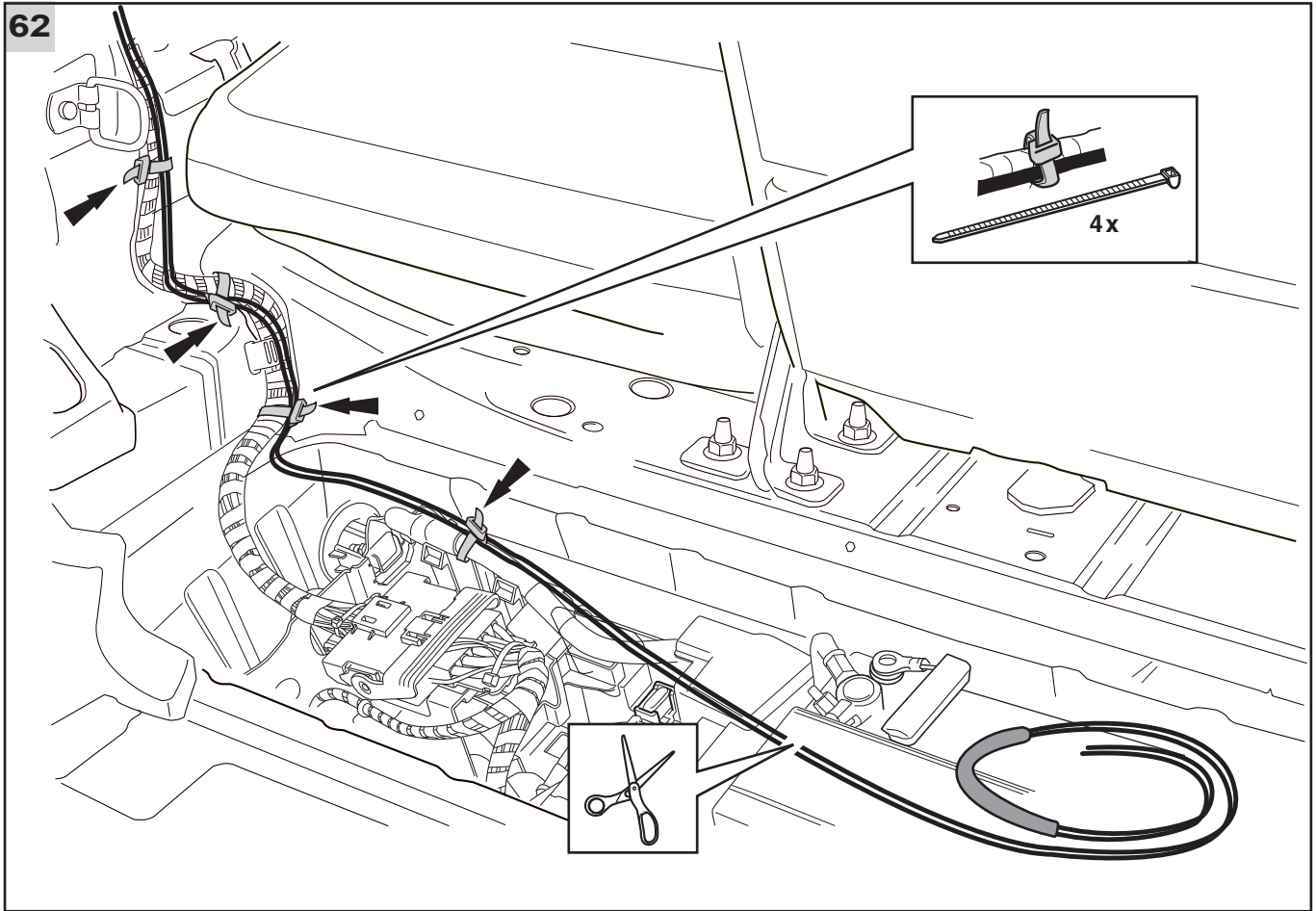
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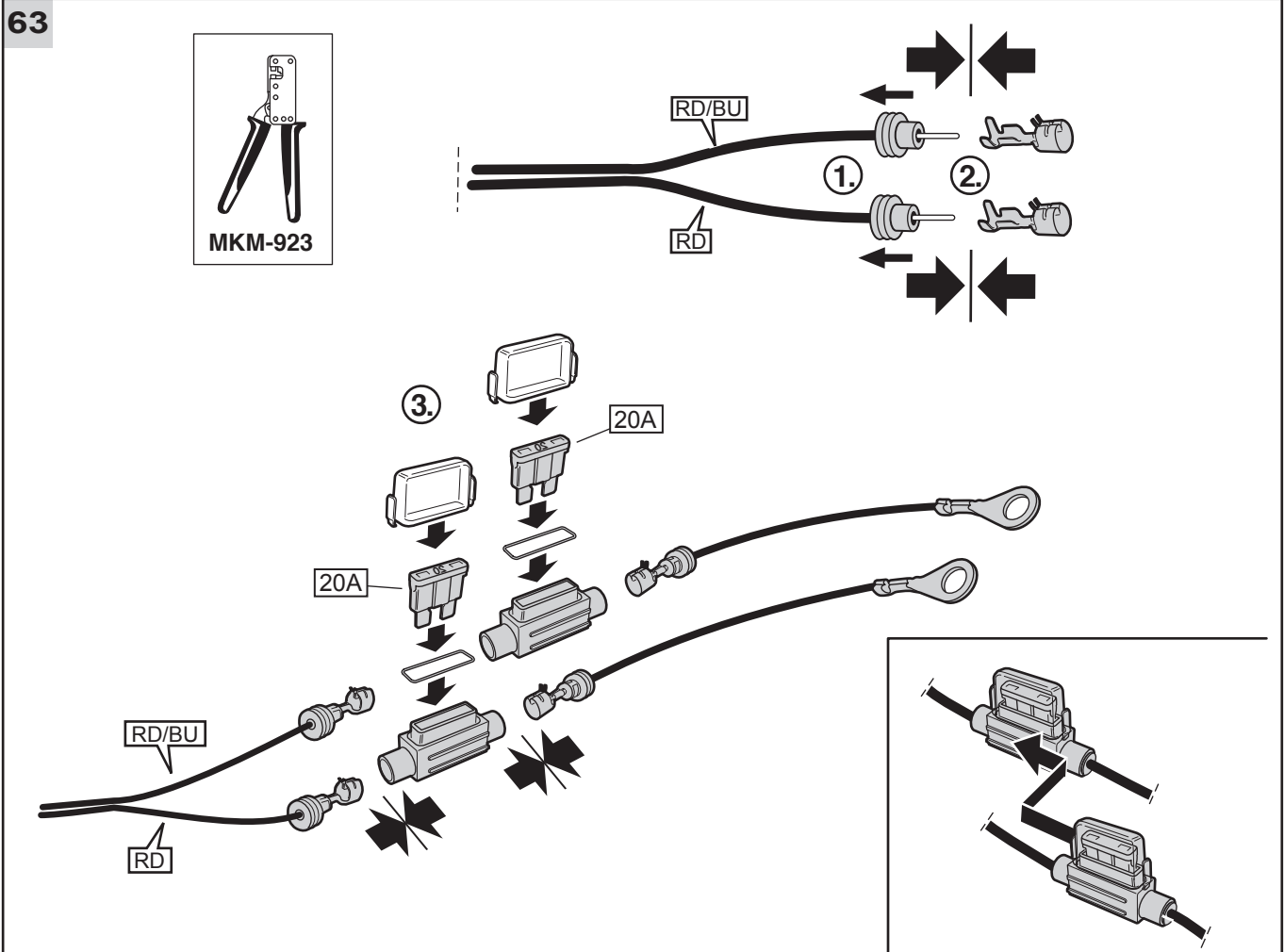
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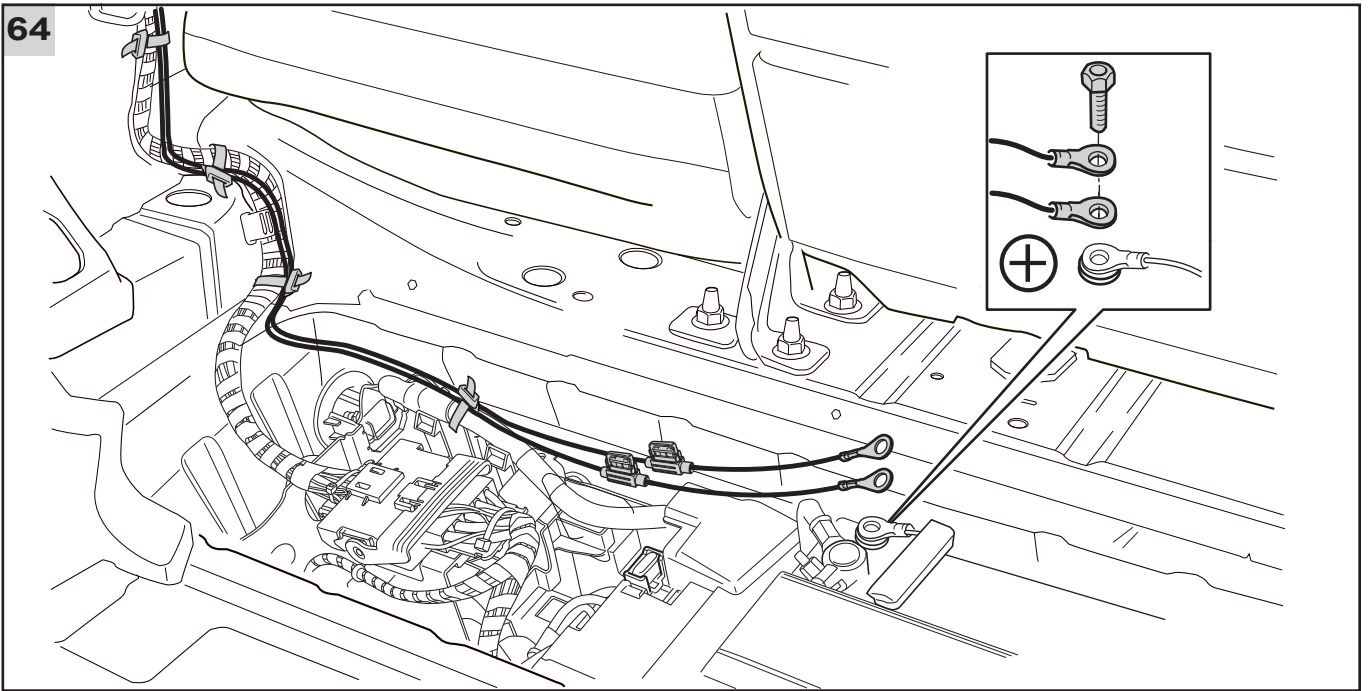
62



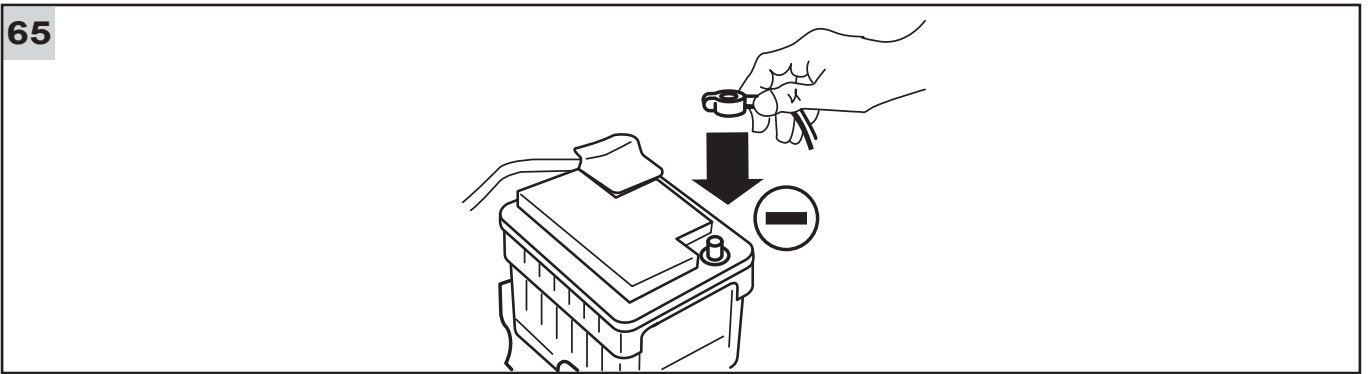
63



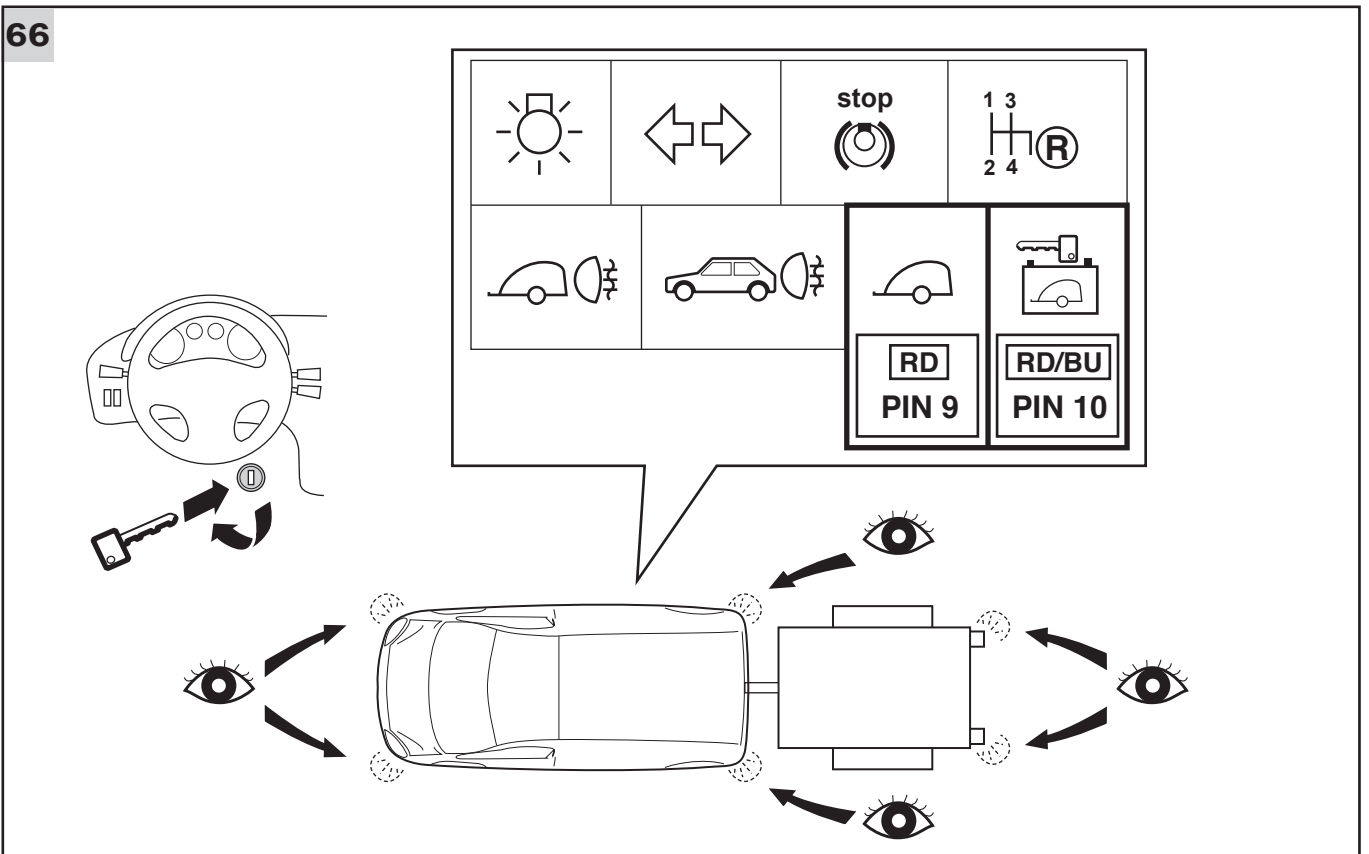
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65

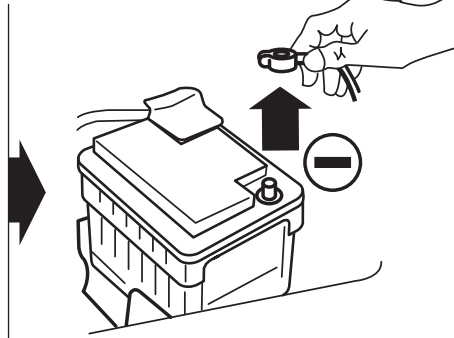
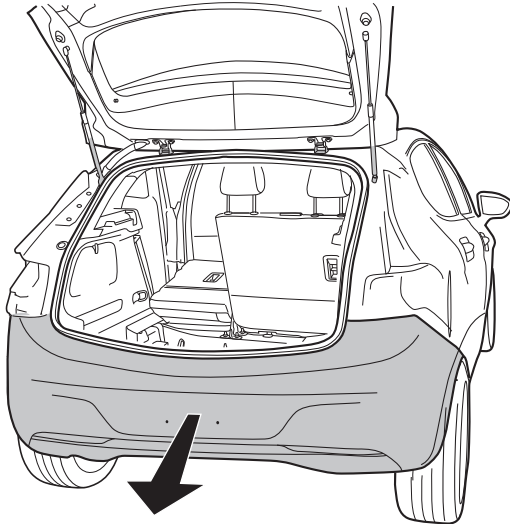


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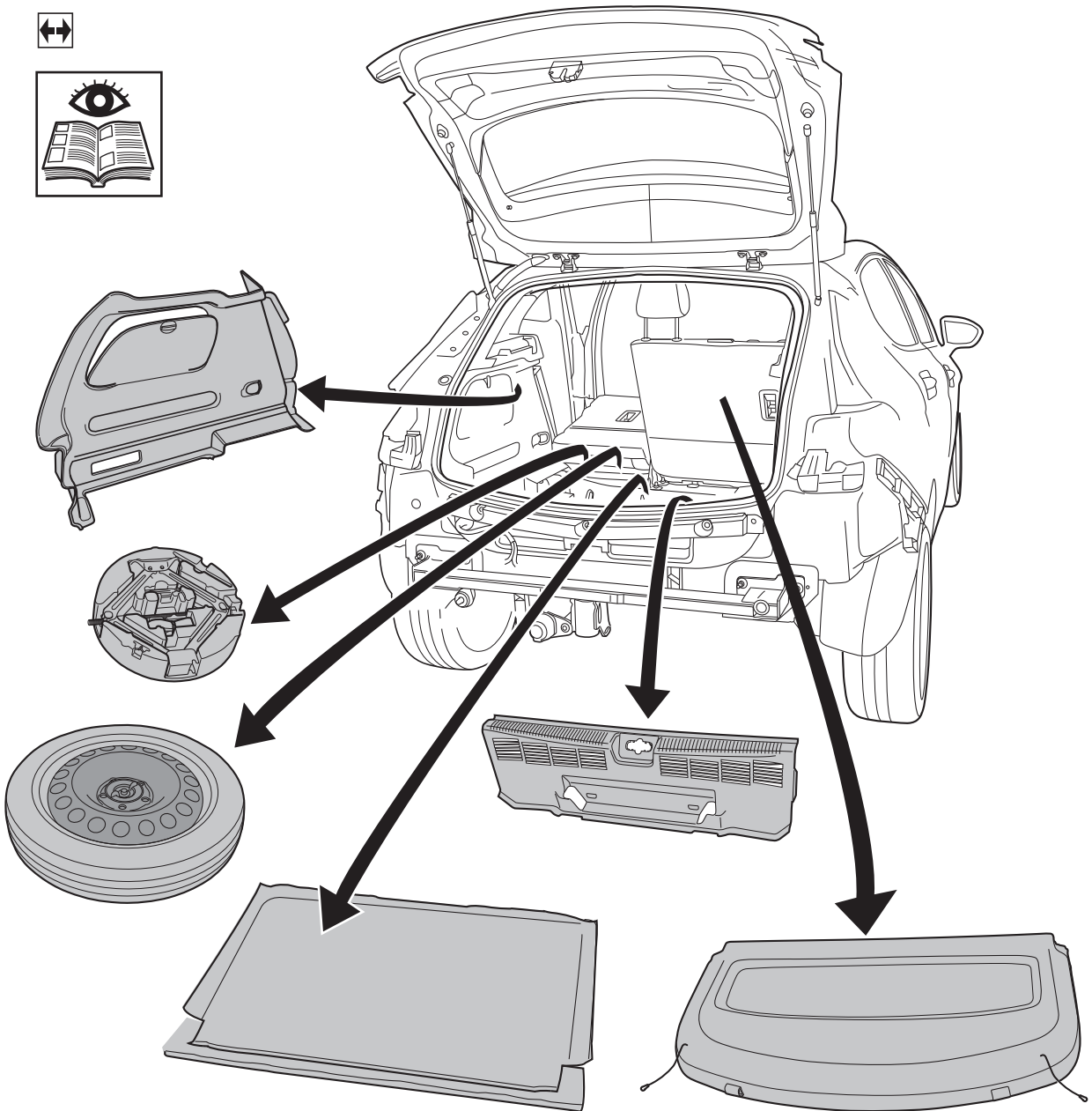


67

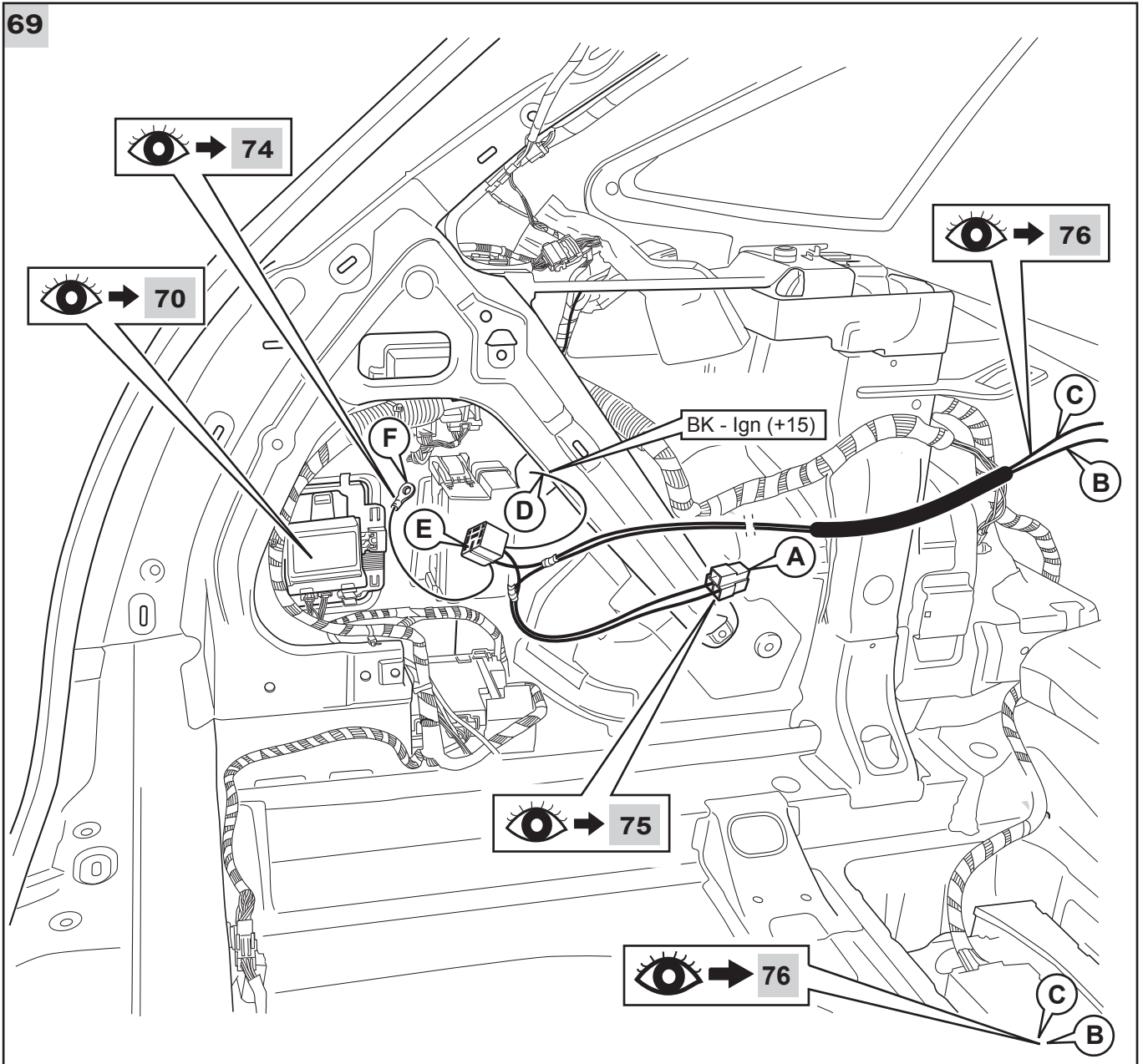
Opel Astra-K Sportstourer



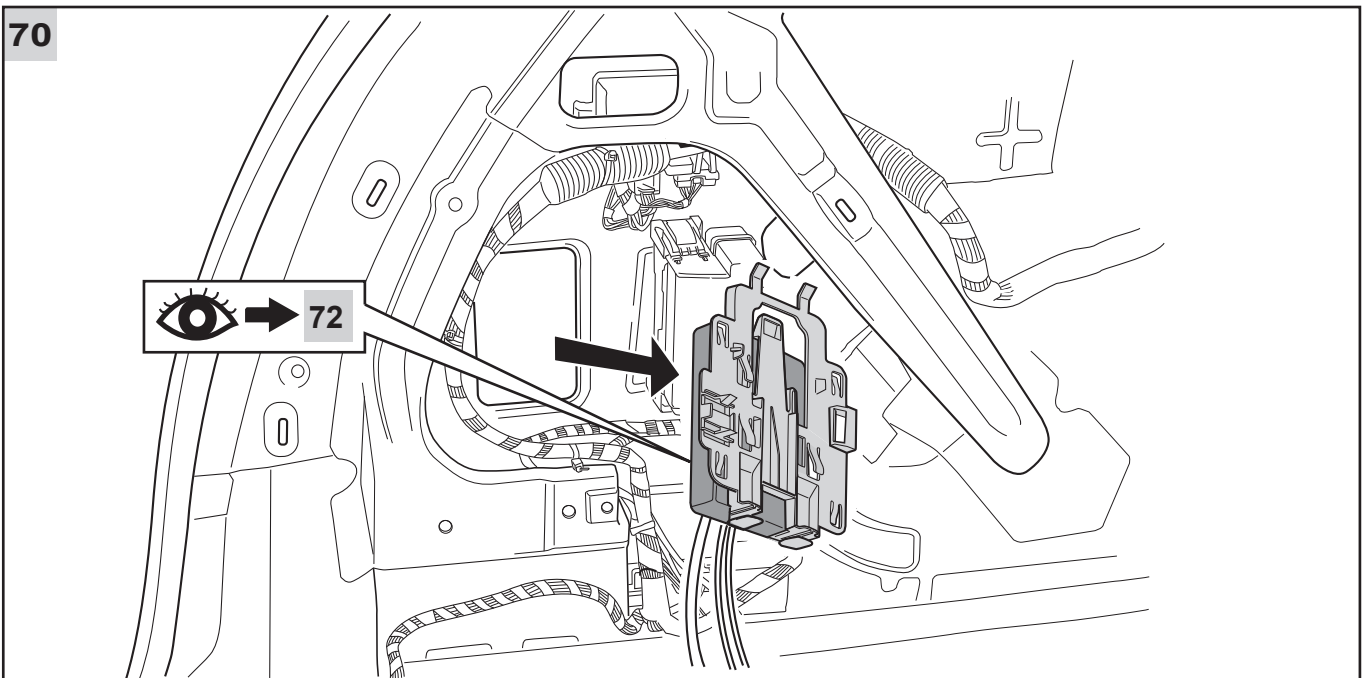
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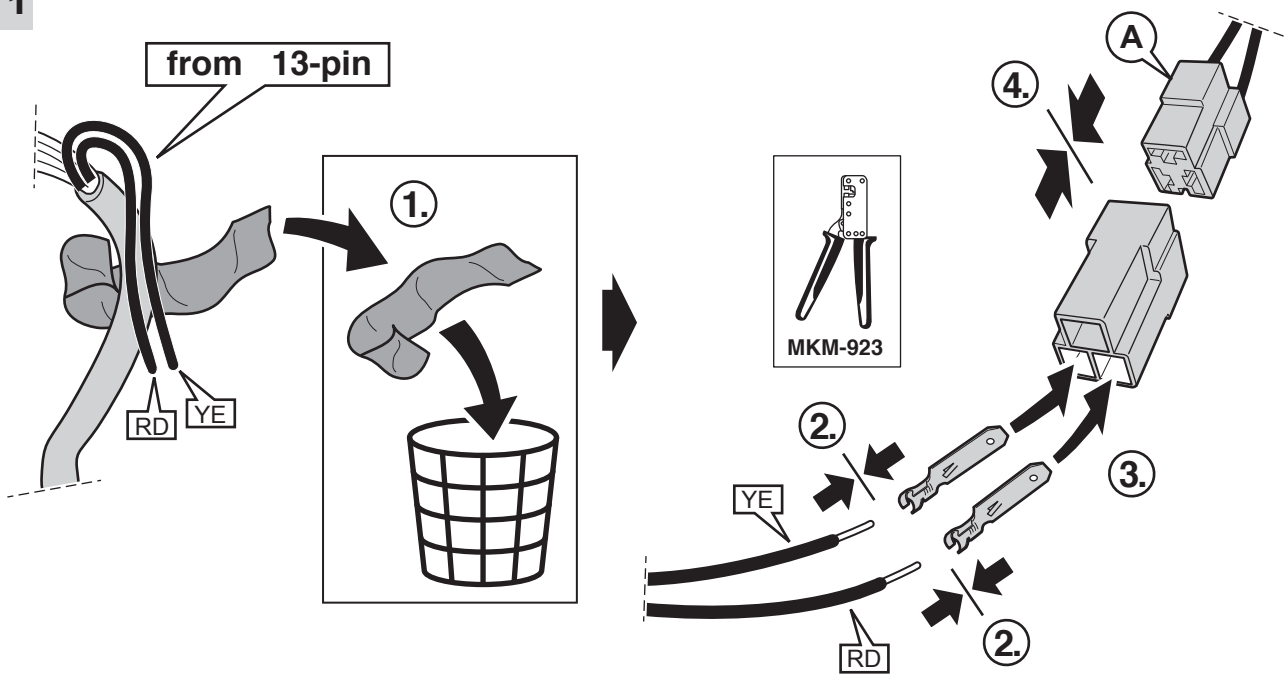
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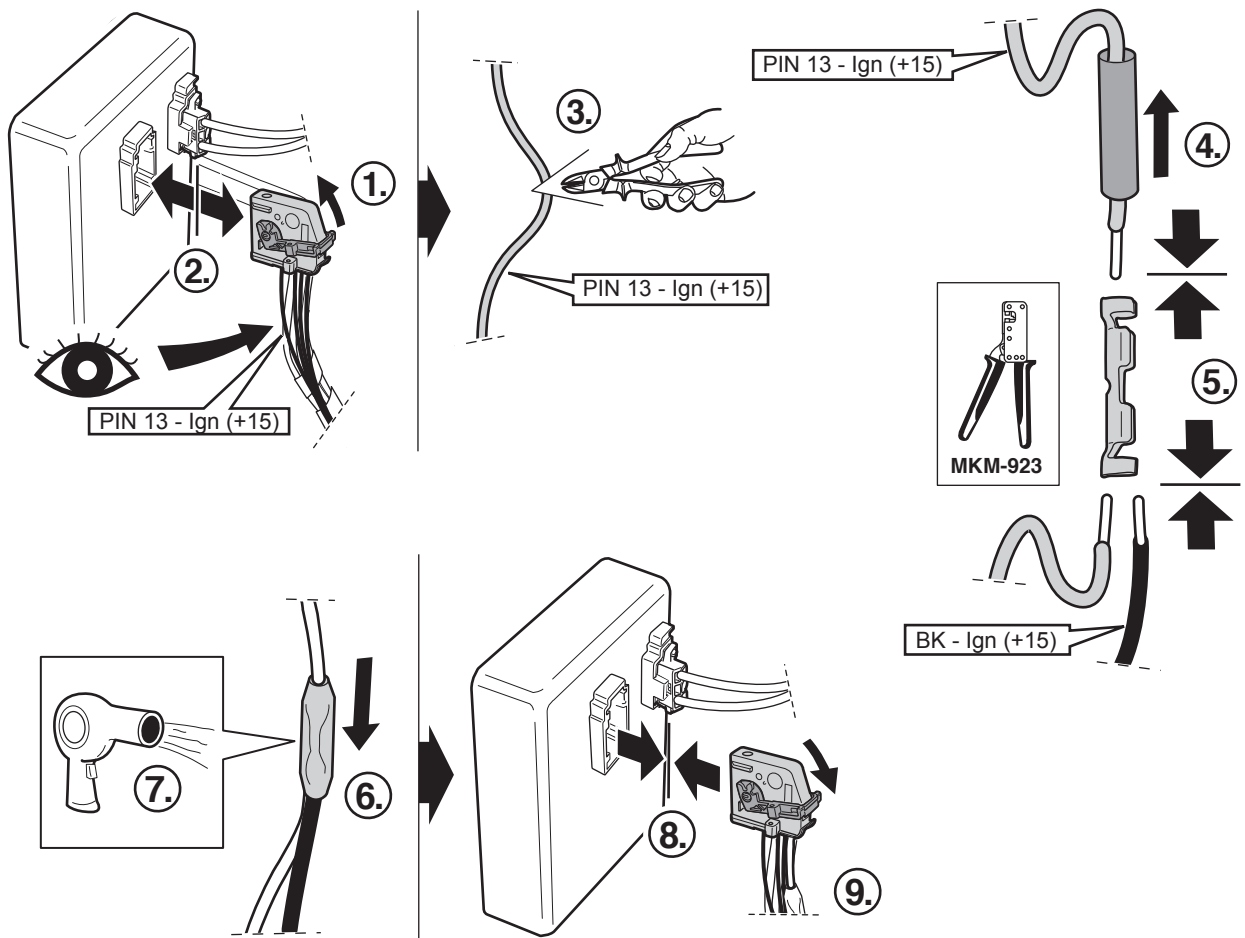
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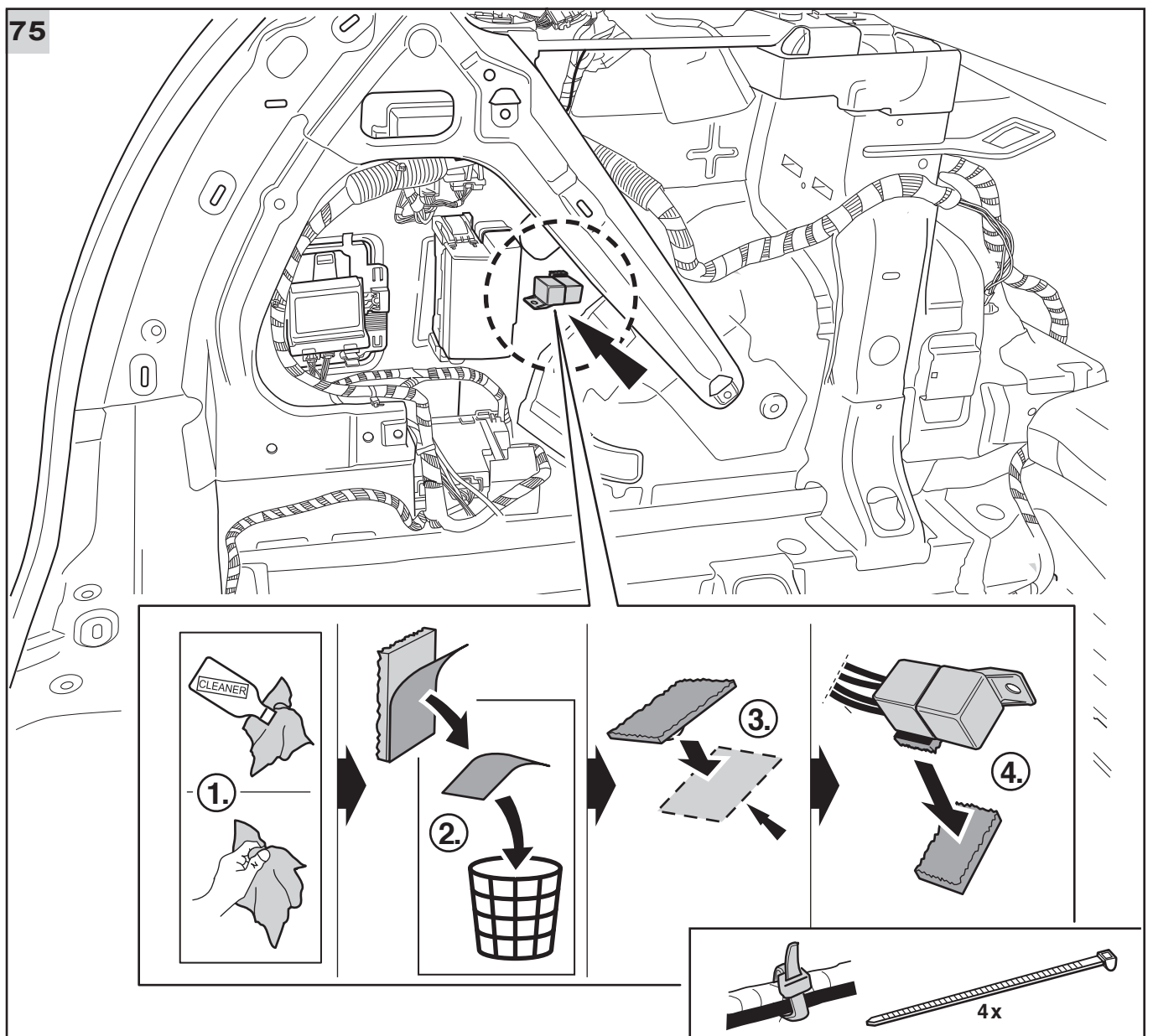
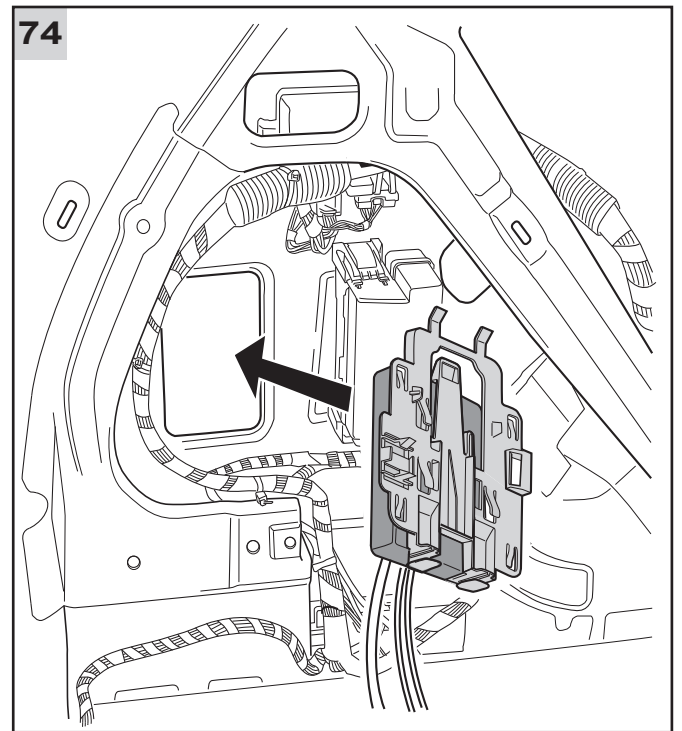
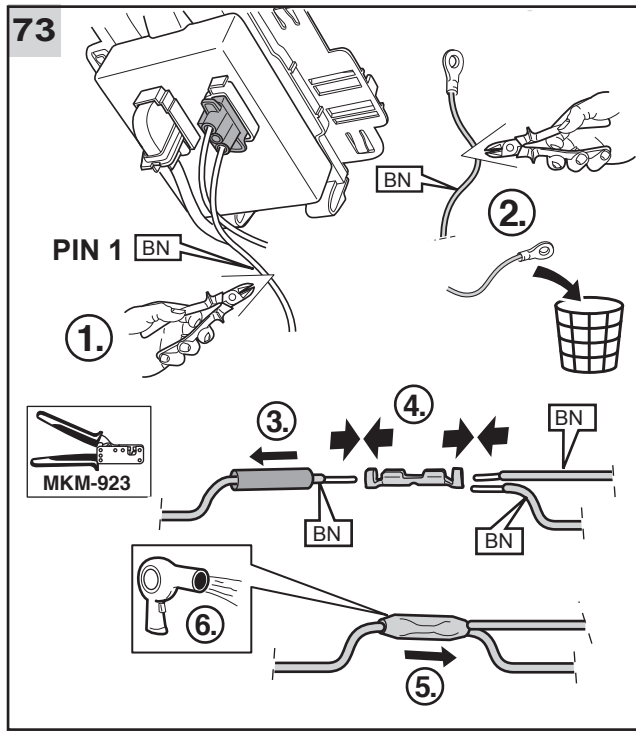


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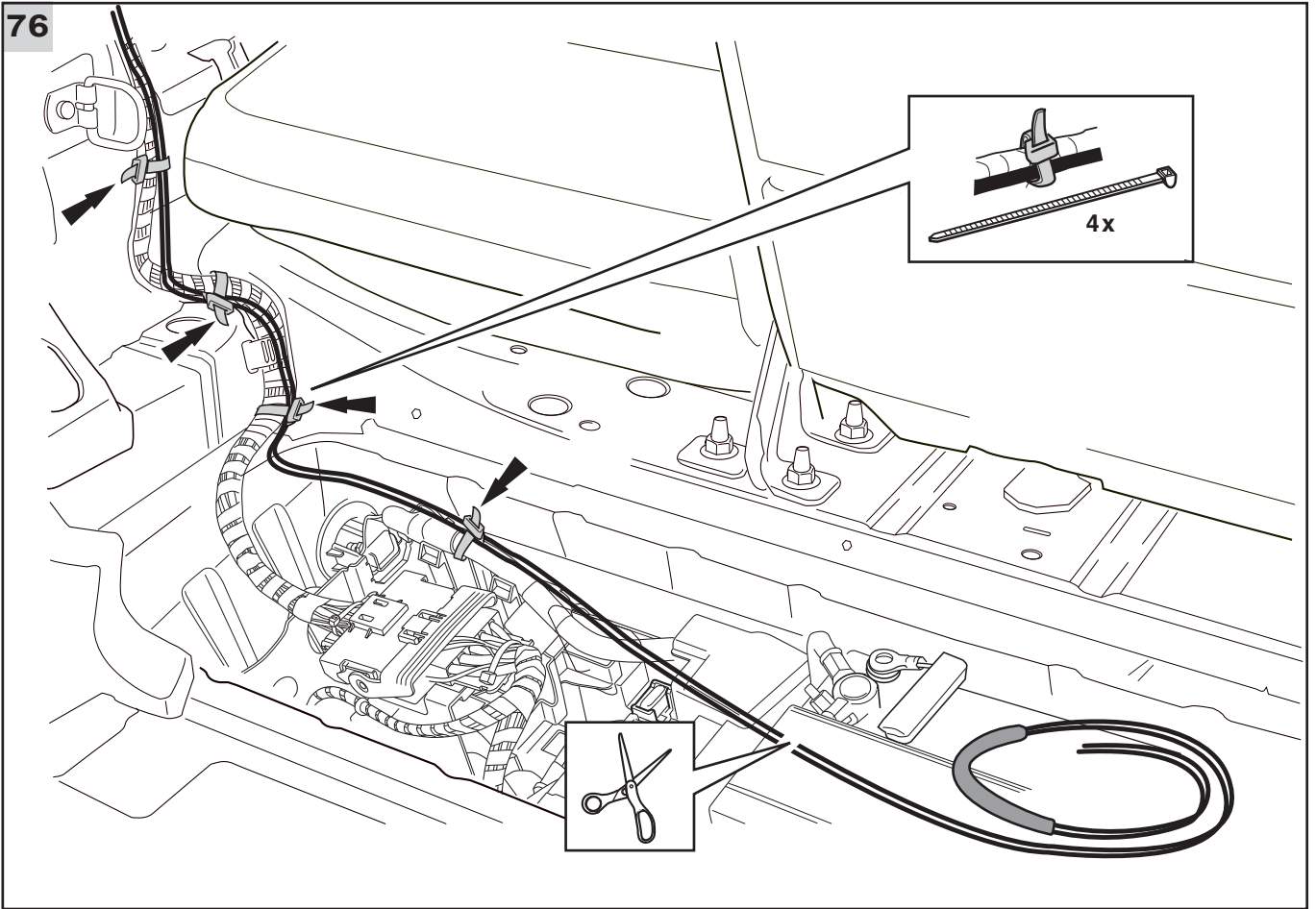


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